

March 26, 2021

**Attention:** Emma Smith  
AAONE  
PO BOX 91072  
BURNHAMTHORPE PO  
TORONTO, ON M9C 5N5

The design submission, tracking number 2021-01382, originally received on March 16, 2021 was surveyed and accepted for registration as follows:

**CRN :** 0C23076.52 **Accepted on:** March 26, 2021  
**Reg Type:** NEW DESIGN **Expiry Date:** March 04, 2031  
**Drawing No. :** SEE SCOPE  
**Fitting type:** VALVES, MEGAPRESS & MEGAPRESS XL SS304/SS316  
Design registered in the name of : VIEGA HOLDING GMBH & CO KG

Description	MAWP	Design Temperature
see scope for rating		

**The registration is conditional on your compliance with the following notes:**

*This is CRN 0C14541.52 replacement. There are no changes to original design.*

*As indicated on AB-41 Statutory Declaration form and submitted documentation, the code of construction are ASME B31.1, ASME B31.3 and ASME B31.9.*

- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.*
- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration form.*
- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency until that date.*
- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.*

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3330 or fax (780) 437-7787 or e-mail grynchuk@absa.ca.

Sincerely,



GRYNCHUK, MILLA, P. Eng.

DOP Cert. No. D00005217



the pressure equipment safety authority

9410 - 20 Ave N.W.  
Edmonton, Alberta, Canada T6N 0A4  
Tel: (780) 437-9100 / Fax: (780) 437-7787

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March 26, 2021

DOC CTRL. NO. 00000217



**STATUTORY DECLARATION**  
**Registration of Fittings**



I, J.P. Fay,  
Manager, Regulations  
(company title, e.g. vice president, plant manager, chief engineer) (must be in a position of authority)

of Viega Holding GmbH & Co. KG  
(name of manufacturer)

located at Viega Platz 1, 57439 Attendorn, Germany with its facilities  
(plant address)

do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act (check one)

- comply with the requirements of ASME B31.3, B31.1, B31.9 which specifies the dimensions, (title of recognized North American Standard) materials of construction, pressure/temperature ratings and identification marking of the fittings, or
- are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with \_\_\_\_\_ as supported by the attached data which identifies the dimensions, materials of construction, pressure/temperature ratings and the basis for such ratings, and the marking of the fittings for identification.

I further declare that the manufacture of these fittings is controlled by a quality control program which has been verified by the following authority, MPA NRW as being suitable for the manufacture of these fittings to the stated standard. The fittings covered by this declaration, for which I seek registration, are Category C

In support of this application, the following information, calculations and/or test data are attached:

Scope of Registration, VIEGA MegaPress Stainless Steel 304\_316

EDWINA S HOWARD
NOTARY PUBLIC
STATE OF COLORADO
NOTARY ID 20174004143
MY COMMISSION EXPIRES JANUARY 27, 2023

DECLARED before me at VIEGA LLC in the state of Colorado

this 9 day of Feb, 2021  
(Month) (Year)

(print) Edwina S Howard  
(sign) Edwina S Howard  
(A Commissioner for Oaths)

[Signature]  
(Signature of Applicant)

**For Office Use Only**

To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard B51, Clause 4.2, and is accepted for registration in Category \_\_\_\_\_

Registration Number: \_\_\_\_\_

Date Registered: \_\_\_\_\_

(For the Administrator/Chief Inspector of Alberta)  
Expiry Date: \_\_\_\_\_

2021-01382

**ABSAs**

SAFETY CODES ACT - PROVINCE OF ALBERTA

**ACCEPTED: 0C23076.52**

See acceptance letter for conditions of registration

Date: 2021-03-26 By: [Signature]  
MILLA GRYNCHUK, P. Eng.

The information you provide is necessary only for the administration of the programs as required by the Alberta Safety Codes Act and Regulations in the Boiler Discipline.

This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.



