



Technical Standards and Safety Authority
 345 Carlingview Drive
 Toronto, Ontario M9W 6N9
 www.tssa.org

Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below

VIEGA



STATUTORY DECLARATION Registration of Fittings

I, Frank Shingleton Product Compliance Manager
(Name and Position, e.g. President, Plant Manager, Chief Engineer)

of Viega LLC a subsidiary of Viega Holding GmbH & Co. KG
(Name of Manufacturer)

Located at Viega Platz 1 57428 Attendorn Germany with plants at: Attendorn-Ennest, DE; Lennestadt-Elspe, DE; Niederwinkling, DE; Großheringen, DE; McPherson, KS USA
(Plant Address) (Telephone No.) (Fax No.)

do solemnly declare that the fittings listed hereunder, which are subject to the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, comply with all of the requirements of ASME B31.1; ASME B31.3; ASME B31.9
(Title of recognized North American Standard)
 which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service;

or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for identification and service.

I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of ISO 9001 : 2015 which has been verified by the following authority, DQS GmbH.

The items covered by this declaration, for which I seek registration, are category Category - C Viega ProPress Stainless type fittings. In support of this application, the following information and/or test data are attached as follows:

PL-PPS-PPM-0208/ 1-877-VIEGA-NA ; 704753-CAT-0110 U3 & U4 Stainless Steel ; Viega ProPress Stainless CRN Additions 11-2013
(drawings, calculations, test reports, etc.)

Declared before me at 585 Interlocken Blvd. Broomfield, CO 80021 in the _____ state of Colorado (USA)

the 8th day of November AD 2019

Commissioner for Oaths:

Edwina S. Howard

(Printed name)

Edwina S. Howard
(Signature)

EDWINA S HOWARD
 NOTARY PUBLIC
 STATE OF COLORADO
 NOTARY ID 20174004143
 MY COMMISSION EXPIRES JANUARY 27, 2021

[Signature]
(Signature of Declarer)

FOR OFFICE USE ONLY

To the best of my knowledge and belief, the application meets the requirements of the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category C.

CRN: 0C13492.5R3

Registered by: Wendy Dr

Dated: Dec. 02, 2019

NOTE: This registration expires on: Dec. 02, 2029

Technical Standards and Safety Authority **Boilers and Pressure Vessels Safety Program**

REGISTERED

CRN: 0C13492.5R3

Signed: Wendy Dr

Date: Dec. 02, 2019

*Information provided in this application is releasable under the Freedom of Information and Privacy Protection Act and may be disclosed upon request. *See attached stamped Scope of Registration (3 pages)*

wo 12/02/2019



345 Carlingview Drive
Toronto, Ontario M9W 6N9
Tel.: 416.734.3300
Fax: 416.231.1626
Toll Free: 1.877.682.8772

www.tssa.org

December 02, 2019

EMMA SMITH
AAONE
PO BOX 91072 BURNHAMTHORPE RD
TORONTO ON M9C 5N5
CA

Service Request Type: BPV-Fitting Registration
Service Request No.: 2721572
Your Reference No.: A2019-147_C
Registered to: VIEGA HOLDING GMBH & CO. KG

Dear EMMA SMITH,

Technical Standards and Safety Authority (TSSA) is pleased to inform you that your submission has been reviewed and registered as follows:

CRN No.: 0C13492.5R3

Main Design No.: Scope of CRN Registration - RENEWAL CRN: 0C13492.5C - VIEGA ProPress
Stainless Steel

Expiry Date: 02-Dec-2029


Please be advised that a valid quality control system must be maintained for the fitting registration to remain valid until the expiry date.

The stamped copy of the approved registration and the invoice are mailed separately. Should you have any questions or require further assistance, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail customerservices@tssa.org. We will be happy to assist you. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly,

Wendy Du, P.Eng.
Technical Standards & Safety Authority
Boilers & Pressure Vessels Safety Program
Tel.: 416-734-3566
Fax: 416-231-6183
Email: wdu@tssa.org

**Scope of CRN Registration - RENEWAL CRN: 0C13492.5C
VIEGA ProPress Stainless Steel**

Logo:	
Renewal Product Catalogs: PL-PPS-PPM-0208/ 1-877-VIEGA-NA 704753-CAT-0110 U3 & U4 Stainless Steel Viega ProPress Stainless CRN Additions 11-2013	
Design Code:	ASME: B31.1, B31.3, B31.9
Material:	ASTM A312 Grade 304/316
Sizes – Design Pressure @Design Temp.	½", ¾", 1" 200psi @ (4°F to 250 °F)
Sizes – Design Pressure @Design Temp.	1¼", 1 ½", 2", 2 ½", 3", 4 150psi @ (4°F to 250 °F)
O-RING	EPDM,FKM
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

The scope of the registration and the design parameters, such as pressure and temperature of the CRN renewal submission are the same as the original CRN submissions. *(See attached)*

THIS IS PART OF CRN
0C13492.5R3
Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety
Program

Scope of registration:

Item: Viega Pro-Press Fittings

Material: ASTM A312 Grade 304/316

Catalogue: PL-PPS-PPM-0208

Design Code: Manufacturer's Standards supported by ASMe B31.3 proof test requirements.

The registered size 1/2, 3/4" and 1" for 200 psi 250 F

1 1/4", 1 1/2" and 2" for 150 psi @ 250F.

THIS IS PART OF CRN
0C13492.5R3
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THIS IS PART OF
CRN 0A13492.5 ADD1
0B13492.5 ADD1
0C13492.5 ADD1
Technical Standards and Safety Authority
Boilers & Pressure Vessels
Safety Program



Scope for the Addendum to CRN:0C13492.5C

Product	VIEGA Pro-Press Fittings	
Design Code	ASME B31.1, B31.3, B31.9	
Material	ASTM A312 Gr. 304/316	
Sizes – Design Pressure @Design Temp.	½", ¾", 1"	200psi @ 250 °F
Sizes – Design Pressure @Design Temp.	1 ¼", 1 ½", 2"	150psi @ 250 °F
Additional Locations:	Viega GmbH & Co. KG : Elspe Works, 57368 Lennestadt-Elspe / Germany Ennest Works, 57439 Attendorf-Ennest / Germany GroBheringen Works, 99518 GroBheringen / Germany Niederwinkling Works, 94559 Niedewinkling / Germany	

e.g. 9/6/99

- All fittings have been burst tested at more than 5 times design pressure. Test is witnessed by TSSA Authorized Inspector.
- The table below defines the sizes and connection mechanism for each fitting.

VIEGA Pro-Press Fittings	
Material : ASTM A312 Grade 304/316 Stainless Steel	
Part Numbers	Zero Lead 316 Stainless Steel Ball Valve 3-PC
85132	316 Stainless Steel Ball Valve, 1/2" FKM seal, 3-pc
85133	316 Stainless Steel Ball Valve, 3/4" FKM seal, 3-pc
85134	316 Stainless Steel Ball Valve, 1" FKM seal, 3-pc
85136	316 Stainless Steel Ball Valve, 1-1/4" FKM seal, 3-pc
85137	316 Stainless Steel Ball Valve, 1-1/2" FKM seal, 3-pc
85138	316 Stainless Steel Ball Valve, 2" FKM seal, 3-pc

THIS IS PART OF CRN
 0C13492.5R3
 Technical Standards and Safety Authority
 Boilers and Pressure Vessels Safety
 Program

THIS IS PART OF
 CRN 0C13492.5A022
 Technical Standards & Safety Authority
 Boilers & Pressure Vessels
 Safety Division

VIEGA Pro-Press Fittings