


REGISTERED 
CRN: CSA-0C13492-56R3
 Registration Process administered by
 CSA Group per CSA B51

Statutory Declaration Registration of Fittings

(a) Design Qualification

I, Frank Shingleton

 (Name of applicant)
Product Compliance Manager

 (Position eg, president, plant manager, chief eng.)

of Viega LLC a subsidiary of Viega Holding GmbH & Co. KG

 (name of company)

Located at Viega Platz 1 57428 Attendorn Germany with plants at: Attendorn-Ennest, DE; Lennestadt-Elspe, DE; Niederwinkling, DE; Großheringen, DE; McPherson, KS, USA

 (plant address)

do solemnly declare that the fittings listed hereunder, which are subject to the Boilers & Pressure Vessels Act:

- comply with all the requirements of the ANSI/ASME codes as to their dimensions, material, identification & service for which are required: ASME B31.1; ASME B31.3; ASME B31.9
- Or
- are not covered by the provisions of the ANSI/ASME codes, and are therefore constructed to comply with _____ code and standard, and are designed to the best current engineering practice, as shown by the supporting test data.

(b) Quality control of Manufacture

I further declare the manufacture of these fittings is controlled by a quality control program which complies with the requirements of ISO 9001 : 2015, and has been verified by the following authority or authorized agency DQS GmbH

The fittings² covered by this declaration, for which I seek registration, are Catagory - C Viega ProPress Stainless (304 & 316)

In support of the application, the following information, calculations and/or test data are attached:
PL-PPS-PPM-0208/ 1-877-VIEGA-NA : 704753-CAT-0110 U3 & U4 Stainless Steel : Viega ProPress Stainless CRN Additions 11-2013

Declared before me at 585 Interlocken Blvd.

 In the of _____ state _____ of Colorado (USA)

 The 8th day of November AD 2019
Edwina S. Howard

 A (commissioner for oaths)

EDWINA S HOWARD
 NOTARY PUBLIC
 STATE OF COLORADO
 NOTARY ID 20174004143
 MY COMMISSION EXPIRES JANUARY 27, 2021

Fred Shingleton

 Signature of Declarer³

For Official Use Only

The application is accepted for registration in Category C in accordance with the Boilers and Pressure Vessels Act and CSA Standard B51.

This registration must be revalidated after ten (10) years from the date of acceptance. EXP: DEC 2, 2029

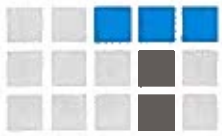
Registered Number CRN CSA - 0C13492-56R3 For the Chief Inspector A. BANWATT

 Date DEC. 12. 2019

¹ Three completed copied of Statutory Declaration form together with three copies of Catalogs, drawings of Bulletins illustrating above fittings shall be submitted.
² All fittings are required to be registered in the name of the Manufacturer.
³ This form shall be completed and signed by the president of highest official in the manufacturing plan where the fitting is produced.

Note:
 1. See attachment as the scope of registration.
 2. Renewal registration without design change.
 3. Technical review performed in the previous registration.





Technical Safety Authority of Saskatchewan

REGISTERED



CRN: CSA-OC13492-56R3

2202 2nd Ave.
Regina, SK S4R 1K3
PH: (306)798-7112 Toll Free: (866)530-8599
FAX: (306)787-9273 Toll Free: (866)760-9255
Email: boilerpermits@tsask.ca
Website: www.tsask.ca

Statutory Declaration (Registration of Fittings)

TSK-1008

I. Declaration Information

I, Frank Shingleton

Product Compliance Manager

(company title, e.g. vice president, plant manager, chief engineer)
(must be in a position of authority in the manufacturing plant where the fitting is produced)

of: Viega LLC a subsidiary of Viega Holding GmbH & Co. KG

(name of manufacturer)

located at: Viega Platz 1 57428 Attendorn Germany with plants at Attendorn-Ennest, DE; Lennestadt-Elspe, DE; Niederwinkling, DE; Großheringen, DE; McPherson, KS USA

(Plant Address - Apt/Street)

(City, Prov)

(Postal Code)

do solemnly declare that the fittings listed hereinunder, which are subject to the **Saskatchewan Boiler and Pressure Vessel Safety Act** (check one)

Comply with the requirements of ASME B31.1; ASME B31.3; ASME B31.9 which specifies the dimensions, (title of recognized North American Standard) Materials of construction, pressure / temperature ratings and identification marking of the fittings, or

Are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the attached data which identifies the dimensions, materials of construction, pressure / temperature ratings and the basis for such ratings, and the marking of the fittings for identification.