**THIS IS PART OF CRN**  
**0C23076.5**  
 Technical Standards and Safety Authority  
 Boilers and Pressure Vessels Safety  
 Program

**Scope of CRN Registration - Category “C”**  
**MegaPress & MagaPress XL - SS304/SS316**

Product:	MegaPress & MagaPress XL - SS304/SS316			
Design Code:	ASME B31.1, B31.3, B31.9			
Materials:	ASTM A312 SS TP 304/SS TP 316, E235, A53			
Sizes:	1/2", 3/4" 1", 1-1/4", 1-1/2" 2"			
Design Pressure @Design Temp.	200psi @ (4°F- 250 °F)			
O-RING	EPDM,FKM, HNBR			
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG			
Additional USA locations stated under ISO Certificate 13489	Viega LLC			
	Part #	Size		Model#
USA MegaPress 3 piece Ball Valve Steel EPDM	28500	1/2	1023918	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28501	3/4	1023922	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28502	1	1023931	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28503	1 1/4	1023935	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28504	1 1/2	1023958	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28505	2	1023966	48758
USA MegaPress 3 piece Ball Valve Steel FKM	86400	1/2	1024850	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86405	3/4	1025336	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86410	1	1025341	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86415	1 1/4	1025343	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86420	1 1/2	1025350	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86425	2	1025358	59758

VIEGA MegaPress MagaPress XL - SS304/SS316

USA MegaPress 3 piece Ball Valve Stainless Steel FKM(304)	86500	1/2	1003993	41758
USA MegaPress 3 piece Ball Valve Stainless Steel FKM(304)	86505	3/4	1004074	41758
USA MegaPress 3 piece Ball Valve Stainless Steel FKM(304)	86510	1	1004075	41758
USA MegaPress 3 piece Ball Valve Stainless Steel FKM(304)	86515	1 1/4	1004079	41758
USA MegaPress 3 piece Ball Valve Stainless Steel FKM(304)	86520	1 1/2	1004080	41758
USA MegaPress 3 piece Ball Valve Stainless Steel FKM(304)	86525	2	1004082	41758
USA MegaPress 3 piece Ball Valve Stainless Steel EPDM(316)	86530	1/2	1004231	51758
USA MegaPress 3 piece Ball Valve Stainless Steel EPDM(316)	86535	3/4	1004228	51758
USA MegaPress 3 piece Ball Valve Stainless Steel EPDM(316)	86540	1	1004233	51758
USA MegaPress 3 piece Ball Valve Stainless Steel EPDM(316)	86545	1 1/4	1004234	51758
USA MegaPress 3 piece Ball Valve Stainless Steel EPDM(316)	86550	1 1/2	1004236	51758
USA MegaPress 3 piece Ball Valve Stainless Steel EPDM(316)	86555	2	1004237	51758



**Scope of CRN Registration - Category "C"**  
**MegaPress & MagaPress XL - SS304/SS316**

Product:	MegaPress & MagaPress XL - SS304/SS316			
Design Code:	ASME B31.1, B31.3, B31.9			
Materials:	ASTM A312 SS TP 304/SS TP 316, E235, A53			
Sizes:	2- ½", 3" 4"			
Design Pressure @Design Temp.	200psi @ (4°F- 250 °F)			
O-RING	EPDM,FKM, HNBR			
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG			
Additional USA locations stated under ISO Certificate 13489	Viega LLC			
	Part #	Size		Model#
MegaPress 3-piece XL Ball Valve Steel FKM	86680	2- ½"	1024624	5975.8XL
MegaPress 3-piece XL Ball Valve Steel FKM	86685	3	1050239	5975.8XL
MegaPress 3-piece XL Ball Valve Steel FKM	86690	4	1050242	5975.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel FKM (304)	86650	2- ½"	1024708	4178.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel FKM (304)	86655	3	1004084	4178.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel FKM (304)	86660	4	1004088	4178.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel EPDM (316)	86665	2- ½"	1024825	5175.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel EPDM (316)	86670	3	1004239	5175.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel EPDM (316)	86675	4	1004240	5175.8XL



February 8, 2021

TSSA  
345 Carlingview Drive  
Toronto, ON M9W 6N9  
Canada

**RE: MegaPress SS304 / SS316**

The scope of the registration and the design parameters of the pressure boundary, such as the pressure and temperature of the CRN renewal submissions, are the same as the originally approved CRN submission.

Best Regards,

J.P. Fay  
Manager, Regulations  
Viega LLC.

A handwritten signature in black ink, appearing to read "J.P. Fay", with a long, sweeping flourish extending to the right.



# CERTIFICATE



This is to certify that

## Viega Holding GmbH & Co. KG

Viega Platz 1  
57439 Attendorn  
Germany

with the organizational units/sites as listed in the annex

has implemented and maintains a **Quality Management System**.

