1. Square off tubing to proper length. Uneven, jagged or irregular cuts will produce unsatisfactory connections.
2. If using FostaPEX tubing, insert into prep tool, push and turn until no resistance is felt. If using Viega PureFlow, continue to step 3.
3. Insert PureFlow Press fitting with attached sleeve into tubing and engage fully.
4. Ensure full tubing insertion at view holes in attached press sleeve. Full insertion means tubing must be completely visible in at least two view holes and partially visible in the one.
5. Position press tool perpendicular over Press Sleeve and close tool jaws to engage ratchet.
6. Close handles, using trigger to reduce grip span if desired.
7. Extend handle and continue ratcheting until automatic tool release occurs at proper compression force.
8. Turn screw for emergency release.

**WARNING!**
The connection is not leakproof when the tool has been opened by emergency release.

**CAUTION!**
Do not press twice.

**WARNING!**
Read and understand all instructions for installing ProPress fittings. Failure to follow all instructions may result in extensive property damage, serious injury or death.

**CAUTION!**
The connection is not leakproof when the tool has been opened by emergency release.

**WARNING!**
Cut copper tubing at right angles using displacement type cutter or fine-toothed steel saw.

**WARNING!**
Remove burr from inside and outside of tubing to prevent cutting sealing element.

**CAUTION!**
Check seal for correct fit. Do not use oils or lubricants. Use only ProPress Shiny Black EPDM or Dull Black FKM Sealing Elements.

**WARNING!**
Mark proper insertion depth as indicated by the ProPress Insertion Depth Chart. Improper insertion depth may result in improper seal.

**WARNING!**
Copper tubing must be free of surface imperfections, including metal stamped print lines, before a ProPress fitting is installed.

**Zero Lead** identifies Viega products meeting the lead free requirements of NSF 61-G through testing under NSF/ANSI 372 (0.25% or less maximum weighted average lead content).

**Viega PureFlow® Press Zero Lead by ProPress® Adapter**
Making a PureFlow Press with Hand Tool

Viega products are designed to be installed by licensed and trained plumbing and mechanical professionals who are familiar with Viega products and their installation. **Installation by non-professionals may void Viega LLC’s warranty.**

For Types K, L and M Hard Copper Tubing in ½” to 2” and Soft Copper Tubing in 5” to 1¼”

**Product Instructions**
Viega LLC
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Broomfield, CO 80021
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www.viega.us

EN Product Instructions
Viega PureFlow Press by ProPress Adapter
This document is subject to updates. For the most current Viega technical literature please visit www.viega.us.

EN Product Instructions
Viega PureFlow® Press by ProPress® Adapter

1. Ensure full tubing insertion at view holes in attached press sleeve. Full insertion means tubing must be completely visible in at least two view holes and partially visible in the one.
2. Position press tool perpendicular over Press Sleeve and close tool jaws to engage ratchet.
3. It may be necessary to rotate the locator ring to avoid interference between the ring and tool.
4. Close handles, using trigger to reduce grip span if desired.
5. Extend handle and continue ratcheting until automatic tool release occurs at proper compression force.
6. Turn screw for emergency release.

**WARNING!**
The connection is not leakproof when the tool has been opened by emergency release.
While turning slightly, slide press fitting onto tubing to the marked depth. Note: End of tubing must contact stop.

Insert appropriate Viega jaw into the pressing tool and push in holding pin until it locks in place.

Open the jaw and place at right angles on the fitting. Visually check insertion depth using mark on tubing.

Start pressing process and hold the trigger until the jaw has engaged the fitting.

After pressing, the jaw can be opened again.