I further declare that the manufacturer of these fittings is controlled by a quality control program which has been verified by the following authority, DQS GmbH as being suitable for the manufacturer of these fittings to the stated standard. The fittings covered by this declaration, for which I seek registration, are Category - C Viega ProPress Stainless (304 & 316)

In support of this application, the following information, calculations and / or test data are attached:

PL-PPS-PPM-0208/ 1-877-VIEGA-NA ; 704753-CAT-0110 U3 & U4 Stainless Steel ; Viega ProPress Stainless CRN Additions 11-2013

In this space, show facsimile of manufacturer's logo or trademark as it will appear on the fitting.



II. Declaration

DECLARED before me at 585 Interlocken Blvd Broomfield, CO 80021 In the _____ state of Colorado (USA)
this 8th day of November, 2019

Edwina S. Howard

(print name)

(Signature)

(Signature of Commissioner of Oaths)

III. Office Use Only

To the best of my knowledge and belief, the application meets the requirements of the **Boiler and Pressure Vessel Safety Act** and CSA B51, Clause 4.2, and is accepted for registration in Category C

CSA-OC13492-56R3

(Registration Number)

DEC 12 2019

(Date Registered - MM DD YYYY)

12-02-2029

(Expiry Date - MM DD YYYY)

(For the Administrator / Chief Inspector)

A. BANWATT

Note:

1. See attachment as the scope of registration;
2. Renewal registration without design change;
3. Technical review performed in the previous registration.



EDWINA S HOWARD
NOTARY PUBLIC
STATE OF COLORADO
NOTARY ID 20174004143
MY COMMISSION EXPIRES JANUARY 27, 2021



345 Carlingview Drive
Toronto, Ontario M9W 6N9
Tel: 416.734.3300
Fax: 416.231.1625
Toll Free: 1.877.682.8772

www.tssa.org

December 02, 2019

EMMA SMITH
AAONE
PO BOX 91072 BURNHAMTHORPE RD
TORONTO ON M9C 5N5
CA

Service Request Type: BPV-Fitting Registration
Service Request No.: 2721572
Your Reference No.: A2019-147_C
Registered to: VIEGA HOLDING GMBH & CO. KG

Dear EMMA SMITH,

Technical Standards and Safety Authority (TSSA) is pleased to inform you that your submission has been reviewed and registered as follows:

CRN No.: 0C13492.5R3
Main Design No.: Scope of CRN Registration - RENEWAL CRN: 0C13492.5C - VIEGA ProPress Stainless Steel
Expiry Date: 02-Dec-2029

Please be advised that a valid quality control system must be maintained for the fitting registration to remain valid until the expiry date.

The stamped copy of the approved registration and the invoice are mailed separately. Should you have any questions or require further assistance, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail customerservices@tssa.org. We will be happy to assist you. When contacting TSSA regarding this file, please refer to the Service Request number provided above.


Yours truly,

Wendy Du, P.Eng.
Technical Standards & Safety Authority
Boilers & Pressure Vessels Safety Program
Tel.: 416-734-3566
Fax: 416-231-6183
Email: wdu@tssa.org



VIEGA ProPress Stainless Steel Renewal

Scope of CRN Registration - RENEWAL CRN: 0C13492.5C
VIEGA ProPress Stainless Steel

Logo:	
Renewal Product Catalogs: PL-PPS-PPM-0208/ 1-877-VIEGA-NA 704753-CAT-0110 U3 & U4 Stainless Steel Viega ProPress Stainless CRN Additions 11-2013	
Design Code	ASME: B31.1, B31.3, B31.9
Material:	ASTM A312 Grade 304/316
Sizes – Design Pressure @Design Temp.	½", ¾", 1" 200psi @ (4°F to 250 °F)
Sizes – Design Pressure @Design Temp.	1¼", 1 ½", 2", 2 ½", 3", 4 150psi @ (4°F to 250 °F)
O-RING	EPDM,FKM
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

The scope of the registration and the design parameters, such as pressure and temperature of the CRN renewal submission are the same as the original CRN submissions. *(See attached.)*

THIS IS PART OF CRN
0C13492.5R3
Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety
Program

2 OF 4



ATTACHMENT TO
C.R.N.: CSA-0C13492.56R3
Signed: *[Signature]*
178 Rexdale Boulevard, Toronto, ON Canada M9W 1R3

Scope of registration:

Item: Viega Pro-Press Fittings

Material: ASTM A312 Grade 304/316

Catalogue: PL-PPS-PPM-0208

Design Code: Manufacturer's Standards supported by ASMe B31.3 proof test requirements.

The registered size 1/2, 3/4" and 1" for 200 psi @ 250 F

1 1/4", 1 1/2" and 2" for 150 psi @ 250F.

