Product Instructions
Viega Baseboard Kit

1. Cut copper finned tubing at right angles using displacement type cutter or fine-toothed steel saw.
2. Remove burr from inside and outside of finned tubing to prevent cutting sealing element.
3. Check seal for correct fit. Do not use oils or lubricants. Use only Viega ProPress® sealing elements.
4. Insert tube stiffener (Model 2946) into finned tube.
5. Mark proper insertion depth as indicated by the Viega ProPress Insertion Depth Chart. Improper insertion depth may result in improper seal.
6. While turning slightly, slide extended street elbow (Model 2947) onto tubing to the marked depth. Note: End of tubing must contact stop.
7. Insert appropriate Viega jaw into the pressing tool and push in holding pin until it locks in place.
8. Open the jaw and place at right angles on the fitting. Visually check insertion depth using mark on tubing.
9. Start pressing process and hold the trigger until the jaw has engaged the fitting.
10. After pressing, the jaw can be opened again.
11. Pressure testing with Smart Connect®:
Unpressed connections are located by pressurizing the system with air or water. When testing with water the proper pressure range is 15 psi to 85 psi. When testing with compressed air the proper pressure range is ½ psi to 45 psi maximum. If testing with compressed air, use an approved leak-detect solution. Following a successful pressure test, the system may be pressure tested up to 200 psi with air or up to 600 psi with water.

### Viega ProPress Insertion Depth Chart

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<th>Tube Size (in)</th>
<th>Insertion Depth (in)</th>
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Do not remove factory packaging until ready to install fittings.

Stiffener must be inserted prior to attaching press fitting.

Viega products are designed to be installed by licensed and trained plumbing and mechanical professionals who are familiar with Viega products and their installation. Installation by non-professionals may void Viega LLC’s warranty.

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This document is subject to updates. For the most current Viega technical literature please visit www.viega.us.