

REGISTERED



CRN: CSA-0A13492-56 R4

## Statutory Declaration Registration of Fittings

Registration Process administered by  
 CSA Group per CSA B51

**(a) Design Qualification**

1) Frank Shingleton

(Name of applicant)

Product Compliance Manager

(Position eg, president, plant manager, chief eng.)

of Viega LLC a subsidiary of Viega Holding GmbH & Co. KG

(name of company)

Located at Viega Platz 1 57428 Attendorn Germany with plants at: Attendorn-Ennest, DE; Lennestadt-Elspe, DE; Niederwinkling, DE; Großheringen, DE; McPherson, KS USA

(plant address)

do solemnly declare that the fittings listed hereunder, which are subject to the Boilers & Pressure Vessels Act:

comply with all the requirements of the ANSI/ASME codes as to their dimensions, material, identification & service for which are required: ASME B31.1; ASME B31.3; ASME B31.9

Or

are not covered by the provisions of the ANSI/ASME codes, and are therefore constructed to comply with \_\_\_\_\_ code and standard, and are designed to the best current engineering practice, as shown by the supporting test data.

**(b) Quality control of Manufacture**

I further declare the manufacture of these fittings is controlled by a quality control program which complies with the requirements of ISO 9001 : 2015, and has been verified by the following authority or authorized agency DQS GmbH

The fittings<sup>2</sup> covered by this declaration, for which I seek registration, are Category - A Viega ProPress Stainless (304 & 316)

In support of the application, the following information, calculations and/or test data are attached:

PI-PPS-PPM-0208/ 1-877-VIEGA-NA-704753-CAT-0110 U3 & U4 Stainless Steel ; Viega ProPress Stainless CRN Additions 11-2013

Declared before me at 585 Interlocken Blvd.

In the of \_\_\_\_\_ state of Colorado (USA)

The 8th day of November AD 2019

Edwina S. Howard  
 A (commissioner for oaths)

[Signature]  
 Signature of Declarer

EDWINA S HOWARD  
 NOTARY PUBLIC  
 STATE OF COLORADO  
 NOTARY ID 20174004143  
 MY COMMISSION EXPIRES JANUARY 27, 2021

**For Official Use Only**

The application is accepted for registration in Category A in accordance with the Boilers and Pressure Vessels Act and CSA Standard B51.

This registration must be revalidated after ten (10) years from the date of acceptance. EXP: DEC 2, 2029

Registered Number CRN CSA-0A13492-56 R4 For the Chief Inspector A. BANWATT  
 Date DEC. 12. 2019

<sup>1</sup> Three completed copied of Statutory Declaration form together with three copies of Catalogs, drawings of Bulletins illustrating above fittings shall be submitted.  
<sup>2</sup> All fittings are required to be registered in the name of the Manufacturer.  
<sup>3</sup> This form shall be completed and signed by the president of highest official in the manufacturing plan where the fitting is produced.

\*Note:  
 1. See attachment as the scope of registration.  
 2. Renewal registration without design change.  
 3. Technical review performed in the previous registration.





**Technical Safety Authority of Saskatchewan**

REGISTERED



CRN: CSA-0A13492-56R4

2202 2nd Ave.  
Regina, SK S4R 1K3  
PH: (306)768-7112 Toll Free: (866)530-8599  
FAX: (306)767-9273 Toll Free: (866)760-9255  
Email: [boilerpermits@tsask.ca](mailto:boilerpermits@tsask.ca)  
Website: [www.tsask.ca](http://www.tsask.ca)

Registration Process administered by  
CSA Group per CSA B51

**Statutory Declaration (Registration of Fittings)**

TSK-1008

**I. Declaration Information**

I, Frank Shingleton  
Product Compliance Manager  
(company title, e.g. vice president, plant manager, chief engineer)  
(must be in a position of authority in the manufacturing plant where the fitting is produced)

In this space, show facsimile of manufacturer's logo or trademark as it will appear on the fitting.



of: Viega LLC a subsidiary of Viega Holding GmbH & Co. KG  
(name of manufacturer)

located at: Viega Platz 1 57428 Attendorn Germany with plants at: Attendorn-Ennest, DE; Lennestadt-Elspe, DE; Niederwinkling, DE; Großheringen, DE; McPherson, KS USA  
(Plant Address - Apt/Street) (City, Prov) (Postal Code)

do solemnly declare that the fittings listed hereinunder, which are subject to the **Saskatchewan Boiler and Pressure Vessel Safety Act** (check one)

