System Data

Viega PureFlow® Crimp Fittings

Viega PureFlow Crimp fittings are available in ECO Brass and polymer materials with excellent chlorine- and corrosion resistant properties.

PureFlow Crimp fittings are available in sizes ¼", ½", ¾" and 1" in elbows, tees, adapters, couplings, PolyAlloy manifolds, and valves.

Components
- Eco Brass fittings use zero-lead alloy
- PolyAlloy fittings use performance-grade polymer (Acudel® and Radel® R)
- Copper crimp rings

Operating Parameters
- Operating Temperature: 180°F max (potable)
- Operating Pressure: 160 psi max at 73°F
- Test Pressure: 100 psi max at 180°F

Listings and Certifications
- ASTM E84
- ASTM F1807
- ASTM F2159
- CAN/ULC S101 / S102.2
- CSA B137.5
- HUD MR-1276
- ICC-ES PMG 1038/1015
- NSF-pw 372

Compliant With
- International Mechanical Code (IMC)
- International Plumbing Code (IPC)
- International Residential Code (IRC)
- National Fire Protection Association - 13D (NFPA)
- National Standard Plumbing Code (NSPC)
- Uniform Mechanical Code (UMC)
- Uniform Plumbing Code (UPC)
- Housing for Urban Development (HUD)
- Canadian Standards Association (CSA)
- National Plumbing Code of Canada (NPCC)
- National Building Code of Canada (NBCC)

Approved Applications
- Hot and cold potable water
- Rainwater/gray water

For more specific information on applications for PureFlow systems, contact Viega Technical Services at 1-800-976-9819.

Viega’s PureFlow systems meet or exceed all requirements of ASTM F876/877 and are approved for installations above and below ground.

Recommended Tools
- Viega PureFlow Crimp Hand Tools (¼" to 1")

This document is subject to updates. For the most current Viega technical literature please visit www.viega.us.

Viega products are designed to be installed by licensed and trained plumbing and mechanical professionals who are familiar with Viega products and their installation.

Installation by non-professionals may void Viega LLC’s warranty.

Zero Lead identifies Viega products meeting the lead free requirements of NSF 61-G through testing under NSF/ANSI 372 (0.25% or less maximum weighted average lead content.)