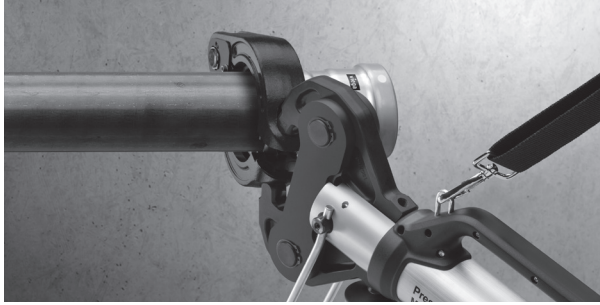


Product Instructions

Viega MegaPress XL

EN Product Instructions Viega MegaPress XL

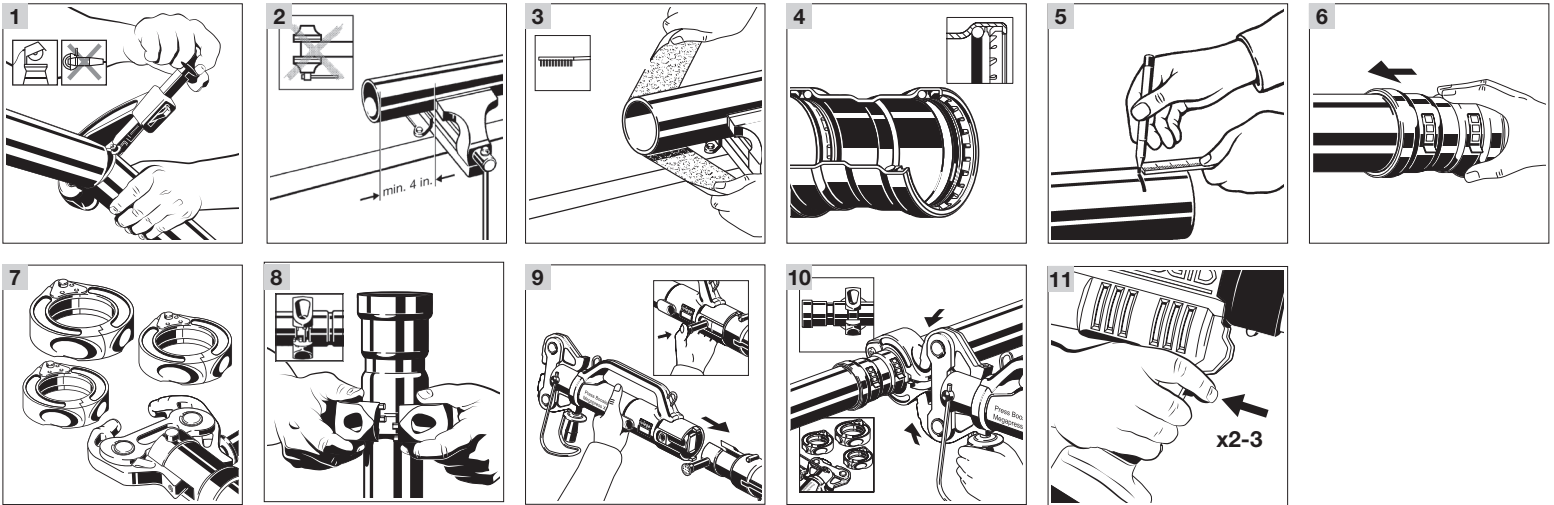
This document is subject to updates. For the most current Viega technical literature please visit www.viega.us.



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PI-MP 590084 0219 MegaPress XL (EN)



EN

Viega MegaPress XL

! Viega products are designed to be installed by licensed and trained plumbing and mechanical professionals who are familiar with Viega products and their installation. **Installation by non-professionals may void Viega LLC's warranty.**

- 6** While turning slightly, slide fitting onto tubing to the marked depth. End of tubing must contact stop.

Warning!
Keep extremities and foreign objects away from press tool during pressing operation to prevent injury or incomplete press.

- 1** Cut piping at right angles using displacement type cutter.
- 2** Keep end of piping a minimum of 4" away from the contact area of the vise to prevent possible damage to the piping in the press area. See MegaPress Manual for minimum clearance required for prep tools.
- 3** Remove burr from inside and outside of piping and prep to proper insertion depth using a preparation tool or fine grit sandpaper.
- 4** Illustration demonstrates proper fit of grip ring, separation ring and sealing element.
- 5** Mark proper insertion depth. Improper insertion depth may result in an improper seal. The depth marking shall be visible on the completed assembly.

- 7** Viega MegaPress 2½" - 4" fitting connections must be made using MegaPress XL Rings and a PressBooster/Z3 actuator. See Operator's Manual for proper tool instructions.
- 8** Open MegaPress Ring and place at right angles on the fitting. MegaPress Ring must be engaged on the fitting bead. Check insertion depth.
- 9** Remove the retaining bolt of the press machine. Slide the PressBooster in via the press jaw fixture.
- 10** Place PressBooster/Z3 actuator onto MegaPress XL Rings and start pressing process. Hold the trigger until the Actuator has engaged the MegaPress Ring.
- 11** The PressBooster requires two presses of the trigger to execute a complete press. A third press may be needed to initiate a release cycle to reset the rollers back to the original position.

Insertion Depth (in)	d (in)	d (mm)
2½	1 ¹³ / ₁₆	46
3	2 ⁵ / ₁₆	59
4	3 ¹ / ₈	80