- Comply with the requirements of ASME B31.1; ASME B31.3; ASME B31.9 which specifies the dimensions, (title of recognized North American Standard) Materials of construction, pressure / temperature ratings and identification marking of the fittings, or
- Are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with \_\_\_\_\_ as supported by the attached data which identifies the dimensions, materials of construction, pressure / temperature ratings and the basis for such ratings, and the marking of the fittings for identification.

I further declare that the manufacturer of these fittings is controlled by a quality control program which has been verified by the following authority, DQS GmbH as being suitable for the manufacturer of these fittings to the stated standard. The fittings covered by this declaration, for which I seek registration, are Category - A Viega ProPress Stainless (304 & 316)

In support of this application, the following information, calculations and / or test data are attached:

PL-PPS-PPM-0208/ 1-877-VIEGA-NA ; 704753-CAT-0110 U3 & U4 Stainless Steel ; Viega ProPress Stainless CRN Additions 11-2013

**II. Declaration**

DECLARED before me at 585 Interlocken Blvd Broomfield, CO 80021 In the \_\_\_\_\_ state of Colorado (USA)  
this 8th day of November, 2019  
Edwina S. Howard (print name) \_\_\_\_\_ (Signature)  
Edwina S. Howard (Signature of Commissioner of Oaths)

**III. Office Use Only**

To the best of my knowledge and belief, the application meets the requirements of the **Boiler and Pressure Vessel Safety Act** and CSA B51, Clause 4.2, and is accepted for registration in Category A  
CSA-0A13492-56R4 (Registration Number)  
DEC 12 2019 (Date Registered - MM DD YYYY)  
12-02-2029 (Expiry Date - MM DD YYYY)  
(For the Administrator / Chief Inspector) A. BANWATT



EDWINA S HOWARD  
NOTARY PUBLIC  
STATE OF COLORADO  
NOTARY ID 20174004143  
MY COMMISSION EXPIRES JANUARY 27, 2021

- \*Note:
1. See attachment as the scope of registration.
  2. Renewal registration without design change.
  3. Technical review performed in the previous registration.



345 Carlingview Drive  
Toronto, Ontario M5W 6N9  
Tel: 416 734 3300  
Fax: 416 231 1626  
Toll Free 1 877 682 8772  
[www.tssa.org](http://www.tssa.org)

December 02, 2019

EMMA SMITH  
AAONE  
PO BOX 91072 BURNHAMTHORPE RD  
TORONTO ON M9C 5N5  
CA

**Service Request Type:** BPV-Fitting Registration  
**Service Request No.:** 2721552  
**Your Reference No.:** A2019-147\_A  
**Registered to:** VIEGA HOLDING GMBH & CO. KG

Dear EMMA SMITH,

Technical Standards and Safety Authority (TSSA) is pleased to inform you that your submission has been reviewed and registered as follows:

**CRN No.:** 0A13492.5R4  
**Main Design No.:** Scope of CRN Registration - RENEWAL CRN: 0A13492.5C - VIEGA ProPress  
Stainless Steel  
**Expiry Date:** 02-Dec-2029

Please be advised that a valid quality control system must be maintained for the fitting registration to remain valid until the expiry date.

The stamped copy of the approved registration and the invoice are mailed separately. Should you have any questions or require further assistance, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail [customerservices@tssa.org](mailto:customerservices@tssa.org). We will be happy to assist you. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly,

Wendy Du, P.Eng.  
Technical Standards & Safety Authority  
Boilers & Pressure Vessels Safety Program  
Tel.: 416-734-3566  
Fax: 416-231-6183  
Email: [wdu@tssa.org](mailto:wdu@tssa.org)



1075

ATTACHMENT TO

C.R.N.: CSA-0A13492.56R4


Signed: [Handwritten Signature]

178 Rexdale Boulevard, Toronto, ON Canada M9W 1R3

Putting Public Safety First

VIEGA ProPress Stainless Steel Renewal

Scope of CRN Registration - RENEWAL CRN: 0A13492.5C  
VIEGA ProPress Stainless Steel