THIS IS PART OF CRN
OC13492.5R3
Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety
Program

THIS IS PART OF
OC13492.5 ADD1
OC13492.5 ADD1
OC13492.5 ADD1
Boilers and Pressure Vessels
Safety Program



3 OF 4

ATTACHMENT TO

C.R.N: CSA-OC13492.56R3

Signed: [Signature]

118 Hurdale Boulevard, Toronto, ON Canada M9W 1R3



Scope for the Addendum to CRN:0C13492.5C

Product	VIEGA Pro-Press Fittings	
Design Code	ASME B31.1, B31.3, B31.9	
Material	ASTM A312 Gr. 304/316	
Sizes - Design Pressure @Design Temp.	3/4", 3/4", 1"	200psi @ 250 °F
Sizes - Design Pressure @Design Temp.	1 1/4", 1 1/2", 2"	150psi @ 250 °F

- All fittings have been burst tested at more than 5 times design pressure. Test is witnessed by TSSA Authorized Inspector.
- The table below defines the sizes and connection mechanism for each fitting.

VIEGA Pro-Press Fittings	
Material : ASTM A312 Grade 304/316 Stainless Steel	
Part Numbers	Zero Lead 316 Stainless Steel Ball Valve 3-PC
55132	316 Stainless Steel Ball Valve, 1/2" FKM seal, 3-pc
85133	316 Stainless Steel Ball Valve, 3/4" FKM seal, 3-pc
85134	316 Stainless Steel Ball Valve, 1" FKM seal, 3-pc
85136	316 Stainless Steel Ball Valve, 1-1/4" FKM seal, 3-pc
85137	316 Stainless Steel Ball Valve, 1-1/2" FKM seal, 3-pc
85138	316 Stainless Steel Ball Valve, 2" FKM seal, 3-pc

THIS IS PART OF CRN
0C13492.5R3
 Technical Standards and Safety Authority
 Boilers and Pressure Vessels Safety
 Program

THIS IS PART OF
 0C13492.5ADD2

VIEGA Pro-Press Fittings

 4 OF 4

ATTACHMENT TO
 CRN: CSA-0C13492.56R3

Signed: [Signature]

178 Rexdale Boulevard, Toronto, ON Canada M9W 1R3

CERTIFICATE



This is to certify that

Viega Holding GmbH & Co. KG

Viega Platz 1
57428 Attendorn
Germany

with the organizational units/sites as listed in the annex

has implemented and maintains a **Quality Management System**.

Scope:

Development, production and sales of sanitary- and heating systems

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

ISO 9001 : 2015

Certificate registration no. 535734 QM15

Valid from 2017-12-20

Valid until 2020-12-19

Date of certification 2017-12-20



DAKKS

Deutsche
Akkreditierungsstelle
D-ZM-16074-01-00

DQS GmbH

Stefan Heinloth
Managing Director

Net



**Annex to certificate
Registration No. 535734 QM15**

Viega Holding GmbH & Co. KG

Viega Platz 1
57428 Attendorn
Germany

Location

Scope

535360
Viega Supply Chain GmbH & Co. KG
Zum Langen Acker 7
57439 Attendorn-Ennest
Germany

Production of sanitary- and heating systems

535361
Viega Supply Chain GmbH & Co. KG
Bielefelder Straße 94
57368 Lennestadt-Elspe
Germany

Production of sanitary- and heating systems

535363
Viega Supply Chain GmbH & Co. KG
Bernrieder Straße 12
94559 Niederwinkling
Germany

Production of sanitary- and heating systems

535362
Viega Supply Chain GmbH & Co. KG
Viegastraße 1
99518 Großheringen
Germany

Production of sanitary- and heating systems

532282
Viega Supply Chain GmbH & Co. KG
Viega Platz 1
57428 Attendorn
Germany

Administration

535739
Viega EMEAPA GmbH & Co. KG
Viega Platz 1
57428 Attendorn
Germany

Sales of sanitary- and heating systems

This annex (edition: 2017-12-20) is only valid in connection
with the above-mentioned certificate.

**Annex to certificate
Registration No. 535734 QM15**

Viega Holding GmbH & Co. KG

Viega Platz 1
57428 Attendorn
Germany

Location	Scope
535737 Viega Deutschland GmbH & Co. KG Viega Platz 1 57428 Attendorn Germany	Sales of sanitary- and heating systems
535738 Viega CE GmbH & Co. KG Viega Platz 1 57428 Attendorn Germany	Sales of sanitary- and heating systems
535740 Viega Technology GmbH & Co. KG Viega Platz 1 57439 Attendorn Germany	Sales of sanitary- and heating systems



Certificate of Registration

nqa • global assurance

This is to certify that the Quality Management System of

Viega LLC

535 Interlocken Blvd.
Broomfield, CO 80021
United States of America

This certificate is part of a multi-site registration. Refer to certificate 13489 for additional info. The validity of this certificate depends on the validity of the main certificate.

