

August 17, 2021

Attention: Emma Smith
AAONE
PO BOX 91072
BURNHAMTHORPE PO
TORONTO, ON M9C 5N5

The design submission, tracking number 2021-04042, originally received on July 26, 2021 was surveyed and accepted for registration as follows:

CRN : 0C23019.52 **Accepted on:** August 17, 2021
Reg Type: NEW DESIGN **Expiry Date:** July 26, 2031
Drawing No. : MegaPress G Ball Valves scope of CRN
Fitting type: 1/2,3/4,1,1-1/4,1-1/2,2in MegaPress G Ball Valves
Design registered in the name of : VIEGA HOLDING GMBH & CO KG

| Description | MAWP | Design Temperature | MDMT |
|-------------|---------|--------------------|--------|
| MAWP | 1379kPa | 121 °C | -16 °C |

The registration is conditional on your compliance with the following notes:

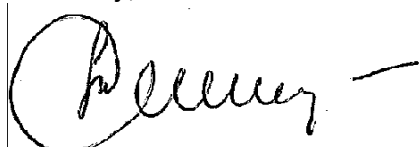
As indicated on AB-41 Statutory Declaration form and submitted documentation, the code of construction are ASME B31.1, ASME B31.3 and ASME B31.9.

- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.*
- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration form.*
- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency until that date.*
- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.*

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3367 or fax (780) 437-7787 or e-mail Onshchenko@absa.ca.

Sincerely,



ONSHCHENKO, TETYANA, P. Eng.
DOP Cert. No. D00010125



**STATUTORY DECLARATION
Registration of Fittings**



I, J.P. Fay,

Manager, Regulations

(company title, e.g. vice president, plant manager, chief engineer) (must be in a position of authority)

of Viega Holding GmbH & Co. KG

(name of manufacturer)

located at Viega Platz 1, 57439 Attendorn, Germany with its facilities

(plant address)

do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act (check one)

☒ comply with the requirements of ASME B31.3, B31.1, B31.9 which specifies the dimensions,
(title of recognized North American Standard)

materials of construction, pressure/temperature ratings and identification marking of the fittings, or

☐ are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the attached data which identifies the dimensions, materials of construction, pressure/temperature ratings and the basis for such ratings, and the marking of the fittings for identification.

I further declare that the manufacture of these fittings is controlled by a quality control program which has been verified by the following authority, MPA NRW as being suitable for the manufacture of these fittings to the

stated standard. The fittings covered by this declaration, for which I seek registration, are Category C

In support of this application, the following information, calculations and/or test data are attached:

Scope of Registration - VIEGA MegaPress G ball valves

EDWINA S HOWARD
NOTARY PUBLIC
STATE OF COLORADO
NOTARY ID 20174004143
MY COMMISSION EXPIRES JANUARY 27, 2025

DECLARED before me at VIEGA LLC in the state of Colorado

this 2ND day of February, 2021
(Month) (Year)

(print) Edwina S. Howard

(sign) Edwina S. Howard
(A Commissioner for Oaths)

[Signature]
(Signature of Applicant)

For Office Use Only

To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard B51, Clause 4.2, and is accepted for registration in Category _____

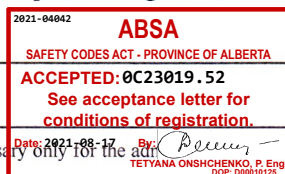
Registration Number: _____

Date Registered: _____

(For the Administrator/Chief Inspector of Alberta)


Expiry Date: _____

The information you provide is necessary only for the administration of the programs as required by the Alberta Safety Codes Act and Regulations in the Boiler Discipline.



