The Hydronic Mixing Block is a mixing device and boiler control with a built in circulator and system controller. The block can provide either a fixed or reset water temperature via start/stop or constant fluid circulation. The following pages outline step-by-step instructions for the installation, piping/wiring, and programming of the Hydronic Mixing Block.

CAUTION!
Only suitably qualified individuals with formal training in electrical and HVAC controls should attempt the installation of this equipment. Incorrect wiring and installation will affect the warranty provided with this unit. Wiring must be completed in accordance with the codes and practices applicable to the jurisdiction for the actual installation.

CAUTION!
The Hydronic Mixing Block is a microprocessor based controller and as such is not to be regarded as a safety (limit) control. Please consult and install the heating or cooling appliance in accordance with the manufacturer’s recommendations.

*Viega tailpieces may be used in place of solder connections. Viega tailpieces are available for sale separately. See “Viega Tailpieces for Use with Hydronic Mixing Block” on page 3 for options.
Installation

1. Assemble the Hydronic Mixing Block fittings.
2. Insert fitting labeled fitting 1 into port labeled port 1 on the lower right of the Hydronic Mixing Block. Firmly twist and press the fitting until fully seated.

3. Once a Hydronic Mixing Block fitting is fully seated, slide the fitting clip into the groove in the port, securing the fitting to the block.
4. Insert fitting labeled fitting 2 into port 2 on the lower left of the Hydronic Mixing Block. Firmly twist and press the fitting until fully seated. Repeat step 3 to install fitting clip for fitting 2.

5. Insert fitting labeled fitting 3 into port labeled port 3 on the upper left. Firmly twist and press the fitting until fully seated. Repeat step 3 to install fitting clip for fitting 3.

6. Attach the backplate to the wall using the four screw mounting holes. Level the backplate.
   A. Hydronic Mixing Block mounting holes
   B. Backplate mounting holes

7. Slide the Hydronic Mixing Block into the backplate. The backplate will slide into the grooves in the Supply Fitting (fitting 1), Return Fitting (fitting 2), and Delivery Fitting (fitting 3).
8. Once the Hydronic Mixing Block has been fully inserted into the backplate, secure it to the wall using the two screws provided. The backplate has two mounting points, one on each side of the block.

Water can be used as a lubricant on the fitting o-rings and the pressure/temperature sensor o-ring.

*This port is plugged internally and will not be used.*

The backplate should be secured to a solid backing surface such as plywood or directly through drywall into wall studs. Drywall anchors or hollow wall anchors should not be used. Use flat head screws or #6 or smaller pan head screws for mounting the backplate. If mounting directly into wood backing, use 1" screws. If mounting through sheet rock, use 1½" screws (screws not included).
9. Insert the wiring terminal block into the left side of the display screen. Firmly push inwards until fully seated.

10. To install the pressure/temperature sensor into the Delivery Fitting (3), firmly push down until seated and secure with the stainless steel sensor clip. Install clip with the lip facing down.

Connecting the Hydronic Mixing Block to the Primary Loop

1. Connect the Supply Fitting (fitting 1) on the Hydronic Mixing Block to the supply tee on the primary loop.

2. Connect the Return Fitting (fitting 2) to the return piping from the manifold. The branch connection on the Return Fitting (fitting 2) should connect to the return tee on the primary loop.

3. Connect the Delivery Fitting (fitting 3) to the supply piping to the manifold.

Viega Tailpieces for Use with Hydronic Mixing Block

The following tailpieces may be used when connecting piping to the Hydronic Mixing Block. They are sold separately.

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Dimension (in)</th>
<th>Connection</th>
</tr>
</thead>
<tbody>
<tr>
<td>79800</td>
<td>½ x 1</td>
<td>ProPress x F BSP</td>
</tr>
<tr>
<td>79805</td>
<td>¾ x 1</td>
<td>ProPress x F BSP</td>
</tr>
<tr>
<td>79810</td>
<td>1 x 1</td>
<td>ProPress x F BSP</td>
</tr>
<tr>
<td>96140</td>
<td>¾ x 1</td>
<td>PureFlow x F BSP</td>
</tr>
<tr>
<td>96160</td>
<td>1 x 1</td>
<td>PureFlow x F BSP</td>
</tr>
</tbody>
</table>