applicable to:

Corporate Headquarters, management oversight and support functions

has been assessed and approved by
National Quality Assurance, U.S.A., against the provisions of:

ISO 9001:2015



For and on behalf of NQA, USA



Certificate Number: **13489/4**
EAC Code: **18, 14**
Certified Since: **September 27, 2010**
Valid Until: **September 19, 2022**
Reissued: **September 20, 2019**
Cycle Issued: **September 20, 2019**

Certificate of Registration



global assurance

This is to certify that the Quality Management System of

Viega, LLC

2211 Viega Avenue
McPherson KS 67460
United States of America

(Central function listed above. See appendix for additional locations)

applicable to:

Design, develop, manufacture, and distribution of plumbing and heating systems

has been assessed and approved by
National Quality Assurance, U.S.A., against the provisions of:

ISO 9001:2015

For and on behalf of NQA, USA

Certificate Number: 10489
EAC Code: 18
Certified Since: September 27, 2010
Valid Until: September 19, 2022
Reissued: September 20, 2019
Cycle Issued: September 20, 2019



Certificate of Registration



global assurance

This is to certify that the Quality Management System of

Viega LLC

12040 Moya Blvd
Reno NV 89506-2632
United States of America

This certificate is part of a multi site registration. Refer to certificate 18489 for additional info. The validity of this certificate depends on the validity of the main certificate.

applicable to:

Distribution of plumbing and heating systems

has been assessed and approved by
National Quality Assurance, U.S.A., against the provisions of

ISO 9001:2015

For and on behalf of NQA, USA

Certificate Number: 18489/1
EAC Code: 18
Certified Since: September 27, 2010
Valid Until: September 19, 2022
Reissued: September 20, 2019
Cycle Issued: September 20, 2019



Certificate of Registration



global assurance

This is to certify that the Quality Management System of

Viega LLC

146 Greenwood Industrial Pkwy
McDonough GA 30253
United States of America

This certificate is part of a multi-site registration. Refer to certificate 18489 for additional info. The validity of this certificate depends on the validity of the main certificate.

applicable to:

Distribution of plumbing and heating systems

has been assessed and approved by
National Quality Assurance, U.S.A., against the provisions of:

ISO 9001:2015

For and on behalf of NQA, USA

Certificate Number: 18489/2
EAC Code: 18, 29
Certified Since: September 27, 2010
Valid Until: September 19, 2022
Reissued: September 20, 2019
Cycle Issued: September 20, 2019



Certificate of Registration

nqa • global assurance

This is to certify that the Quality Management System of

Viega LLC

1490 Dennison Circle
Carlisle PA 17013
United States of America

This certificate is part of a multi site registration. Refer to certificate 15489 for additional info. The validity of this certificate depends on the validity of the main certificate.

applicable to:

Distribution of plumbing and heating systems

has been assessed and approved by
National Quality Assurance, U.S.A., against the provisions of

ISO 9001:2015

For and on behalf of NQA, USA



Certificate Number: 15489/3
EAG Code: 20, 18
Certified Since: September 27, 2011
Valid Until: September 19, 2022
Reissued: September 20, 2019
Cycle Issued: September 20, 2019

Appendix to Certificate Number: 13489

Includes Facilities Located at:

Vioga, LLC

Certificate Number 13489
221st Vioga Avenue
McPherson KS 67460
United States of America

Design, develop, manufacture, and distribution of plumbing and heating systems

Vioga, LLC

Certificate Number 13489
221st Vioga Avenue
McPherson KS 67460
United States of America

Design, develop, and manufacture of plumbing and heating systems

Vioga LLC

Certificate Number 13489/1
12040 Moya Blvd
Reno NV 89508-2682
United States of America

Distribution of plumbing and heating systems

Vioga LLC

Certificate Number 13489/2
146 Greenwood Industrial Pkwy
McDonough GA 30258
United States of America

Distribution of plumbing and heating systems

Certified Since: September 27, 2010

Valid Until: September 19, 2022

Reissued: September 20, 2019

Cycle Issued: September 20, 2019

Certificate of Registration

Certificate of Registration

nqa global assurance

Appendix to Certificate Number: 13489

Includes Facilities Located at:

Wega LLC

Certificate Number 13489/3
1490 Dennison Circle
Gadsis PA 17043
United States of America

Distribution of plumbing and heating systems

Wega LLC

Certificate Number 13489/4
585 Interbakken Blvd.
Broomfield CO 80021
United States of America

Corporate Headquarters, management oversight and support functions

nqa

Certified Since: September 27, 2010

Valid Until: September 19, 2022

Reissued: September 20, 2019

Cycle Issued: September 20, 2019

ANR-5579

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