Scope:

Development, production and sales of sanitary- and heating systems

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

## ISO 9001 : 2015

Certificate registration no. 535734 QM15  
Valid from 2020-12-20  
Valid until 2023-12-19  
Date of certification 2020-10-22



**DQS GmbH**

Markus Bleher  
Managing Director



**Annex to certificate  
Registration No. 535734 QM15**

**Viega Holding GmbH & Co. KG**

Viega Platz 1  
57439 Attendorn  
Germany

<b>Location</b>	<b>Scope</b>
<b>535360</b> Viega Supply Chain GmbH & Co. KG Zum Langen Acker 7 57439 Attendorn-Ennest Germany	Production of sanitary- and heating systems
<b>535361</b> Viega Supply Chain GmbH & Co. KG Bielefelder Straße 94 57368 Lennestadt-Elspe Germany	Production of sanitary- and heating systems
<b>535363</b> Viega Supply Chain GmbH & Co. KG Bernrieder Straße 12 94559 Niederwinkling Germany	Production of sanitary- and heating systems
<b>535362</b> Viega Supply Chain GmbH & Co. KG Viegastraße 1 99518 Großheringen Germany	Production of sanitary- and heating systems
<b>532282</b> Viega Supply Chain GmbH & Co. KG Viega Platz 1 57439 Attendorn Germany	Administration
<b>535739</b> Viega EMEAPA GmbH & Co. KG Viega Platz 1 57439 Attendorn Germany	Sales of sanitary- and heating systems

This annex (edition: 2020-10-22) is only valid in connection with the above-mentioned certificate.



**Annex to certificate  
Registration No. 535734 QM15**

**Viega Holding GmbH & Co. KG**

Viega Platz 1  
57439 Attendorn  
Germany

<b>Location</b>	<b>Scope</b>
<b>535737 Viega Deutschland GmbH &amp; Co. KG Viega Platz 1 57439 Attendorn Germany</b>	Sales of sanitary- and heating systems
<b>535738 Viega CE GmbH &amp; Co. KG Viega Platz 1 57439 Attendorn Germany</b>	Sales of sanitary- and heating systems
<b>535740 Viega Technology GmbH &amp; Co. KG Viega Platz 1 57439 Attendorn Germany</b>	Development of sanitary- and heating systems
<b>535741 Viega Technology GmbH &amp; Co. KG Bielefelder Straße 94 57368 Lennestadt-Elspe Germany</b>	Development of sanitary- and heating systems



This is to certify that the Quality Management System of:

**Viega LLC**

585 Interlocken Blvd.  
Broomfield CO 80021  
United States of America

This certificate is part of a multi site registration. Refer to certificate 13489 for additional info. The validity of this certificate depends on the validity of the main certificate.

applicable to:

**Corporate Headquarters, management oversight and support functions**

has been assessed and approved by  
National Quality Assurance, U.S.A., against the provisions of:

**ISO 9001:2015**

For and on behalf of NQA, USA

Certificate Number: 13489/4  
EAC Code: 18, 14  
Certified Since: September 27, 2010  
Valid Until: September 19, 2022  
Reissued: September 20, 2019  
Cycle Issued: September 20, 2019





This is to certify that the Quality Management System of:

**Viega LLC**

146 Greenwood Industrial Pkwy  
McDonough GA 30253  
United States of America

This certificate is part of a multi site registration. Refer to certificate 13489 for additional info. The validity of this certificate depends on the validity of the main certificate.

applicable to:

**Distribution of plumbing and heating systems**

has been assessed and approved by  
National Quality Assurance, U.S.A., against the provisions of:

**ISO 9001:2015**

For and on behalf of NQA, USA

Certificate Number: 13489/2  
EAC Code: 18, 29  
Certified Since: September 27, 2010  
Valid Until: September 19, 2022  
Reissued: September 20, 2019  
Cycle Issued: September 20, 2019





This is to certify that the Quality Management System of:

**Viega, LLC**

2211 Viega Avenue  
McPherson KS 67460  
United States of America

(Central function listed above. See appendix for additional locations)

applicable to:

**Design, develop, manufacture, and distribution of plumbing and heating systems**

has been assessed and approved by  
National Quality Assurance, U.S.A., against the provisions of:

**ISO 9001:2015**

For and on behalf of NQA, USA

Certificate Number: 13489  
EAC Code: 18  
Certified Since: September 27, 2010  
Valid Until: September 19, 2022  
Reissued: September 20, 2019  
Cycle Issued: September 20, 2019





