# Viega Marine Certifications

## **Approvals for Shipbuilding**

					ABS TYPE APPROVAL PROGRAM	NAVSEA HUNCA SEA PORTINA COMMANDA	DNV·GL	Register	BUREAU	RINA RINA	INTERNATIONAL Standards Worldwide
Viega System	Size Range*	Sealing Element*	Pipe Specifications	US Coast Guard	American Bureau of Shipping	Naval Sea Systems Command	Det Norske Veritas	Lloyd's Register	Bureau Veritas	Registro Italiano Navale	IAPMO ASTM F3226
Iron Pipe Siz	e (IPS) - US	S Imperial									
MegaPress <sup>®</sup>	½" to 2"	EPDM	<ul> <li>ASTM A53/ASTM A106</li> <li>SCH 10, 40, 80</li> <li>Metric Pipe DIN EN 10255,</li> <li>EN 10220/EN 10216-1,</li> <li>EN 10220/EN10217-1</li> </ul>	✓ <u>Link</u>	✓ <u>Link</u>		✓ <u>Link</u>	✓ US Link ✓ Europe Link	✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>
MegaPress	½" to 2"	FKM	■ ASTM A53/ASTM A106 SCH 10, 40, 80	✓ <u>Link</u>	✓ <u>Link</u>		✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>
FKM	2½" to 4"	FKM	■ ASTM A53/ASTM A106 SCH 10, 40, 80	✓ <u>Link</u>	✓ <u>Link</u>		✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>
	½" to 2"	HNBR	<ul> <li>ASTM A53/ASTM A106</li> <li>SCH 10, 40, 80</li> <li>Metric Pipe DIN EN 10255,</li> <li>EN 10220/EN 10216-1,</li> <li>EN 10220/EN10217-1</li> </ul>	<b>√</b> <u>Link</u>	<b>√</b> <u>Link</u>		<b>√</b> <u>Link</u>	<b>√</b> <u>Link</u>	<b>√</b> <u>Link</u>	<b>√</b> <u>Link</u>	<b>√</b> <u>Link</u>
MegaPressG	2½" to 4"	HNBR	<ul> <li>ASTM A53/ASTM A106</li> <li>SCH 10, 40, 80</li> <li>Metric Pipe DIN EN 10255,</li> <li>EN 10220/EN 10216-1,</li> <li>EN 10220/EN10217-1</li> </ul>	✓ Link	✓ Link		✓ <u>Link</u>		<b>√</b> <u>Link</u>	✓ <u>Link</u>	✓ Link
MegaPress	½" to 2"	FKM	■ ASTM A312 SCH 5, 10, 40, 80	✓ <u>Link</u>	✓ <u>Link</u>		✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>
304 FKM	2½" to 4"	FKM	■ ASTM A312 SCH 10, 40, 80	✓ <u>Link</u>	✓ <u>Link</u>		✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>
MegaPress	½" to 2"	EPDM	■ ASTM A312 SCH 5, 10, 40, 80	✓ <u>Link</u>	✓ <u>Link</u>		✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>
316	2½" to 4"	EPDM	■ ASTM A312 SCH 10, 40, 80	✓ <u>Link</u>	✓ <u>Link</u>		✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>
MegaPress	½" to 2"	FKM	■ ASTM A312 SCH 5, 10, 40, 80	✓ <u>Link</u>	✓ <u>Link</u>		✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>
316 FKM	2½" to 4"	FKM	■ ASTM A312 SCH 10, 40, 80	✓ <u>Link</u>	✓ <u>Link</u>		✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>
MegaPress	½" to 2"	FKM	■ ASTM B466 (SCH 40),	✓ <u>Link</u>	✓ <u>Link</u>	✓ Combatants ✓ Carrier	✓ <u>Link</u>		✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>
CuNi (90/10)	2½" to 4"	FKM	MIL-T-16420K (Class 200)	✓ <u>Link</u>	✓ <u>Link</u>		✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>
Copper Tube	Size (CTS	) - US Imper	ial								
ProPress <sup>®</sup>	½" to 4"	EPDM (standard) HNBR FKM	■ ASTM B 88 (Copper CTS)	<b>√</b> <u>Link</u>	<b>√</b> <u>Link</u>	<b>√</b> <u>Link</u>	<b>√</b> <u>Link</u>	<b>√</b> <u>Link</u>		✓ <u>Link</u>	✓ IAPMO Link ✓ QIA Link
ProPress 316	½" to 4"	EPDM (standard) HNBR FKM	■ Viega 304/316 Stainless Pipe (CTS)	✓ <u>Link</u>	✓ <u>Link</u>		✓ <u>Link</u>	✓ <u>Link</u>			

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Key
\* Refer to the Type Approval for conditions and restrictions.

<sup>=</sup> EU product lines available in North America by special order.