Make sure to disassemble the fittings before soldering. The solder cup should not be attached to the gasket or Hydronic Mixing Block when soldering. Allow soldered fittings to cool to room temperature before re-assembly.
Wiring

Connecting to the Wiring Terminal Block

All wiring shall be done through the wiring terminal block. The wiring terminal block has 9 terminals and should be connected as follows:

- Terminal 1,2 - Thermostat or end switch (terminal 1 and 2 can accept a dry contact or 24v powered contact).
- Terminal 3,4 - Outdoor Sensor.
- Terminal 4,5 - Boiler Sensor.
- Terminal 6,7 - Boiler Contact (TT) relay rated for 24V AC 1.0 Max AMPS.
- Terminal 8,9 - Internal relay rated for 24V AC 1.0 Max Amps. With the addition of a pump and boiler relay this contact can be used for low head primary loop pump control.

Plug cord into 120V AC - standard wall outlet (altering the cord will void the warranty).
Connecting a Thermostat

Two-Wire with Battery Thermostat
Wiring schematic for part numbers 15116, 15117, and 15118.

1. Connect RC terminal on thermostat to terminal 1 on the Hydronic Mixing Block.
2. Connect W terminal on thermostat to terminal 2 on the Hydronic Mixing Block (part number 15118 W terminal is labeled W/E).

Thermostat batteries must be installed and working for this configuration.

Three Wire Thermostat
Wiring schematic for part numbers 15116, 15117, and 15118.

1. Connect R from the transformer to the RC terminal on the thermostat.
2. Connect the C from the transformer to the C terminal on the thermostat.
3. Connect the W terminal on thermostat to terminal 1 on the Hydronic Mixing Block (part number 15118 W terminal is labeled W/E).
4. Connect terminal 2 from the Hydronic Mixing Block to the C terminal on the thermostat/transformer.
Three Wire Thermostat

Wiring schematic for part number 18050:

1. Connect R from the transformer to the R terminal on the thermostat.
2. Connect C from the transformer to C terminal on the thermostat.
3. Connect W terminal on the thermostat to terminal 1 on the Hydronic Mixing Block.
4. Connect C terminal on the thermostat to terminal 2 on the Hydronic Mixing Block.

Legend: Thermostat

- Low Voltage
- Line Voltage
Sensor Wiring

Installing the Outdoor Sensor
The Viega Hydronic Mixing Block includes an Outdoor Sensor which provides an accurate measurement of the outdoor temperature. The Outdoor Sensor is protected by a white, UV-resistant, ABS plastic enclosure and contains a 10 kΩ thermistor.

Mounting the Sensor

1. Remove the screw and pull the front cover off the sensor enclosure.
2. Mount the Outdoor Sensor to a wall, with the wiring entering either through the back or bottom of the enclosure. Do not mount the Outdoor Sensor with the conduit knockout facing upwards as rain could enter the enclosure and damage the sensor.
3. The Outdoor Sensor should be mounted on a wall which best represents the heat load on the building (a northern wall for most buildings and a southern facing wall for buildings with large south facing glass areas). The Outdoor Sensor should not be exposed to heat sources such as ventilation or window openings.
4. The Outdoor Sensor should be installed at an elevation above the ground that will prevent accidental damage, tampering, or snow/ice build up.

Connect the Wiring

1. Connect 18 AWG or similar wire to the two terminals provided in the enclosure and run the wires from the Outdoor Sensor to terminal 3 and 4 on the wiring terminal block. Do not run the wires parallel to telephone or power cables. If the sensor wires are located in an area with strong sources of electromagnetic interference (EMI), shielded cable or twisted pair should be used or the wires can be run in a grounded metal conduit. If using shielded cable, the shield wire should be connected to the Com terminal (terminal 4) on the Hydronic Mixing Block and not to earth ground.
2. Replace the front cover of the sensor enclosure.

Maximum wire length from control to sensor is 500 ft.

Installing the Boiler Sensor

1. Attach wires to terminal 4, 5 on wiring terminal block.
2. Run the sensor back to the supply side of the primary loop. Attach to the supply piping before the closely spaced tees with the included zip tie. Cover the sensor with insulation for accurate reading.