This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

Scope of CRN Registration - Category “C”
MegaPress G Ball Valves

| Logo: |  |
|--|--|
| Design Code: | ASME: B31.1, B31.3, B31.9 |
| Sizes | 1/2", 3/4 ", 1", 1 1/4", 1 1/2", 2" |
| Design Pressure @Design Temp. | 200psi @ (4°F to 250 °F) |
| Additional Germany locations stated under ISO Certificate 535734 | Viega Holding GmbH & Co. KG |
| Additional USA locations stated under ISO Certificate 13489 | Viega LLC |
| | |
| Part Description | Viega Drawing Number |
| MegaPressG 3pc Ball Valve, PxP | 1045799 |
| MegaPressG 3pc Ball Valve, PxP | 1045801 |
| MegaPressG 3pc Ball Valve, PxP | 1044682 |
| MegaPressG 3pc Ball Valve, PxP | 1045629 |
| MegaPressG 3pc Ball Valve, PxP | 1045359 |
| MegaPressG 3pc Ball Valve, PxP | 1045458 |
| MegaPressG 3pc Ball Valve, PxFPT | 1045908 |
| MegaPressG 3pc Ball Valve, PxFPT | 1045921 |
| MegaPressG 3pc Ball Valve, PxFPT | 1045928 |
| MegaPressG 3pc Ball Valve, PxFPT | 1045938 |
| MegaPressG 3pc Ball Valve, PxFPT | 1045958 |
| MegaPressG 3pc Ball Valve, PxFPT | 1045968 |
| MegaPressG 3pc Ball Valve, PxMPT | 1045995 |
| MegaPressG 3pc Ball Valve, PxMPT | 1046125 |
| MegaPressG 3pc Ball Valve, PxMPT | 1046146 |
| MegaPressG 3pc Ball Valve, PxMPT | 1046164 |
| MegaPressG 3pc Ball Valve, PxMPT | 1046178 |
| MegaPressG 3pc Ball Valve, PxMPT | 1046185 |
| MegaPressG 3pc Ball Valve, PxP w/ Union | 1046825 |
| MegaPressG 3pc Ball Valve, PxP w/ Union | 1046852 |
| MegaPressG 3pc Ball Valve, PxP w/ Union | 1046870 |
| MegaPressG 3pc Ball Valve, PxP w/ Union | 1046882 |
| MegaPressG 3pc Ball Valve, PxP w/ Union | 1046941 |
| MegaPressG 3pc Ball Valve, PxP w/ Union | 1046908 |

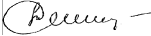
2021-04042

ABSA

SAFETY CODES ACT - PROVINCE OF ALBERTA

ACCEPTED: 0C23019.52

See acceptance letter for conditions of registration.

Date: 2021-08-17 By: 

TETYANA ONSHCENKO, P. Eng
DOP: 000010125

This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

December 08, 2022

Attention: Emma Smith
AAONE
PO BOX 91072
BURNHAMTHORPE PO
TORONTO, ON M9C 5N5

The design submission, Tracking Number 2022-06680, originally received on November 25, 2022 was surveyed and accepted for registration as follows:

CRN : 0C23019.52 **Accepted on:** December 08, 2022
Reg Type: ADDITION TO ACC. FITTING **Expiry Date:** June 26, 2031
Drawing No. : Scope MegaPress G Ball Valves XL model 6675XL
Fitting type: Valves
Design registered in the name of : VIEGA HOLDING GMBH & CO KG

The registration is conditional on your compliance with the following notes:

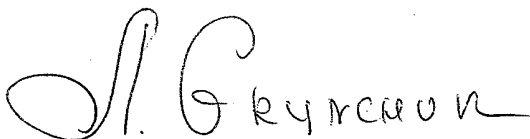
As indicated on AB-41 Statutory Declaration or AB-351 Declaration of Conformity form and submitted documentation, the code of construction are ASME B31.1, ASME B31.3 and ASME B31.9.

- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration or AB-351 Declaration of Conformity as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.*
- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration or AB-351 Declaration of Conformity form.*
- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency, and maintains a valid Certification of Authorization Permit if required by the jurisdiction where manufacturing takes place, until that date.*
- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.*

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3330 or fax (780) 437-7787 or e-mail grynchuk@absa.ca.

Sincerely,



GRYNCHUK, MILLA, P. Eng.
DOP Cert. No. D00005217



the pressure equipment safety authority

STATUTORY DECLARATION Registration of Fittings


I, J.P. Fay,Manager, Regulations

(company title, e.g. vice president, plant manager, chief engineer) (must be in a position of authority)

of Viega Holding GmbH & Co. KG

(name of manufacturer)

located at Viega Platz 1, 57439 Attendorn, Germany with its facilities

(plant address)

do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act (check one)

☒ comply with the requirements of ASME B31.3, B31.1, B31.9 which specifies the dimensions,
(title of recognized North American Standard)

materials of construction, pressure/temperature ratings and identification marking of the fittings, or

☐ are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the attached data which identifies the dimensions, materials of construction, pressure/temperature ratings and the basis for such ratings, and the marking of the fittings for identification.

I further declare that the manufacture of these fittings is controlled by a quality control program which has been verified by the following authority, MPA NRW as being suitable for the manufacture of these fittings to the stated standard. The fittings covered by this declaration, for which I seek registration, are Category C

In support of this application, the following information, calculations and/or test data are attached:

VIEGA VIEGA MegaPress G Ball Valves XL model: 6675 XL

EDWINA S HOWARD
NOTARY PUBLIC
STATE OF COLORADO
NOTARY ID 20174004143
MY COMMISSION EXPIRES JANUARY 27, 2025

DECLARED before me at VIEGA LLC in the state of Coloradothis 27 day of September, 2022
(Month) (Year)(print) J.P. Fay(sign) Edwina S. Howard
(A Commissioner for Oaths)

(Signature of Applicant)

For Office Use Only

To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard B51, Clause 4.2, and is accepted for registration in Category _____

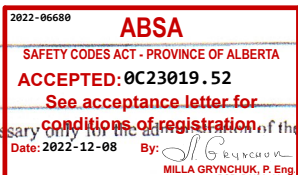
Registration Number: _____

Date Registered: _____

(For the Administrator/Chief Inspector of Alberta)


Expiry Date: _____

The information you provide is necessary for the administration of the programs as required by the Alberta Safety Codes Act and Regulations in the Boiler Discipline.