This is to certify that the Quality Management System of:

**Viega LLC**

12040 Moya Blvd  
Reno NV 89506-2632  
United States of America

This certificate is part of a multi site registration. Refer to certificate 13489 for additional info. The validity of this certificate depends on the validity of the main certificate.

applicable to:

**Distribution of plumbing and heating systems**

has been assessed and approved by  
National Quality Assurance, U.S.A., against the provisions of:

**ISO 9001:2015**

For and on behalf of NQA, USA

Certificate Number: 13489/1  
EAC Code: 18  
Certified Since: September 27, 2010  
Valid Until: September 19, 2022  
Reissued: September 20, 2019  
Cycle Issued: September 20, 2019





This is to certify that the Quality Management System of:

**Viega LLC**

1490 Dennison Circle  
Carlisle PA 17013  
United States of America

This certificate is part of a multi site registration. Refer to certificate 13489 for additional info. The validity of this certificate depends on the validity of the main certificate.

applicable to:

**Distribution of plumbing and heating systems**

has been assessed and approved by  
National Quality Assurance, U.S.A., against the provisions of:

**ISO 9001:2015**

For and on behalf of NQA, USA

Certificate Number: 13489/3  
EAC Code: 29, 18  
Certified Since: September 27, 2011  
Valid Until: September 19, 2022  
Reissued: September 20, 2019  
Cycle Issued: September 20, 2019



# Certificate of Registration



Appendix to Certificate Number: 13489

**Includes Facilities Located at:**

**Viega, LLC**

Certificate Number 13489  
2211 Viega Avenue  
McPherson KS 67460  
United States of America

Design, develop, manufacture, and distribution of plumbing and heating systems

**Viega, LLC**

Certificate Number 13489  
2210 Viega Avenue  
McPherson KS 67460  
United States of America

Design, develop, and manufacture of plumbing and heating systems

**Viega LLC**

Certificate Number 13489/1  
12040 Moya Blvd  
Reno NV 89506-2632  
United States of America

Distribution of plumbing and heating systems

**Viega LLC**

Certificate Number 13489/2  
146 Greenwood Industrial Pkwy  
McDonough GA 30253  
United States of America

Distribution of plumbing and heating systems

Certified Since: September 27, 2010

Valid Until: September 19, 2022

Reissued: September 20, 2019

Cycle Issued: September 20, 2019

# Certificate of Registration



global assurance

Appendix to Certificate Number: 13489

**Includes Facilities Located at:**

**Viega LLC**

Certificate Number 13489/3  
1490 Dennison Circle  
Carlisle PA 17013  
United States of America

Distribution of plumbing and heating systems

**Viega LLC**

Certificate Number 13489/4  
585 Interlocken Blvd.  
Broomfield CO 80021  
United States of America

Corporate Headquarters, management oversight and support functions



Certified Since: September 27, 2010

Valid Until: September 19, 2022

Reissued: September 20, 2019

Cycle Issued: September 20, 2019

Pro Press Cooper / Bronze		ABSA tracking #	Renewal CRN #
Cat A	Original # 0A14541.5.	2011-05719	
	Add 1	2011-05719	
	Add 3	2013-01814	0A14541.5R14
Cat B	Original # 0B14541.5	2011-05718	
	Add 1	2011-05718	0B14541.5R7
Cat C	Original # 0C14541.5	2011-05717	
	Add 1	2011-05717	
	Add 2	2013-01813	
	Add 3	2015-08376	0C14541.5R6
Mega Press Carbon Steel			Renewal New CRN for Carbon Steel
Cat A	Add 2	2012-02669	0A23019.5
	Add 4	2014-09518	
	Add 5	2015-05561	
	Add 7	2017-07544	
	Add 9		
	ADD11 (catalog)	2019-07250	
Cat B	Add 2	2014-09517	0B23019.5
	ADD5(catalog)	2019-07251	
Mega Press SS 304 / SS 316			Renewal New CRN for SS304/SS316
Cat A	Add 6	2017-00003	0A23076.5
	Add 8	2018-08387	
	ADD12(catalog)	2019-07261	
Cat B	Add 3 small sizes	2019-07249	0B23076.5
	Add 4 XL	2018-08386	
	ADD6(catalog)	2019-07249	
Cat C	Add 4	2019-05104	0C23076.5
	Add 5	2020-05126	