If used in AQUASTAT mode, the Boiler Sensor can be placed on the supply or the return. RESET or CONDENSING boiler modes require the Boiler Sensor to be installed on the supply.

When extending sensor wires, use 18 gauge wire and do not extend over 500 feet.
Piping

- This drawing shows system piping concept only. Installer is responsible for all equipment and detailing required by local codes.
- Size header piping for maximum flow velocity of 2 ft./sec.
- All other piping should be sized for a maximum flow velocity of 4 ft./sec.
- Install a minimum of 12 diameters of straight pipe upstream of all circulators and check valves.
- Install isolating flanges or isolating valves on all circulators.
- Install purging valve(s) on all circuits.
- All closely spaced tees shall be within 4 pipe diameter center-to-center spacing.
- Install minimum of 6 pipe diameters of straight pipe upstream and downstream of all closely spaced tees.
- Differential pressure bypass valve prevents flow noise under partial load conditions (some zone valves closed).
- Set differential pressure bypass valve to delta P of distribution system with all zones open + 1 psi
- Not all components may be required depending on control strategy (i.e. constant circulation).

Legend: 4-Way Mixing Valve and Motor

<table>
<thead>
<tr>
<th>Icon</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1" alt="Hydronic Mixing Block" /></td>
<td>Hydronic Mixing Block</td>
</tr>
<tr>
<td><img src="image2" alt="Spring check" /></td>
<td>Pressure Differential Bypass Valve</td>
</tr>
<tr>
<td><img src="image3" alt="Circulator" /></td>
<td>Stainless Manifold with Flow Gauges</td>
</tr>
<tr>
<td><img src="image4" alt="Draw Off (Purge Valve)" /></td>
<td>Baseboard Zone(s)</td>
</tr>
<tr>
<td><img src="image5" alt="Make-up Water" /></td>
<td>Diaphragm-Type Expansion Tank</td>
</tr>
<tr>
<td><img src="image6" alt="Zone Valve" /></td>
<td>Zone Valve</td>
</tr>
</tbody>
</table>
Conceptual Electrical Schematic

Wiring

- This drawing shows system wiring concept only. Installer is responsible for all equipment and detailing required by local codes.
- All wiring shall be in conformance with the latest edition of the National Electrical Code.
- Maximum current rating of the Hydronic Mixing Block is 1 AMP.
- Consult with control / boiler manufacturer for limitations and installation instructions.
- Do not run the wires parallel to telephone or power cables. If the sensor wires are located in an area with strong sources of electromagnetic interference (EMI), shielded cable or twisted pair should be used or the wires can be run in a grounded metal conduit. If using shielded cable, the shield wire should be connected to the Com terminal (terminal 4) on the control and not to earth ground. Use 18 AWG copper wiring for all sensor wiring. Sensors should be located before the closely spaced tees.

Legend: Basic Heating Control

<table>
<thead>
<tr>
<th>Legend</th>
<th>Symbol</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sensors</td>
<td>P1</td>
<td>Primary Loop Circulator</td>
</tr>
<tr>
<td>Low Voltage</td>
<td>S1</td>
<td>Boiler Sensor</td>
</tr>
<tr>
<td>Line Voltage</td>
<td>S3</td>
<td>Outside Sensor</td>
</tr>
</tbody>
</table>
Power On Sequence
When the Hydronic Mixing Block is plugged in, it will go through a power on sequence:
■ The display will show the current firmware version and then verify the valve function by ramping up to 100% and back down to 0%. Please note the firmware version here: __________.
■ After the Valve Check is complete, the display will then cycle through the different display colors in the following order:
  ■ Red
  ■ Dark Blue
  ■ Yellow/Green
  ■ Light Blue/Gray
  ■ Purple
■ After the display color sequence is complete, the display will change to the Dark Blue color and show the STATUS Screen. After another moment, it will display the current data and update to the color that reflects the current status. The user can navigate the menus after the power on sequence is complete.