This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

Scope of CRN Registration - Category "C"
VIEGA MegaPress G Ball Valves XL model: 6675 XL

| Logo: |  | | |
|--|---|--------------------|-------------------|
| Design Code: | ASME: B31.1, B31.3, B31.9 | | |
| Material: | ASTM A519 | | |
| Sizes | 2½", 3", 4" | | |
| Design Pressure @Design Temp. | 200psi @ (4°F to 250 °F) | | |
| Additional Germany locations stated under ISO Certificate 535734 | Viega Holding GmbH & Co. KG | | |
| Additional USA locations stated under ISO Certificate 13489 | Viega LLC | | |
| | | | |
| Part Description | Viega Drawing Number | Viega Model Number | Viega Part Number |
| MegaPressG XL Ball Valve, PxP - 2.5" with HNBR Seal | 1069612 | 6675 XL | 86840 |
| MegaPressG XL Ball Valve, PxP - 3" with HNBR Seal | 1069585 | 6675 XL | 86845 |
| MegaPressG XL Ball Valve, PxP -4" with HNBR Seal | 1069255 | 6675 XL | 86850 |

THIS IS PART OF CRN
0C23019.5ADD2
 Technical Standards and Safety Authority
 Boilers and Pressure Vessels Safety
 Program

December 09, 2022

Attention: Emma Smith
AAONE
PO BOX 91072
BURNHAMTHORPE PO
TORONTO, ON M9C 5N5

The design submission, Tracking Number 2022-06695, originally received on November 28, 2022 was surveyed and accepted for registration as follows:

CRN : 0C23019.52 **Accepted on:** December 09, 2022
Reg Type: ADDITION TO ACC. FITTING **Expiry Date:** July 26, 2031
Drawing No. : Scope MegaPress 2pc Ball Valves, Models 4870, 5970
Fitting type: Valves
Design registered in the name of : VIEGA HOLDING GMBH & CO KG

The registration is conditional on your compliance with the following notes:

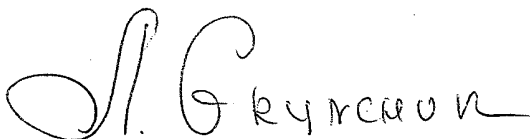
As indicated on AB-41 Statutory Declaration or AB-351 Declaration of Conformity form and submitted documentation, the code of construction are ASME B31.1, ASME B31.3 and ASME B31.9.

- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration or AB-351 Declaration of Conformity as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.*
- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration or AB-351 Declaration of Conformity form.*
- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency, and maintains a valid Certification of Authorization Permit if required by the jurisdiction where manufacturing takes place, until that date.*
- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.*

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3330 or fax (780) 437-7787 or e-mail grynchuk@absa.ca.

Sincerely,



GRYNCHUK, MILLA, P. Eng.
DOP Cert. No. D00005217



the pressure equipment safety authority

STATUTORY DECLARATION Registration of Fittings

I, J.P. Fay,Manager, Regulations

(company title, e.g. vice president, plant manager, chief engineer) (must be in a position of authority)

of Viega Holding GmbH & Co. KG

(name of manufacturer)

located at Viega Platz 1, 57439 Attendorn, Germany with its facilities

(plant address)

do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act (check one)

☒ comply with the requirements of ASME B31.3, B31.1, B31.9 which specifies the dimensions,
(title of recognized North American Standard)

materials of construction, pressure/temperature ratings and identification marking of the fittings, or

☐ are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the attached data which identifies the dimensions, materials of construction, pressure/temperature ratings and the basis for such ratings, and the marking of the fittings for identification.

I further declare that the manufacture of these fittings is controlled by a quality control program which has been verified by the following authority, MPA NRW as being suitable for the manufacture of these fittings to the stated standard. The fittings covered by this declaration, for which I seek registration, are Category C

In support of this application, the following information, calculations and/or test data are attached:

Scope of Registration - VIEGA MegaPress 2pc ball valves: models 4870 & 5970

EDWINA S HOWARD
NOTARY PUBLIC
STATE OF COLORADO
NOTARY ID 20174004143
MY COMMISSION EXPIRES JANUARY 27, 2025

DECLARED before me at VIEGA LLC in the _____ state of Coloradothis 5th day of October, 2022
(Month) (Year)(print) Edwing S. Howard(sign) Edwing S. Howard
(A Commissioner for Oaths)

(Signature of Applicant)

For Office Use Only

To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard B51, Clause 4.2, and is accepted for registration in Category _____

Registration Number: _____

Date Registered: _____


(For the Administrator/Chief Inspector of Alberta)
Expiry Date: _____

The information you provide is necessary only for the _____ of the programs as required by the Alberta Safety Codes Act and Regulations in the Boiler Discipline.