Logo:	
Renewal Product Catalogs: PL-PPS-PPM-0209/ 1-877-VIEGA-NA    704753-CAT-0110 U3 & U4 Stainless Steel    Vega ProPress Stainless CRN Additions 11-2013	
Design Code:	ASME: B31.1, B31.3, B31.9
Material:	ASTM A312 Grade 304/316
Sizes – Design Pressure @Design Temp.	½", ¾", 1"    200psi @ (4°F to 250 °F)
Sizes – Design Pressure @Design Temp.	1 ¼", 1 ½", 2", 2 ½", 3", 4    150psi @ (4°F to 250 °F)
O-RING	EPDM,FKM
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

The scope of the registration and the design parameters, such as pressure and temperature of the CRN renewal submission are the same as the original CRN submissions. *(see attached)*

THIS IS PART OF CRN  
0A13492.5R4  
Technical Standards and Safety Authority  
Boilers and Pressure Vessels Safety  
Program

2 OF 5



ATTACHMENT TO  
C.R.N.: CSA-0A13492.56R4  
Signed: *Abbott*  
178 Rexdale Boulevard, Toronto, ON Canada M9W 1R3

**Scope of registration:**

**Item: Viega Pro-Press Fittings**

**Material: ASTM A312 Grade 304/316**

**Catalogue: PL-PPS-PPM-0208**

**Design Code: Manufacturer's Standards supported by ASMe B31.3 proof test requirements.**

**The registered size 1/2", 3/4" and 1" for 200 psi @ 250 F**

**1 1/4", 1 1/2" and 2" for 150 psi @ 250F.**

THIS IS PART OF  
0A13492.5R4  
0B13492.5R4  
0C13492.5R4  
Boilers and Pressure Vessels  
Safety Program

THIS IS PART OF CRN  
0A13492.5R4  
Technical Standards and Safety Authority  
Boilers and Pressure Vessels Safety  
Program

 30F5  
ATTACHMENT TO  
C.R.N.: CSA-0A13492.56R4  
Signed: [Signature]  
178 Rexdale Boulevard, Toronto, ON Canada M9W 1R3







Scope for the Addendum to CRN:0A13492.5C page 1of 2

Product	VIEGA Pro-Press Fittings	
Design Code	ASME B31.1, B31.3, B31.9	
Sizes – Design Pressure @Design Temp.	1/2", 3/4", 1"	200psi @ 250 °F
Sizes – Design Pressure @Design Temp.	1 1/4", 1 1/2", 2", 2 1/2", 3", 4"	150psi @ 250 °F

- All fittings have been burst tested at more than 5 times design pressure. Test is witnessed by TSSA Authorized Inspector.
- The table below defines the sizes and connection mechanism for each fitting.

VIEGA Pro-Press Fittings	
Material: ASTM A312 Grade 304 / 316	
Zero Lead 316 Stainless Steel Di-Electric Union	
80071	316 Stainless Di-Electric Union, P x F NPT, 1/2"
80078	316 Stainless Di-Electric Union, P x F NPT, 3/4"
80073	316 Stainless Di-Electric Union, P x F NPT, 1"
80074	316 Stainless Di-Electric Union, P x F NPT, 1-1/4"
80076	316 Stainless Di-Electric Union, P x F NPT, 1-1/2"
80077	316 Stainless Di-Electric Union, P x F NPT, 2"
304 Stainless Steel Weld Adapter, IPS	
85135	304 Stainless XL Adapter, Press x Weld (IPS), 2-1/2" x 2-1/2"
85145	304 Stainless XL Adapter, Press x Weld (IPS), 3" x 3"
85155	304 Stainless XL Adapter, Press x Weld (IPS), 4" x 4"
316 Stainless Steel Weld Adapter, IPS	
80081	316 Stainless XL Adapter, Press x Weld (IPS), 2-1/2" x 2-1/2"
80082	316 Stainless XL Adapter, Press x Weld (IPS), 3" x 3"
80083	316 Stainless XL Adapter, Press x Weld (IPS), 4" x 4"
316 Stainless Steel XL Transition - Groove	
80064	316 Stainless XL Adapter, Press x Groove (IPS), 2-1/2" x 2-1/2"
80061	316 Stainless XL Adapter, Press x Groove (IPS), 3" x 3"
80063	316 Stainless XL Adapter, Press x Groove (IPS), 4" x 4"