Programming
Setup Menu
■ The SETUP MENU is used for entering the design values, as well as assigning different control options to the circulator and boiler. To access the SETUP MENU, push the middle rectangular button on the STATUS screen. Use the up ▲ and down ▼ arrow keys to scroll through the various settings.
■ To select an item, align the cursor arrow with the item you wish to select and press the middle rectangular button ■. The arrow will become solid, which indicates that an item has been selected.
■ Once adjustment is complete, push the middle rectangular button. This will de-select the item.
■ To go to the previous screen, select BACK and press the middle rectangular button.
■ If the SETUP MENU is left idle for more than 90 seconds, the display will change to the STATUS screen and the Hydronic Mixing Block will begin operating.
Circulator Settings

- **OPERATION: ON/OFF** — The circulator is turned on/off as demand requires. Default is set to ON/OFF.

- **OPERATION: CONSTANT** — The circulator is constantly on and will only be shut off with warm weather shut down (WWSD). Usually used with RESET mode.

This function is not available with BOILER AQUASTAT mode.
**Design Temperature Settings**

- **OUT DESIGN** — Outdoor temperature used to calculate heat loss. This temperature is based on location and can be obtained from outdoor design charts.  
  *Range:* -40°F to 70°F  
  *Default:* 10°F

- **ROOM DESIGN** — Desired room temperature used in heat loss calculation.  
  *Range:* 35°F to 120°F  
  *Default:* 70°F

- **WWSD** — Temperature at which the building does not need heat and the control will no longer activate the circulator.  
  *Range:* 35°F to 120°F  
  *Default:* 70°F

- **TEMP CONTROL: FIXED** — The control will maintain a constant (FIXED) water temperature.  
  **WATER TEMP** — The fixed water temperature.  
  *Range:* 50°F to 180°F  
  *Default:* 120°F

- **TEMP CONTROL: RESET** — Water temperature will adjust based on outdoor temperature; as the outdoor temperature increases, the water temperature will decrease, and vice versa. By using this type of control strategy the output of the radiant system will meet the load of the structure, resulting in an energy savings for the building owner. Default is set to: RESET.

- **MIX DESIGN** — The design water temperature specified by the radiant design. This is the maximum water temperature that will be supplied.  
  *Range:* 50°F to 180°F  
  *Default:* 120°F

- **MIX MIN** — The minimum supply temperature for the mixing system.  
  *Range:* 50°F to 180°F  
  *Default:* 70°F
### Boiler Settings

- **TYPE: RESET** — This setting allows for the boiler to change supply water temperature based on outdoor temperatures. Default is set to: RESET.

- **BOILER DESIGN** — The water temperature needed on design day. Range: 70°F to 200°F  
  Default: 180°F

- **BOILER MIN** — Lowest temperature the boiler is allowed to supply. This temperature needs to be set high enough for the boiler to be able to maintain mixed water temperatures. Range: 70°F to 200°F  
  Default: 140°F

- **BOILER DIFF** — Determines turn on and shut off temperatures. This setting will allow the boiler to go above the boiler target by half of this setting. Example: if the BOILER DIFF is set at 20°F, the boiler will run until the temperature is 10°F above the boiler target setting and turn on when the temperature is 10°F below the boiler target temp. Range: 10°F to 50°F  
  Default: 20°F

- **TYPE: AQUASTAT** — Used when the boiler is a non-condensing boiler that maintains its own temperature settings.

- **TYPE: CONDENSING** — Used when the boiler is a condensing boiler that maintains its own temperature settings.

- **TYPE: AQUASTAT** — Used when the boiler is a non-condensing boiler that maintains its own temperature settings. This mode is not available with CONSTANT circulation mode.

- **SENSOR** — Installed on either SUPPLY or RETURN. Installation must be properly identified in this setting.

- **SUPPLY MIN/RETURN MIN** — Minimum supply/return temperature. Range: 70°F to 200°F  
  Default: 140°F
Defaults \ Purge

- °C OR ºF — Select between CELSIUS or FAHRENHEIT. Default: FAHRENHEIT
- OVERWRITE DEFAULTS — Allows the end user to overwrite the Factory Default Settings with the desired settings. Viega LLC recommends performing this procedure after selecting all of the desired settings and noting them in the “Settings Template and User Selections” on page 16.
- RESTORE DEFAULTS — Restores the current Default Settings. If the Factory Default Settings were overwritten, the User Settings selected during the overwrite will be restored.
- PURGE — Selecting this feature will bring you to PURGE MODE.

Purge Mode

- ACTIVATE — Will open the internal valve for 30 minutes to allow for purging.
- CANCEL — Will end the PURGE MODE, end the timer, and close the internal valve.