This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

Scope of CRN Registration - Category "C"
VIEGA MegaPress 2pc Ball Valves-Carbon Steel

| | |
|--|--|
| Logo: |  |
| Design Code: | ASME: B31.1, B31.3, B31.9 |
| Sizes | 1/2", 3/4", 1", 1-1/4", 1-1/2", 2" |
| Design Pressure @Design Temp. | 200psi @ (4°F to 250 °F) |
| Additional Germany locations stated under ISO Certificate 535734 | Viega Holding GmbH & Co. KG |
| Additional USA locations stated under ISO Certificate 13489 | Viega LLC |

THIS IS PART OF CRN
0C23019.5ADD1
Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety
Program



This Document has
been digitally signed
and approved
The stamp size has
been optimized for
11 x 17 documents.

| Part Description | Viega Drawing Number | Viega Model Number | Viega Part Number | size |
|--|-------------------------|-----------------------|----------------------|--------|
| MegaPress Full Port 2p Ball Valve PxP EPDM | 1059306 B | 4870 | 28915 | 1/2" |
| MegaPress Full Port 2p Ball Valve PxP EPDM | 1059340 B | 4870 | 28920 | 3/4" |
| MegaPress Full Port 2p Ball Valve PxP EPDM | 1059402 C | 4870 | 28925 | 1" |
| MegaPress Full Port 2p Ball Valve PxP EPDM | 1059418 B | 4870 | 28930 | 1-1/4" |
| MegaPress Full Port 2p Ball Valve PxP EPDM | 1059437 B | 4870 | 28935 | 1-1/2" |
| MegaPress Full Port 2p Ball Valve PxP EPDM | 1059455 B | 4870 | 28940 | 2" |
| | | | | |
| Description | Drawing# | Model | Part # | Size |
| MegaPress FKM Full Port 2p Ball Valve PxP | 1059467 B | 5970 | 28945 | 1/2" |
| MegaPress FKM Full Port 2p Ball Valve PxP | 1059491 B | 5970 | 28950 | 3/4" |
| MegaPress FKM Full Port 2p Ball Valve PxP | 1059498 C | 5970 | 28955 | 1" |
| MegaPress FKM Full Port 2p Ball Valve PxP | 1059503 B | 5970 | 28960 | 1-1/4" |
| MegaPress FKM Full Port 2p Ball Valve PxP | 1059530 B | 5970 | 28965 | 1-1/2" |
| MegaPress FKM Full Port 2p Ball Valve PxP | 1059532 B | 5970 | 28970 | 2" |

February 23, 2023

Attention: Emma Smith
AAONE
PO BOX 91072
BURNHAMTHORPE PO
TORONTO, ON M9C 5N5

The design submission, Tracking Number 2023-00844, originally received on February 09, 2023 was surveyed and accepted for registration as follows:

CRN : 0C23019.52 **Accepted on:** February 23, 2023
Reg Type: ADDITION TO ACC. FITTING **Expiry Date:** July 26, 2031
Drawing No. : MegaPress 2pc Ball Valves: 5970 XL
Fitting type: Ball Valves, 2.5", 3" & 4"
Design registered in the name of : VIEGA HOLDING GMBH & CO KG

| Description | MAWP | Design Temperature |
|----------------------|------|--------------------|
| See scope for rating | | |

The registration is conditional on your compliance with the following notes:

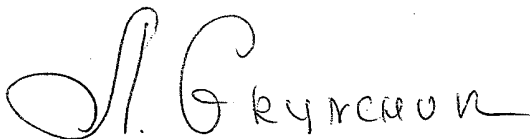
As indicated on AB-41 Statutory Declaration or AB-351 Declaration of Conformity form and submitted documentation, the code of construction are ASME B31.1, ASME B31.3 and ASME B31.9.

- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration or AB-351 Declaration of Conformity as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.
- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration or AB-351 Declaration of Conformity form.
- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency, and maintains a valid Certification of Authorization Permit if required by the jurisdiction where manufacturing takes place, until that date.
- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3330 or fax (780) 437-7787 or e-mail grynchuk@absa.ca.

Sincerely,



GRYNCHUK, MILLA, P. Eng.



the pressure equipment safety authority

STATUTORY DECLARATION Registration of Fittings



I, J.P. Fay,

Manager, Regulations

(company title, e.g. vice president, plant manager, chief engineer) (must be in a position of authority)

of Viega Holding GmbH & Co. KG

(name of manufacturer)

located at Viega Platz 1, 57439 Attendorn, Germany with its facilities

(plant address)

do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act
(check one)

☒ comply with the requirements of ASME B31.3, B31.1, B31.9 which specifies the dimensions,
(title of recognized North American Standard)

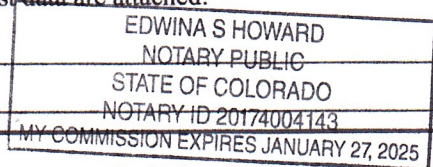
materials of construction, pressure/temperature ratings and identification marking of the fittings, or

☐ are not covered by the provisions of a recognized North American standard and are therefore manufactured to
comply with _____ as supported by the attached data which identifies the dimensions,
materials of construction, pressure/temperature ratings and the basis for such ratings, and the marking of the fittings
for identification.