## **Approvals for Shipbuilding**

Viega System	Size Range*	Sealing Element*	Pipe Specifications	US Coast Guard	American Bureau of Shipping	Naval Sea Systems Command	Det Norske Veritas	Lloyd's Register Lloyd's Register	Bureau Veritas	Registro Italiano Navale	IAPMO ASTM F3226
CTS - Metric											
SeaPress <sup>®</sup>	15mm to 108mm	EPDM (standard) HNBR FKM	■ CuNI 90/10 (CuNiFe) DIN 86019 & 85004 (Metric CTS)	✓ <u>Link</u>	<b>√</b> <u>Link</u>		<b>√</b> <u>Link</u>	<b>√</b> <u>Link</u>	✓ <u>Link</u>	<b>√</b> <u>Link</u>	✓ <u>Link</u>
Prestabo	15mm to 108mm	EPDM HNBR* FKM*	■ Viega Pipe DIN EN 10305-3				<b>√</b> <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>		
Profipress®	12mm to 108mm	EPDM (standard) FKM*	■ DIN EN 1057	✓ <u>Link</u>	<b>√</b> <u>Link</u>		<b>√</b> <u>Link</u>	✓ <u>Link</u>	✓ <u>Link</u>	<b>√</b> <u>Link</u>	✓ <u>Link</u>
Sanpress®	12mm to 108mm	EPDM	■ Viega Inox Pipe DIN EN 10088, EN 10312 (AISI 316L, AISI 444)	✓ <u>Link</u>			✓ Link	✓ Link	✓ <u>Link</u>		
Sanpress INOX	15mm to 108mm	EPDM* FKM HNBR (Inox G only)	■ Viega Inox Pipe DIN EN 10088, EN 10312 (AISI 316L, AISI 444)		✓ <u>Link</u>		✓ Link	✓ Link	<b>√</b> Link	<b>√</b> Link	
Plastic - Met	ric										
Raxofix®	16mm to 63mm	None	<ul> <li>Raxofix PE-Xc/Al/PE-Xc (DIN 4726)</li> <li>Raxofix PE-RT/Al/PE-RT (rigid)</li> </ul>				<b>√</b> <u>Link</u>	<b>√</b> <u>Link</u>	<b>√</b> <u>Link</u>	<b>√</b> <u>Link</u>	
Sanfix-P	16mm to 63mm	None	■ Sanfix-P PE-Xc ■ Sanfix-P PE-Xc/Al/PE- Xc (DIN 4726)				<b>√</b> <u>Link</u>	<b>√</b> <u>Link</u>		<b>√</b> <u>Link</u>	

\* Refer to the Type Approval for conditions and restrictions.

✓ = Product Type Approval on file.
 ■ EU product lines available in North America by special order.

Pipe Specifications Explanations	
ASTM A53	Seamless or welded formed (bent from plate) black steel and galvanized pipe
ASTM A10	Seamless drawn black steel and galvanized pipe
ASTM A312	Seamless and welded stainless steel pipe
ASTM B88	Seamless copper water tube
ASTM B466	Seamless copper nickel tube
MIL-T-16420K	Military grade copper nickel tube
DIN EN 10255, EN 10220/EN 10216-1, EN 10220/EN10217-1	Seamless or welded metric formed (bent from plate) black steel and galvanized pipe
CuNI 90/10 (CuNiFe) DIN 86019 & 85004 (Metric CTS)	Copper metric tube spec made of 90/10 copper nickel
DIN EN 1057	Metric copper pipe
Viega Inox Pipe DIN EN 10088, EN 10312 (AISI 316L, AISI 444)	AISI 316L and AISI 444 material spec
DIN EN 10305-3	Steel tubes for precision applications

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### **Marine Literature**

Product Line	Document Name
	Marine Approved Applications Tech Data
Marine	Seals and Gaskets for Marine Tech Data
	Marine Warranty
	MegaPress for Marine Installation Manual
	MegaPress for Marine Pocket Guide
	MegaPress for Marine Submittal
MegaPress	MegaPress for Marine System Data
Wicgai 1633	MegaPress FKM for Marine System Data
	MegaPressG for Marine System Data
	MegaPress 304 FKM for Marine System Data
	MegaPress 316 FKM for Marine System Data
	ProPress for Marine Installation Manual
	ProPress Stainless for Marine Installation Manual
ProPress	ProPress for Marine Submittal
	ProPress for Marine System Data
	ProPress 316 for Marine System Data
	SeaPress Metric Fitting System Dimensions
	SeaPress Seawater Piping System Engineering Spec
	SeaPress Installation Manual
SeaPress	SeaPress 15mm to 54mm Fittings Product Instructions
	SeaPress 76.1mm to 108mm Fittings Product Instructions
	SeaPress Fittings Submittal
	SeaPress Fittings System Data
Prestabo •	Prestabo Info
Profipress •	Profipress Info
	Profipress G Info
	Profipress S Info
Sanpress •	Sanpress Info
Sanpress INOX •	Sanpress INOX Info
•	Sanpress INOX G Info
Raxofix •	Raxofix Info



This document is subject to updates. For the most current Viega technical literature, please visit <a href="https://www.viega.us">www.viega.us</a>.

Viega products must be installed by trained installers.
MegaPress credential training is provided at no cost
by Viega and is recommended every two years. Please
contact Viega to arrange credential training onsite or at our training facility.
Installation by non-professionals may void Viega LLC's warranty.



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