Viega PureFlow® Press Polymer
ManaBloc® Supply Adapter

Model V5613.2

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Viega products are designed to be installed by licensed and trained plumbing and mechanical professionals who are familiar with Viega products and their installation. Installation by non-professionals may void Viega LLC’s warranty.

Zero lead identifies Viega products meeting the lead free requirements of NSF 61-G through testing under NSF/ANSI 372 (0.25% or less maximum weighted average lead content).

1. Square off tubing to proper length. Uneven, jagged, or irregular cuts will produce unsatisfactory connections.
2. If using FostaPEX tubing, insert into prep tool, push and turn until no resistance is felt. If using Viega PureFlow PEX, continue to Step 3.

Pressing with a hand tool
5. Position the PureFlow press tool perpendicular over the press sleeve, resting it against the tool locator ring. For 1” tool, close tool jaws to engage ratchet (ensure that thumb grip is returned fully forward before closing jaws). Make sure the PureFlow press tool is properly aligned (see step 8 if it is not).
6. Close handles, using trigger to reduce grip span if desired.
7. Extend the PureFlow press tool handle and continue ratcheting until automatic tool release occurs at the proper compression force.

Pressing with a power tool
8. Insert the appropriate PureFlow press jaw into the press tool and push in the holding pin until it locks.
9. Open jaw and position perpendicular over press sleeve, resting it against the tool locator ring.
10. Start the pressing process; hold the trigger until the jaw has automatically released.
11. When press connection is complete, open and remove the jaw.

CAUTION!
Do not press twice.

12. Ensuring sealing element is in place and clean of any dirt or debris, wet sealing element with tap water.
13. Insert fitting into desired supply port until the fitting flange sets flush with the port.

CAUTION!
Hand tighten only.

If using hand tools continue with steps 5 to 7. If using power tools skip to steps 8 to 11. Continue with steps 12 to 14.