THIS IS PART OF CRN  
0A13492.5R4  
Technical Standards and Safety Authority  
Boilers and Pressure Vessels Safety  
Program

VIEGA Pro-Press Fittings

CSA GROUP  
ATTACHMENT TO  
C.R.N.: CSA-0A13492.56R4  
Signed: [Signature]  
178 Rexdale Boulevard, Toronto, ON Canada M9W 1R3

# CERTIFICATE



This is to certify that

## Viega Holding GmbH & Co. KG

Viega Platz 1  
57428 Attendorn  
Germany

with the organizational units/sites as listed in the annex

has implemented and maintains a **Quality Management System**.

Scope:

Development, production and sales of sanitary- and heating systems

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

## ISO 9001 : 2015

Certificate registration no. 535734 QM15  
Valid from 2017-12-20  
Valid until 2020-12-19  
Date of certification 2017-12-20



DAkKS  
Deutsche  
Akkreditierungsstelle  
D-ZM-15074-01-00

DQS GmbH

Stefan Heinloth  
Managing Director





**Annex to certificate  
Registration No. 535734 QM15**

**Viega Holding GmbH & Co. KG**

Viega Platz 1  
57428 Attendorn  
Germany

**Location**

**Scope**

535360  
Viega Supply Chain GmbH & Co. KG  
Zum Langen Acker 7  
57439 Attendorn-Ennest  
Germany

Production of sanitary- and heating systems

535361  
Viega Supply Chain GmbH & Co. KG  
Bielefelder Straße 94  
57368 Lennestadt-Elspe  
Germany

Production of sanitary- and heating systems

535363  
Viega Supply Chain GmbH & Co. KG  
Bernrieder Straße 12  
94559 Niederwinkling  
Germany

Production of sanitary- and heating systems

535362  
Viega Supply Chain GmbH & Co. KG  
Viegastraße 1  
99518 Großheringen  
Germany

Production of sanitary- and heating systems

532282  
Viega Supply Chain GmbH & Co. KG  
Viega Platz 1  
57428 Attendorn  
Germany

Administration

535739  
Viega EMEAPA GmbH & Co. KG  
Viega Platz 1  
57428 Attendorn  
Germany

Sales of sanitary- and heating systems



**Annex to certificate**  
**Registration No. 535734 QM15**

## **Viega Holding GmbH & Co. KG**

Viega Platz 1  
57428 Attendorn  
Germany

<b>Location</b>	<b>Scope</b>
<b>535737</b> Viega Deutschland GmbH & Co. KG Viega Platz 1 57428 Attendorn Germany	Sales of sanitary- and heating systems
<b>535738</b> Viega CE GmbH & Co. KG Viega Platz 1 57428 Attendorn Germany	Sales of sanitary- and heating systems
<b>535740</b> Viega Technology GmbH & Co. KG Viega Platz 1 57439 Attendorn Germany	Sales of sanitary- and heating systems

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This annex (edition: 2017-12-20) is only valid in connection  
with the above-mentioned certificate.





# Certificate of Registration



global assurance

This is to certify that the Quality Management System of

## Viega LLC

585 Interlocken Blvd.  
Broomfield CO 80021  
United States of America

This certificate is part of a multi site registration. Refer to certificate 13489 for additional info. The validity of this certificate depends on the validity of the main certificate.

applicable to:

Corporate Headquarters, management oversight and support functions

has been assessed and approved by  
National Quality Assurance, U.S.A., against the provisions of

## ISO 9001:2015

For and on behalf of NQA, USA

Certificate Number: 13489/4  
EAC Code: 18, 14  
Certified Since: September 27, 2010  
Valid Until: September 19, 2022  
Reissued: September 20, 2019  
Cycle Issued: September 20, 2019





# Certificate of Registration



global assurance

This is to certify that the Quality Management System of

## **Viega, LLC**

2211 Viega Avenue  
McPherson KS 67460  
United States of America

(Central function listed above. See appendix for additional locations)

applicable to:

