### Viega PureFlow Press Polymer ManaBloc Port Adapter

**Model V5613.1**

1. Square off tubing to proper length. Uneven, jagged, or irregular cuts will produce unsatisfactory connections.

2. If using FostaPEX tubing, insert into prep tool, push and turn until no resistance is felt. If using Viega PureFlow PEX, continue to Step 3.

3. Insert PureFlow Press fitting with attached sleeve into tubing and engage fully.

4. Ensure full tubing insertion at view holes in attached press sleeve. Full insertion means tubing must be completely visible in at least two view holes and partially visible in the one.

5. Position the PureFlow press tool perpendicular over the press sleeve, resting it against the tool locator ring. For 1" tool, close tool jaws to engage ratchet (ensure that thumb grip is returned fully forward before closing jaws). Make sure the PureFlow press tool is properly aligned (see step 8 if it is not).

6. Close handles, using trigger to reduce grip span if desired.

7. Extend the PureFlow press tool handle and continue ratcheting until automatic tool release occurs at the proper compression force.

**Pressing with a hand tool**

8. Insert the appropriate PureFlow press jaw into the press tool and push in the holding pin until it locks.

9. Open jaw and position perpendicular over press sleeve, resting it against the tool locator ring.

10. Start the pressing process; hold the trigger until the jaw has automatically released.

11. When press connection is complete, open and remove the jaw.

**Pressing with a power tool**

8. Insert the appropriate PureFlow press jaw into the press tool and push in the holding pin until it locks.

9. Open jaw and position perpendicular over press sleeve, resting it against the tool locator ring.

10. Start the pressing process; hold the trigger until the jaw has automatically released.

11. When press connection is complete, open and remove the jaw.

12. Ensuring sealing element is in place and clean of any dirt or debris, wet sealing element with tap water.

13. Insert fitting into desired port until the fitting flange sets flush with the port.

14. Thread swivel nut onto ManaBloc port. Open the port valve before turning on the main water supply.

**CAUTION!**

- Do not press twice.

**Zero lead identifies Viega products meeting the lead free requirements of NSF 61-G through testing under NSF/ANSI 372 (0.25% or less maximum weighted average lead content).**