I further declare that the manufacture of these fittings is controlled by a quality control program which has been verified by the
following authority, MPA NRW as being suitable for the manufacture of these fittings to the
stated standard. The fittings covered by this declaration, for which I seek registration, are Category C

In support of this application, the following information, calculations and/or test data are attached:

VIEGA MegaPress Full Port 2PC_XL Ball Valves Model 5970XL



DECLARED before me at VIEGA LLC in the state of Colorado

this 15th day of December, 2022
(Month) (Year)

(print) Edwina S. Howard

(sign) Edwina S. Howard
(A Commissioner for Oaths)

[Signature]
(Signature of Applicant)

For Office Use Only

To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard
B51, Clause 4.2, and is accepted for registration in Category _____

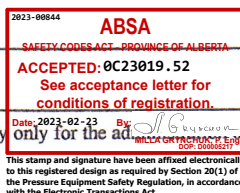
Registration Number: _____

Date Registered: _____

(For the Administrator/Chief Inspector of Alberta)


Expiry Date: _____

The information you provide is necessary only for the administration of the programs as required by the Alberta Safety Codes Act and Regulations in the Boiler Discipline.



This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

Scope of CRN Registration
VIEGA MegaPress XL 2-PC _Ball Valves - Carbon Steel
Model 5970XL

| | |
|--|--|
| Logo: |  |
| Design Code: | ASME: B31.1, B31.3, B31.9 |
| Sizes | 2½", 3", 4" |
| Design Pressure @Design Temp. | 200psi @ (4°F to 250 °F) |
| Additional Germany locations stated under ISO Certificate 535734 | Viega Holding GmbH & Co. KG |
| Additional USA locations stated under ISO Certificate 13489 | Viega LLC |

| Part Description | Viega Drawing Number | Viega Model Number | Viega Part Number | size |
|---|----------------------|--------------------|-------------------|------|
| MegaPress Full-Port 2-Piece Ball Valve Press x Press (Carbon Steel Body with Carbon Steel Press Ends) | 1062852 | 5970XL | 86790 | 2½" |
| MegaPress Full-Port 2-Piece Ball Valve Press x Press (Carbon Steel Body with Carbon Steel Press Ends) | 1062860 | 5970XL | 86795 | 3" |
| MegaPress Full-Port 2-Piece Ball Valve Press x Press (Carbon Steel Body with Carbon Steel Press Ends) | 1062868 | 5970XL | 86800 | 4" |

THIS IS PART OF CRN
0C23019.5ADD3
Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety Program



This Document has been digitally signed and approved. The stamp size has been optimized for 11 x 17 documents.



the pressure equipment safety authority

9410 - 20 Ave N.W.
Edmonton, Alberta, Canada T6N 0A4
Tel: (780) 437-9100 / Fax: (780) 437-7787

July 23, 2024

Attention: Emma Smith
AAONE
PO BOX 91072
BURNHAMTHORPE PO
TORONTO, ON M9C 5N5

The design submission, Tracking Number 2024-04039, Web Portal Number 2024-S2801, originally received on July 05, 2024 was surveyed and accepted for registration as follows:

CRN : 0C23019.52 **Accepted on:** July 23, 2024
Reg Type: ADDITION TO ACC. FITTING **Expiry Date:** July 26, 2031
Drawing No. : Per Scope of Regn: MegaPress & MagaPress XL Carbon Steel
Fitting type: Ball Valves
Design registered in the name of : VIEGA GMBH & CO KG

The registration is conditional on your compliance with the following notes:

- These ball valves were registered before under CRN 0C23076.52 along with stainless steel valves. The scope of this registration is to split the carbon steel valves and register them under CRN 0C23019.52. No change in design.
- As indicated on AB-41 Statutory Declaration form and submitted documentation, the code of construction are ASME B31.1, ASME B31.3 and ASME B31.9.
- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.
- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration form.
- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency, and maintains a valid Certification of Authorization Permit if required by the jurisdiction where manufacturing takes place, until that date.
- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3356 or fax (780) 437-7787 or e-mail Habteyes@absa.ca.