Setup Menu

- To view the STATUS screen, select BACK with the cursor arrow in the SETUP MENU and push the middle rectangular button.
Status Screen
The STATUS screen shows the actual temperatures as read by the sensors and the target temperatures the control is trying to obtain.

- **HEATING** — If the display screen is red and heating is displayed on the upper left corner of the STATUS screen, the control is in heating mode and there is a boiler demand. If the display screen is blue, it means there is a heating demand but the boiler is off. If the screen is light blue/gray, there is no heating demand.

- **BOIL SUP/RET** — The temperature of the boiler supply/return. This will be dictated by the sensor location. If on the supply this will read: BOIL SUP. If on the return it will read BOIL RET. When the boiler sensor is bad or there is a broken/shorted wire, it will be represented by 5 dashes ----- in the supply field and the display will blink red. The control will supply 80°F to the floor/Emitter to keep the system from freezing.

- **SYSTEM** — The mixed water temperature that the Hydronic Mixing Block supplies. This symbol: ----- present in the field means the sensor is bad or the wire is broken or shorted.

- **OUTDOOR** — The outdoor temperature as read by the outdoor sensor.

- **PRESSURE** — The system pressure is read by the temperature/pressure sensor located to the left of the display screen. The number displayed in this field is the system pressure. If the words LOW are present in the pressure field for one minute, the control will shut off to prevent damage. If the symbol: ----- is present, it indicates the sensor is bad or the wire is broken or shorted.

- **VALVE POSITION** — Identifies the position of the internal valve.

- **BOILER PROTECT** — If the display screen is yellowish/green and BOILER PROTECT is present in the lower left and right of the screen, the boiler is in protection mode.

<table>
<thead>
<tr>
<th>Screen Color Indicator</th>
<th>Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>Light Blue/Gray</td>
<td>No Heat Demand</td>
</tr>
<tr>
<td>Solid Red</td>
<td>Heat demand, boiler running</td>
</tr>
<tr>
<td>Yellow/Green</td>
<td>Heat demand, boiler running but in boiler protection mode</td>
</tr>
<tr>
<td>Dark Blue</td>
<td>Heat demand, boiler satisfied</td>
</tr>
<tr>
<td>Blinking Red</td>
<td>Failed boiler sensor or broken/shorted wire. Under this condition the block will supply 80°F fluid to the floor/emitter to keep the system from freezing</td>
</tr>
<tr>
<td>Blinking Purple</td>
<td>PURGE MODE, will open valve for 30 min duration to allow for purging</td>
</tr>
</tbody>
</table>
# Settings Template and User Selections

