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**Viega PureFlow Crimp Zero Lead by Compression Straight and Angled Stop Valves**

> Viega products are designed to be installed by licensed and trained plumbing and mechanical professionals who are familiar with Viega products and their installation. **Installation by non-professionals may void Viega LLC’s warranty.**

> **CAUTION!** Do not crimp twice.

> Zero lead identifies Viega products meeting the lead free requirements of NSF 61-G through testing under NSF/ANSI 372 (0.25% or less maximum weighted average lead content).

> Turn off main water supply.

1. Slide crimp ring onto supply tube. Insert valve into tubing and engage fully.
2. Position crimp ring ⅛” to ¼” from end of tubing.
3. Center the crimp tool jaw over the ring. Keep the tool at 90° and close the handles completely.
4. Check crimp connections with a GO/NO GO gauge. A crimp is acceptable if the GO gauge fits the ring and the NO GO does not. See current Viega PureFlow Water System Installation Manual for additional crimping information.
5. Slide compression nut onto riser tube with threads facing toward end of tubing that will connect to valve.

**Use included brass ferrule when connecting to copper risers only. Plastic riser ferrule is directional and must be installed in the correct direction to ensure a proper seal.**

7. Insert tube into valve and bottom tube in socket.
8. While holding tube fully inserted in bottom of compression fitting, slide ferrule and nut to valve and thread nut onto valve hand tight. Tighten nut one full turn using a suitable wrench.