

PROPRESS[®] STEP-BY-STEP

PRESS INSTALLATION GUIDE



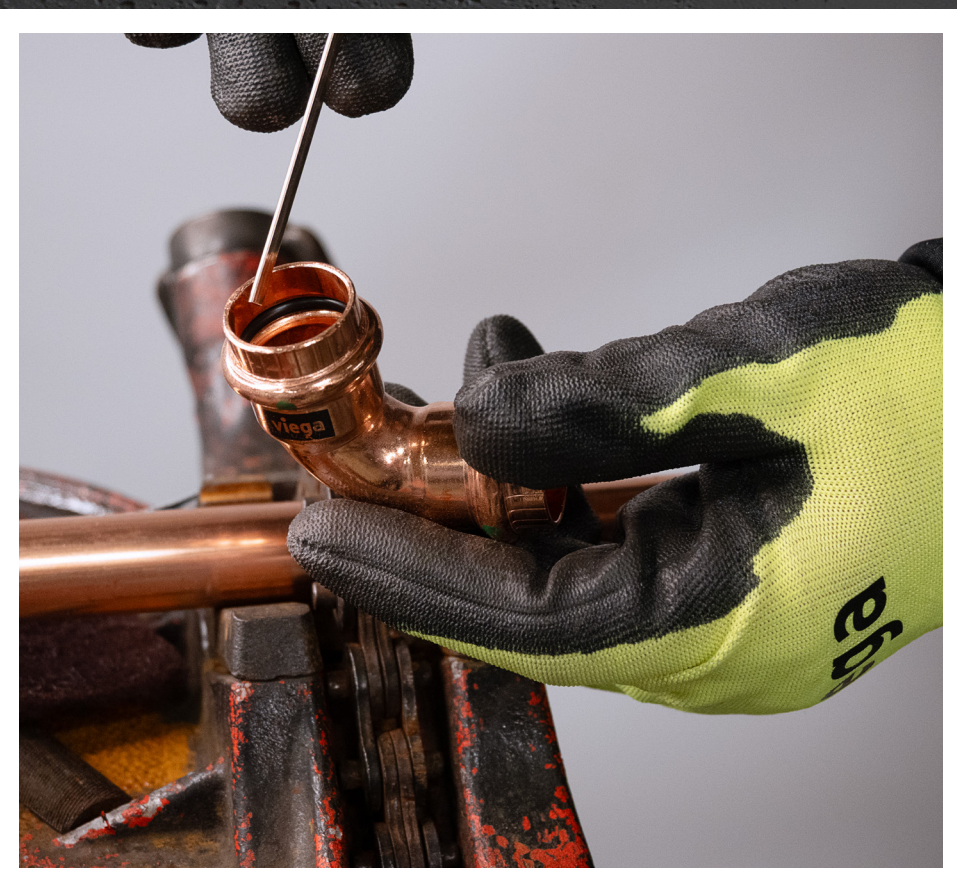
STEP 1: PREP

- Use tools appropriate for each task
- Cut pipe square, at an appropriate length
- Ream and deburr inside and outside of pipe



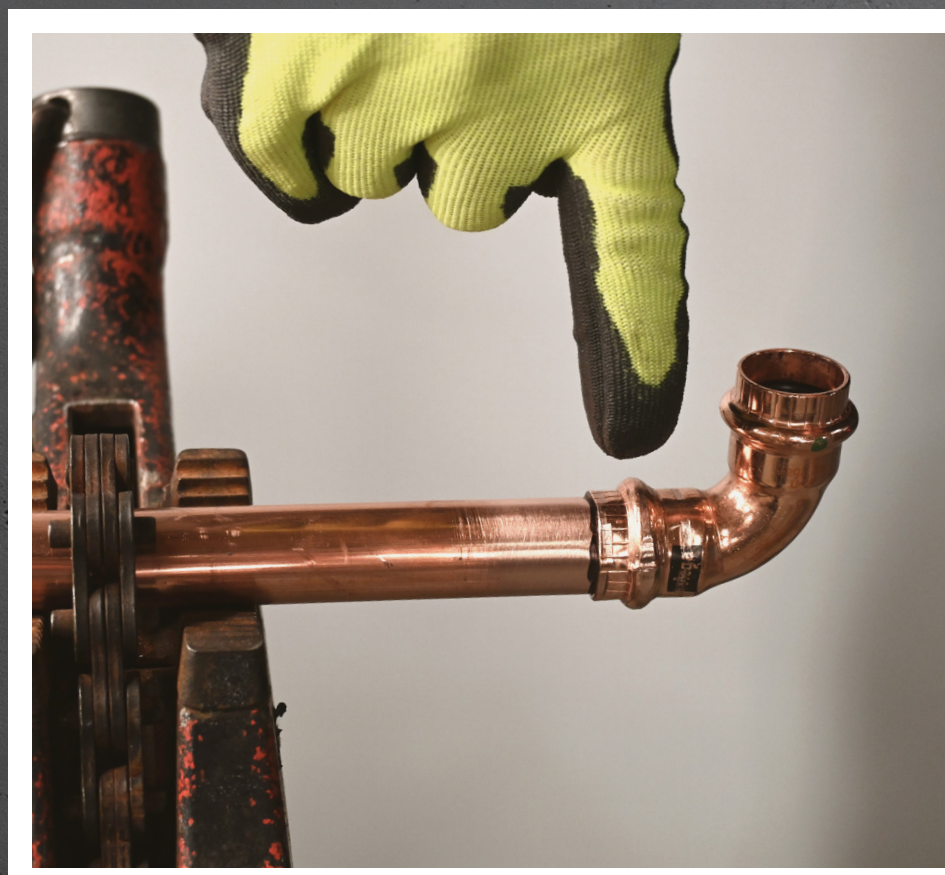
STEP 4: PRESS

- Ensure proper tool and attachment are selected
- Place tool attachment appropriately on contour fitting
- Verify minimum insertion depth is maintained as tool is cycled completely



STEP 2: INSPECT

- Verify all components of the fitting are present and installed correctly
- Inspect the pipe surface at full insertion depth to identify imperfections - if found, prep with sand cloth until smooth



STEP 5: INSPECT

- Remove tool and inspect proper compression on the fitting and tube



STEP 3: ASSEMBLE

- Measure and mark with a marker between the minimum and full insertion depth.
- Insert tube end into fitting ensuring that fitting is placed at least to minimum depth.



STEP 6: TEST

- Test all completed assemblies for joint integrity
- Smart Connect step test is recommended:
15-85 psi for water
0.5-45 psi for air

CONFORMS TO ASTM B1029: STANDARD PRACTICE FOR COPPER PRESS

VIEGA QUALITY

Quality is at the foundation of everything we do. Using premium materials and ISO 9001 manufacturing facilities, Viega employs rigorous testing that adheres to the highest industry standards, delivering unmatched durability and peace of mind.

SMART CONNECT[®] TECHNOLOGY

Viega Smart Connect technology is built directly into each press fitting and valve and helps identify any unpressed connections during system pressure test which can be done immediately after pressing. Smart Connect on Viega ProPress connections can be conducted using air or water.

STEP TEST PRESSURE: 0.5-45PSI (AIR) 15-85PSI (WATER)
MAX TEST PRESSURE: 200PSI (AIR) 600PSI (WATER)



SCAN
WITH PHONE TO
WATCH INSTALL

viega