Sincerely,

HABTEYES, KASSA, P. Eng.
DOP Cert. No. D00009639

STATUTORY DECLARATION
Registration of Fittings
Single or Multiple Fitting Designs within one Fitting Category

I, J.P. Fay, Manager, Regulations
(name of applicant) (position title) (must be in a position of authority)
of Viega GmbH & Co. KG
(name of manufacturer)
located at Viega Platz 1, 57439 Attendorn, Germany with facilities
(plant address)



do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act
(select only one)

- ☒ comply with the requirements of ASME B31.1, B31.3, B31.9 which specifies the dimensions,
(title of recognized North American Standard)
materials of construction, pressure/temperature ratings and identification marking of the fittings, or
- ☐ are not covered by the provisions of a recognized North American standard and are therefore
manufactured to comply with _____ as supported by the
(title of code of construction or other applicable document)
attached data which identifies the dimensions, materials of construction, pressure/temperature ratings
and the basis for such ratings, and the identification marking of the fittings.


I further declare that the manufacture of these fittings is controlled by a quality control program which has been
verified as described in the below Table as being suitable for the manufacturing of these fittings to the stated
standard, regulation, code, guideline or other applicable document. The fittings covered by the declaration for
which I seek registration are as provided in the Supplementary Sheet(s) attached.

Quality Program Verification and Manufacturing Sites

A copy of the Quality Certificate from each manufacturing site must be included

| Item # | Product Description, Model or Series | Quality Program | Scope of Certification | Expiry Date | Verifying Organization | Location(s) Plant Name and address |
|--------|--------------------------------------|-----------------|------------------------|-------------|------------------------|---|
| 1. | MP 3pc, 4875.8, 5975.8, & 5975.8XL | ISO 9001:2015 | Category C | 2026-12-19 | MPA, NRW | Viega Platz 1, 57439, Attendorn Germany |
| 2. | | | | | | |

In support of this application, the following information, calculations and/or test data are attached:

 2024-04-04
(Signature of the Declarer) (Date)

DECLARED before me at Broomfield in the State of Colorado
(city) (province, territory, or state)
this 4th day of April, 2024
(Month) (Year)
(print) Edwina S. Howard
(a Commissioner of Oaths or Notary Public)
(sign) Edwina S. Howard
(a Commissioner of Oaths or Notary Public)
01/27/25
(expiry date (mm/dd/yy))
Commissioner of Oaths / Notary Public in and for: Colorado
(province, territory, or state)

EDWINA S HOWARD
NOTARY PUBLIC
STATE OF COLORADO
NOTARY ID 20174004143
MY COMMISSION EXPIRES JANUARY 27, 2025

For ABSA Office Use Only:

NOTES: _____

To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard B51, Part 1, Clause 4.2, and is accepted for registration in Category _____
CRN: _____
Registered Date: _____
Expiry Date: July 26, 2031
Signature: _____
(Signature of the Administrator/SCO)
The information you provide is necessary only for the administration of the programs as required by the Alberta Safety Codes Act and Regulations in the Pressure Equipment Discipline

2024-04039
ABSA
SAFETY CODES ACT - PROVINCE OF ALBERTA
ACCEPTED: 0023019. 52
See acceptance letter for conditions of registration.
Date: 2024-07-23 By: 
KASSA HABTEYES, P. Eng.
DOP: D00009639

This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act



Scope of CRN Registration - Category "C"
MegaPress & MegaPress XL Carbon Steel

| | | | | |
|---|--|-------|---------|----------|
| Product: | MegaPress & MegaPress XL | | | |
| Design Code: | ASME B31.1, B31.3, B31.9 | | | |
| Materials: | EN 10305-E235, A53 | | | |
| Sizes: | ½", ¾" 1", 1-¼", 1-½" 2", 2-½", 3", 4" | | | |
| Design Pressure @Design Temp. | 200psi @ (4°F- 250 °F) | | | |
| O-RING | EPDM,FKM, HNBR | | | |
| | | | | |
| Additional Germany locations stated under ISO Certificate 44 100 230669 | Viega GmbH Co. KG | | | |
| Additional USA locations stated under ISO Certificate 13489 | Viega LLC | | | |
| | | | | |
| | Part # | Size | | Model# |
| USA MegaPress 3 piece Ball Valve Steel EPDM | 28500 | 1/2 | 1023918 | 48758 |
| USA MegaPress 3 piece Ball Valve Steel EPDM | 28501 | ¾ | 1023922 | 48758 |
| USA MegaPress 3 piece Ball Valve Steel EPDM | 28502 | 1 | 1023931 | 48758 |
| USA MegaPress 3 piece Ball Valve Steel EPDM | 28503 | 1 ¼ | 1023935 | 48758 |
| USA MegaPress 3 piece Ball Valve Steel EPDM | 28504 | 1 ½ | 1023958 | 48758 |
| USA MegaPress 3 piece Ball Valve Steel EPDM | 28505 | 2 | 1023966 | 48758 |
| | | | | |
| USA MegaPress 3 piece Ball Valve Steel FKM | 86400 | 1/2 | 1024850 | 59758 |
| USA MegaPress 3 piece Ball Valve Steel FKM | 86405 | ¾ | 1025336 | 59758 |
| USA MegaPress 3 piece Ball Valve Steel FKM | 86410 | 1 | 1025341 | 59758 |
| USA MegaPress 3 piece Ball Valve Steel FKM | 86415 | 1 ¼ | 1025343 | 59758 |
| USA MegaPress 3 piece Ball Valve Steel FKM | 86420 | 1 ½ | 1025350 | 59758 |
| USA MegaPress 3 piece Ball Valve Steel FKM | 86425 | 2 | 1025358 | 59758 |
| | Part # | Size | | Model# |
| MegaPress 3-piece XL Ball Valve Steel FKM | 86680 | 2- ½" | 1024624 | 5975.8XL |
| MegaPress 3-piece XL Ball Valve Steel FKM | 86685 | 3 | 1050239 | 5975.8XL |
| MegaPress 3-piece XL Ball Valve Steel FKM | 86690 | 4 | 1050242 | 5975.8XL |