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Sub-Menu</th>
<th>Sub-Menu Option #1</th>
<th>Sub-Menu Option #2</th>
<th>Sub-Menu Option #3</th>
<th>User Selection</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>CIRCULATOR CONTROL</strong></td>
<td>OPERATION</td>
<td>ON/OFF</td>
<td>CONSTANT</td>
<td>NA</td>
<td>NA</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Default: ON/OFF</td>
<td><strong>Not available w/ Aquastat</strong></td>
<td>Often used w/ RESET mode</td>
<td>NA</td>
</tr>
<tr>
<td><strong>DESIGN TEMPS</strong></td>
<td>OUT DESIGN</td>
<td>Range: -40°F to 120°F Default: 10°F</td>
<td>NA</td>
<td>NA</td>
<td>NA</td>
</tr>
<tr>
<td></td>
<td>ROOM DESIGN</td>
<td>Range: 35°F to 120°F Default: 70°F</td>
<td>NA</td>
<td>NA</td>
<td>NA</td>
</tr>
<tr>
<td></td>
<td>WWSD</td>
<td>Range: 35°F to 120°F Default: 70°F</td>
<td>NA</td>
<td>NA</td>
<td>NA</td>
</tr>
<tr>
<td><strong>WATER TEMP CONTROL</strong></td>
<td>TEMP CONTROL</td>
<td>Default: RESET</td>
<td>FIXED</td>
<td>RESET</td>
<td>NA</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Default: RESET</td>
<td>Range: 50°F to 180°F Default: 120°F</td>
<td>NA</td>
<td>NA</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Reset: Mix DESIGN</td>
<td>NA</td>
<td>Range: 50°F to 180°F Default: 120°F</td>
<td>NA</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Reset: MIX MIN</td>
<td>NA</td>
<td>Range: 50°F to 180°F Default: 70°F</td>
<td>NA</td>
</tr>
<tr>
<td><strong>BOILER SETTINGS</strong></td>
<td>TYPE</td>
<td>Default: RESET</td>
<td>RESET</td>
<td>CONDENSING</td>
<td>AQUASTAT: **Not available w/ CONSTANT</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Default: RESET</td>
<td></td>
<td></td>
<td>NA</td>
</tr>
<tr>
<td></td>
<td>BOILER DESIGN</td>
<td>Range: 70°F to 200°F Default: 180°F</td>
<td>NA</td>
<td>NA</td>
<td>NA</td>
</tr>
<tr>
<td></td>
<td>BOILER MIN</td>
<td>Range: 70°F to 200°F Default: 140°F</td>
<td>NA</td>
<td>NA</td>
<td>NA</td>
</tr>
<tr>
<td></td>
<td>BOILER DIFF</td>
<td>Range: 10°F to 50°F Default: 20°F</td>
<td>NA</td>
<td>NA</td>
<td>NA</td>
</tr>
<tr>
<td></td>
<td>SENSOR</td>
<td>Default: SUPPLY</td>
<td>RESET: SUPPLY</td>
<td>CONDENSING: SUPPLY</td>
<td>AQUASTAT: SUPPLY vs. RETURN</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Default: SUPPLY</td>
<td></td>
<td></td>
<td>NA</td>
</tr>
<tr>
<td></td>
<td>SUPPLY/RETURN MIN</td>
<td>NA</td>
<td></td>
<td>Range: 70°F to 200°F Default: 140°F</td>
<td>NA</td>
</tr>
<tr>
<td><strong>DEFAULTS/ PURGE</strong></td>
<td>°C vs. °F</td>
<td>Default: °F</td>
<td>NA</td>
<td>NA</td>
<td>NA</td>
</tr>
<tr>
<td></td>
<td>OVERWRITE DEFAULTS</td>
<td>NA</td>
<td></td>
<td></td>
<td>NA</td>
</tr>
<tr>
<td></td>
<td>RESTORE DEFAULTS</td>
<td>NA</td>
<td></td>
<td></td>
<td>NA</td>
</tr>
<tr>
<td></td>
<td>PURGE</td>
<td>NA</td>
<td></td>
<td></td>
<td>NA</td>
</tr>
</tbody>
</table>

If a power loss occurs, the Hydronic Mixing Block will return to the Factory Default Settings unless they are overwritten.
Testing the Hydronic Mixing Block
When piping is complete, test the Hydronic Mixing Block and system piping.
1. Ensure air vent cap is tight before testing.
2. Pressurize the system to a maximum of 100 psi for one hour.
3. Once the system maintains 100 psi for one hour, carefully remove air pressure from the system and fill with fluid.

Purging
When testing is complete, purge the Hydronic Mixing Block.
1. Shut the power off to the boiler.
2. Purge with cool water only. If the boiler is hot it should be cooled down prior to purging in order to protect the floor coverings from surface temperatures above 85°F.
3. Plug in the Hydronic Mixing Block. Allow it to run through its power on sequence and bring you to the STATUS screen.
4. From the STATUS screen, push the middle rectangular button.
5. DEFAULTS/PURGE.
6. Select PURGE.
7. Select ACTIVATE.
   - Selecting ACTIVATE will cause the screen to turn purple, at which time the internal valve will open. Once the valve is open, the screen will blink purple and start a 30 minute timer to allow for purging.
   - If more time is needed, ACTIVATE may be selected as many times as necessary to complete system purging.
   - If less time is needed, purge can be cancelled by selecting CANCEL.
8. Allow the Hydronic Mixing Block to be filled with fluid from the supply side piping.
9. Close the valve on the return piping to the boiler.
10. Open the purge valve to allow trapped air to be eliminated.
11. Continue to allow fluid to run into the block and out the purge valve until all air is removed from the system.
12. Once purging is complete, return all valves to normal operating position.
13. Open the air vent cap to allow air to escape under normal operation.
14. Once the Hydronic Mixing Block, boiler, and piping have been purged and properly pressurized, restart the boiler.

