EN

Viega PureFlow® ¼ Turn Valve Stem Replacement

Viega products are designed to be installed by licensed and trained plumbing and mechanical professionals who are familiar with Viega products and their installation. **Installation by non-professionals may void Viega LLC’s warranty.**

1. Turn off main water supply and drain system to a point below valve needing replacement stem. Unscrew port connection nut from the port requiring the valve stem replacement as well as the ports directly above and below. Pull the fittings and tubing away from the ports. Be prepared for a small amount of water to drain from the lines.

2. Slide notched end of the removal tool behind the port. Align tool on the rib centered under the tie rod behind the port.

3. Pull removal tool firmly toward valve body. DO NOT use excessive force. When positioned properly the valve stem will pop out of the valve bore.

4. Pull valve stem out and discard.

5. Insert new stem into valve bore ensuring no debris is present on sealing surfaces. Press on stem until it snaps into place.

6. Replace distribution lines and port nuts. HAND TIGHTEN ONLY.

Valve stem MUST be installed in the "ON" position: left side, arrow left, right side, arrow right.