EN

Viega PureFlow® Fire Rated Outlet Boxes

For Washing Machine and Icemaker Boxes

Viega products are designed to be installed by licensed and trained plumbing and mechanical professionals who are familiar with Viega products and their installation. **Installation by non-professionals may void Viega LLC’s warranty.**

Store Fire Rated outlet boxes in a cool, dry place and out of direct sun exposure.

1. A. Stud
   B. Face plate
   C. Backing board fastened between studs
   D. Valve outlet
   E. Solvent cement drain connection
   F. Viega PureFlow press
   G. PureFlow tube
   H. Wall material

2. If installing the washing machine box, clip the mounting brackets into the box (the icemaker box has built-in mounting brackets). Position the box between studs at the desired height.

3. Use two nails or screws per bracket to secure the outlet box to the front of the studs. On the washing machine boxes, if necessary, cut or punch opening on the bottom of the box for the 2” plastic drain tube and solvent cement tube connection.

4. Prepare PureFlow tubing by squaring off to proper length. Uneven, jagged, or irregular cuts will produce unsatisfactory connections.

5. Insert PureFlow tubing into the attached PureFlow press sleeve on the valve(s).

6. Ensure that the tube is fully inserted by visually confirming that it appears in the view holes in the PureFlow press sleeve. Full insertion means tubing must be completely visible in at least two view holes and partially visible in the one.

7. Position the PureFlow press tool perpendicular over the press sleeve, resting it against the tool locator ring. Make sure the PureFlow press tool is properly aligned (see step 9 if it is not).

**WARNING!** The connection is not leakproof when the tool has been opened by emergency release. The tool locator ring must be present to ensure a proper PureFlow Press connection.

8. Close the PureFlow press tool handles, using the trigger to reduce the grip span if desired.

9. If the PureFlow press tool is not properly aligned with the locator ring, use the emergency release (using a screwdriver to turn the emergency release) to open the press tool. Once released, align the PureFlow press tool properly and go back to step 7.

10. Extend the PureFlow press tool handle and continue ratcheting until automatic tool release occurs at the proper compression force.

**CAUTION!** Do not press twice!

11. When installing drywall, cut an opening (8¼” W x 6¾” H for the washing machine box and 3⅜” W x 5½” H for the icemaker box). Any gap between the drywall and the side of the box must be filled with drywall compound.

12. Push face plate into the box until the plate is flush against the wall material.

**Assembly tested to ASTM 814.**

Product certified for both metal and wood studs.