**Design, develop, manufacture, and distribution of plumbing and heating systems**

has been assessed and approved by  
National Quality Assurance, U.S.A., against the provisions of:

### **ISO 9001:2015**

For and on behalf of NQA, USA

Certificate Number: 15489  
EAC Code: 18  
Certified Since: September 27, 2010  
Valid Until: September 19, 2022  
Reissued: September 20, 2019  
Cycle Issued: September 20, 2019





# Certificate of Registration

**nqa** global assurance

This is to certify that the Quality Management System of

## Viega LLC

12040 Moya Blvd  
Reno NV 89506-2632  
United States of America

This certificate is part of a multi-site registration. Refer to certificate 18489 for additional info. The validity of this certificate depends on the validity of the main certificate.

applicable to:

**Distribution of plumbing and heating systems**

has been assessed and approved by  
National Quality Assurance, U.S.A., against the provisions of

### ISO 9001:2015



For and on behalf of NQA, USA

Certificate Number: 18489/1  
EAG Code: 18  
Certified Since: September 27, 2010  
Valid Until: September 19, 2022  
Reissued: September 20, 2019  
Cycle Issued: September 20, 2019





# Certificate of Registration



global assurance

This is to certify that the Quality Management System of:

**Viega LLC**  
146 Greenwood Industrial Pkwy  
McDonough GA 30253  
United States of America

This certificate is part of a multi-site registration. Refer to certificate 18489 for additional info. The validity of this certificate depends on the validity of the main certificate.

applicable to:

**Distribution of plumbing and heating systems**

has been assessed and approved by  
National Quality Assurance, U.S.A., against the provisions of:

**ISO 9001:2015**



Certificate Number: 18489/2  
EAC Code: 18, 29  
Certified Since: September 27, 2010  
Valid Until: September 18, 2022  
Reissued: September 20, 2019  
Cycle Issued: September 20, 2019

For and on behalf of NQA, USA





# Certificate of Registration

**nqa** global assurance

This is to certify that the Quality Management System of

## **Viega LLC**

1490 Dennison Circle  
Carlisle PA 17018  
United States of America

This certificate is part of a multi site registration. Refer to certificate 13489 for additional info. The validity of this certificate depends on the validity of the main certificate.

applicable to:

**Distribution of plumbing and heating systems**

has been assessed and approved by  
National Quality Assurance, U.S.A., against the provisions of

## **ISO 9001:2015**



For and on behalf of NQA, USA

Certificate Number: 13489/3  
EAG Code: 29, 18  
Certified Since: September 27, 2011  
Valid Until: September 19, 2022  
Reissued: September 20, 2019  
Cycle Issued: September 20, 2019





# Certificate of Registration



global assurance

Appendix to Certificate Number: 13489

## Includes Facilities Located at:

**Viaga, LLC**  
Certificate Number 13489  
2211 Viaga Avenue  
McPherson KS 67460  
United States of America

Design, develop, manufacture, and distribution of plumbing and heating systems

**Viaga, LLC**  
Certificate Number 13489  
2210 Viaga Avenue  
McPherson KS 67460  
United States of America

Design, develop, and manufacture of plumbing and heating systems

**Viaga LLC**  
Certificate Number 13489/1  
12040 Maya Blvd  
Reno NV 89506-2682  
United States of America

Distribution of plumbing and heating systems

**Viaga LLC**  
Certificate Number 13489/2  
145 Greenwood Industrial Pkwy  
McDonough GA 30253  
United States of America

Distribution of plumbing and heating systems

Certified Since: September 27, 2010

Valid Until: September 19, 2022

Reissued: September 20, 2019

Cycle Issued: September 20, 2019



Appendix to Certificate Number 13489

**Includes Facilities Located at:**

**Wiega LLC**  
Certificate Number 13489/3  
1490 Derrison Circle  
Oasis PA 17083  
United States of America

Distribution of plumbing and heating systems

**Wiega LLC**  
Certificate Number 13489/4  
585 Interlocken Blvd  
Broomfield CO 80021  
United States of America

Corporate Headquarters, management oversight and support functions



Certified Since: September 27, 2010

Valid Until: September 19, 2022

Reissued: September 23, 2019

Cycle Issued: September 20, 2019

**Certificate of Registration**

ANR-5577