Testing the Sensors
Outdoor Sensor / Boiler Sensor
1a. Outdoor Sensor
   - Use a thermometer to read the outdoor temperature.
1b. Boiler Sensor
   - Use an infrared or digital thermometer to read the temperature where the boiler sensor attaches.
2. Using an ohm meter capable of measuring 10kΩ, measure the resistance present at the sensor.
3. Using the “Sensor Resistance Chart” on page 18, compare the measured temperature/ohm reading to what is in the chart. If reading is off by ± 5%, the sensor is bad.

Do not apply voltage to the sensors as this will damage them.
## Sensor Resistance Chart

<table>
<thead>
<tr>
<th>Temperature</th>
<th>Resistance</th>
<th>Temperature</th>
<th>Resistance</th>
</tr>
</thead>
<tbody>
<tr>
<td>°F</td>
<td>°C</td>
<td>Ω</td>
<td>°F</td>
</tr>
<tr>
<td>-50</td>
<td>-46</td>
<td>490,813</td>
<td>90</td>
</tr>
<tr>
<td>-45</td>
<td>-43</td>
<td>405,710</td>
<td>95</td>
</tr>
<tr>
<td>-40</td>
<td>-40</td>
<td>336,606</td>
<td>100</td>
</tr>
<tr>
<td>-35</td>
<td>-37</td>
<td>280,279</td>
<td>105</td>
</tr>
<tr>
<td>-30</td>
<td>-34</td>
<td>234,196</td>
<td>110</td>
</tr>
<tr>
<td>-25</td>
<td>-32</td>
<td>196,358</td>
<td>115</td>
</tr>
<tr>
<td>-20</td>
<td>-29</td>
<td>165,180</td>
<td>120</td>
</tr>
<tr>
<td>-15</td>
<td>-26</td>
<td>139,402</td>
<td>125</td>
</tr>
<tr>
<td>-10</td>
<td>-23</td>
<td>118,018</td>
<td>130</td>
</tr>
<tr>
<td>-5</td>
<td>-21</td>
<td>100,221</td>
<td>135</td>
</tr>
<tr>
<td>0</td>
<td>-18</td>
<td>85,362</td>
<td>140</td>
</tr>
<tr>
<td>5</td>
<td>-15</td>
<td>72,918</td>
<td>145</td>
</tr>
<tr>
<td>10</td>
<td>-12</td>
<td>62,465</td>
<td>150</td>
</tr>
<tr>
<td>15</td>
<td>-9</td>
<td>53,658</td>
<td>155</td>
</tr>
<tr>
<td>20</td>
<td>-7</td>
<td>46,218</td>
<td>160</td>
</tr>
<tr>
<td>25</td>
<td>-4</td>
<td>39,913</td>
<td>165</td>
</tr>
<tr>
<td>30</td>
<td>-1</td>
<td>34,558</td>
<td>170</td>
</tr>
<tr>
<td>35</td>
<td>2</td>
<td>29,996</td>
<td>175</td>
</tr>
<tr>
<td>40</td>
<td>4</td>
<td>26,099</td>
<td>180</td>
</tr>
<tr>
<td>45</td>
<td>7</td>
<td>22,763</td>
<td>185</td>
</tr>
<tr>
<td>50</td>
<td>10</td>
<td>19,900</td>
<td>190</td>
</tr>
<tr>
<td>55</td>
<td>13</td>
<td>17,436</td>
<td>195</td>
</tr>
<tr>
<td>60</td>
<td>16</td>
<td>15,311</td>
<td>200</td>
</tr>
<tr>
<td>65</td>
<td>18</td>
<td>13,474</td>
<td>205</td>
</tr>
<tr>
<td>70</td>
<td>21</td>
<td>11,883</td>
<td>210</td>
</tr>
<tr>
<td>75</td>
<td>24</td>
<td>10,501</td>
<td>215</td>
</tr>
<tr>
<td>80</td>
<td>27</td>
<td>9,299</td>
<td>220</td>
</tr>
<tr>
<td>85</td>
<td>29</td>
<td>8,250</td>
<td>225</td>
</tr>
</tbody>
</table>