Scope of CRN Registration - Category “C”
MegaPress & MagaPress XL Carbon Steel

| | | | | |
|---|--|-------|---------|----------|
| Product: | MegaPress & MagaPress XL | | | |
| Design Code: | ASME B31.1, B31.3, B31.9 | | | |
| Materials: | EN 10305-E235, A53 | | | |
| Sizes: | ½", ¾" 1", 1-1/4", 1-1/2" 2", 2-1/2", 3", 4" | | | |
| Design Pressure @Design Temp. | 200psi @ (4°F- 250 °F) | | | |
| O-RING | EPDM,FKM, HNBR | | | |
| | | | | |
| Additional Germany locations stated under ISO Certificate 44 100 230669 | Viega GmbH Co. KG | | | |
| Additional USA locations stated under ISO Certificate 13489 | Viega LLC | | | |
| | | | | |
| | Part # | Size | | Model# |
| USA MegaPress 3 piece Ball Valve Steel EPDM | 28500 | 1/2 | 1023918 | 48758 |
| USA MegaPress 3 piece Ball Valve Steel EPDM | 28501 | ¾ | 1023922 | 48758 |
| USA MegaPress 3 piece Ball Valve Steel EPDM | 28502 | 1 | 1023931 | 48758 |
| USA MegaPress 3 piece Ball Valve Steel EPDM | 28503 | 1 1/4 | 1023935 | 48758 |
| USA MegaPress 3 piece Ball Valve Steel EPDM | 28504 | 1 1/2 | 1023958 | 48758 |
| USA MegaPress 3 piece Ball Valve Steel EPDM | 28505 | 2 | 1023966 | 48758 |
| | | | | |
| USA MegaPress 3 piece Ball Valve Steel FKM | 86400 | 1/2 | 1024850 | 59758 |
| USA MegaPress 3 piece Ball Valve Steel FKM | 86405 | ¾ | 1025336 | 59758 |
| USA MegaPress 3 piece Ball Valve Steel FKM | 86410 | 1 | 1025341 | 59758 |
| USA MegaPress 3 piece Ball Valve Steel FKM | 86415 | 1 1/4 | 1025343 | 59758 |
| USA MegaPress 3 piece Ball Valve Steel FKM | 86420 | 1 1/2 | 1025350 | 59758 |
| USA MegaPress 3 piece Ball Valve Steel FKM | 86425 | 2 | 1025358 | 59758 |
| | Part # | Size | | Model# |
| MegaPress 3-piece XL Ball Valve Steel FKM | 86680 | 2- ½" | 1024624 | 5975.8XL |
| MegaPress 3-piece XL Ball Valve Steel FKM | 86685 | 3 | 1050239 | 5975.8XL |
| MegaPress 3-piece XL Ball Valve Steel FKM | 86690 | 4 | 1050242 | 5975.8XL |
| | | | | |
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2024-04039

ABSA

SAFETY CODES ACT - PROVINCE OF ALBERTA

ACCEPTED: CC23019. 52

See acceptance letter for conditions of registration.

Date: 2024-07-23 By: 

KASSA HABTEYES, P. Eng
DOP: D00009639

This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act

March 14, 2024

Attention: Emma Smith
AAONE
PO BOX 91072
BURNHAMTHORPE PO
TORONTO, ON M9C 5N5

The design submission, Tracking Number 2024-01294, Web Portal Number 2024-S0923, originally received on March 04, 2024 was surveyed and accepted for registration as follows:

CRN : 0C23019.52 **Accepted on:** March 14, 2024
Reg Type: ADDITION TO ACC. FITTING **Expiry Date:** July 26, 2031
Drawing No. : CRN scope
Fitting type: MegaPress check valves
Design registered in the name of : VIEGA GMBH & CO KG

| Description | MAWP | Design Temperature |
|----------------------|------|--------------------|
| See scope for rating | | |

The registration is conditional on your compliance with the following notes:

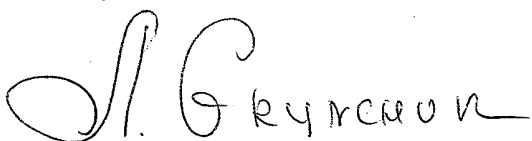
As indicated on AB-41 Statutory Declaration or AB-351 Declaration of Conformity form and submitted documentation, the code of construction are ASME B31.1, ASME B31.3 and ASME B31.9.

- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration or AB-351 Declaration of Conformity as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.*
- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration or AB-351 Declaration of Conformity form.*
- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency, and maintains a valid Certification of Authorization Permit if required by the jurisdiction where manufacturing takes place, until that date.*
- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.*

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3330 or fax (780) 437-7787 or e-mail Grynchuk@absa.ca.

Sincerely,



GRYNCHUK, MILLA, P. Eng.

STATUTORY DECLARATION
Registration of Fittings
Single or Multiple Fitting Designs within one Fitting Category

I, J.P. Fay, Manager, Regulations
(name of applicant) (position title) (must be in a position of authority)
of Viega GmbH & Co. KG.
(name of manufacturer)
located at Viega Platz 1, 57439 Attendorn, Germany with its facilities
(plant address)

In this space, show facsimile of manufacturer's logo or trademark as it will appear on the fitting.



do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act
(select only one)

- ☒ comply with the requirements of ASME B31.1, B31.3, & B31.9 which specifies the dimensions,
(title of recognized North American Standard)
materials of construction, pressure/temperature ratings and identification marking of the fittings, or
- ☐ are not covered by the provisions of a recognized North American standard and are therefore
manufactured to comply with _____ as supported by the
(title of code of construction or other applicable document)
attached data which identifies the dimensions, materials of construction, pressure/temperature ratings
and the basis for such ratings, and the identification marking of the fittings.


I further declare that the manufacture of these fittings is controlled by a quality control program which has been verified as described in the below Table as being suitable for the manufacturing of these fittings to the stated standard, regulation, code, guideline or other applicable document. The fittings covered by the declaration for which I seek registration are as provided in the Supplementary Sheet(s) attached.

Quality Program Verification and Manufacturing Sites

A copy of the Quality Certificate from each manufacturing site must be included

| Item # | Product Description, Model or Series | Quality Program | Scope of Certification | Expiry Date | Verifying Organization | Location(s) Plant Name and address |
|--------|--------------------------------------|-----------------|---------------------------------------|-------------|------------------------|--|
| 1. | MegaPress check valve Model 5974.2 | ISO 9001 | Products and sales of sanitary and he | 2026-12-19 | MPA NRW | Zum Langen Acker 7, 57439 Attendorn-En |
| 2. | | | | | | |

In support of this application, the following information, calculations and/or test data are attached:


(Signature of the Declarer)

10/31/2023
(Date)

DECLARED before me at Broomfield in the state of Colorado
(city) (province, territory, or state)

this 31 day of October, 2023
(Month) (Year)

(print) Edwina S Howard
(a Commissioner of Oaths or Notary Public)

(sign) Edmund Howard
(a Commissioner of Oaths or Notary Public)

01/27/2025
(expiry date (mm/dd/yy))

EDWINA S HOWARD
NOTARY PUBLIC
STATE OF COLORADO
NOTARY ID 20174004143
MY COMMISSION EXPIRES JANUARY 27, 2025

Commissioner of Oaths / Notary Public in and for: Colorado
(province, territory, or state)

For ABSA Office Use Only:

NOTES: _____

To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard B51, Part 1, Clause 4.2, and is accepted for registration in Category _____

CRN: _____

Registered Date: _____

Expiry Date: _____

Signature: _____
(Signature of the Administrator/SCO)

The information you provide is necessary only for the administration of the programs as required by the Alberta Safety Codes Act and Regulations in the Pressure Equipment Discipline

2024-01294

ABSA

SAFETY CODES ACT - PROVINCE OF ALBERTA

ACCEPTED: 0C23019.52

See acceptance letter for conditions of registration.


Date: 2024-03-14

By:

MILLA GRYNCHUK, P. Eng.
DOP: D00005217

This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act

Scope of CRN Registration - Category "C"
VIEGA MegaPress check valves carbon steel

| | |
|---|--|
| Logo: |  |
| Design Code: | ASME: B31.1, B31.3, B31.9 |
| Material: | EN 10305-E235; ASTM 519 Gr. 1015 |
| Sizes | ½" , ¾" ,1",1-1/4", 1-½", 2" |
| Design Pressure @Design Temp. | 200psi @ (4°F to 250 °F) |
| O-ring | FKM |
| Additional Germany locations stated under ISO Certificate 44 100 230669 | Viega GmbH & Co. KG |
| Additional USA locations stated under ISO Certificate 13489 | Viega LLC |

THIS IS PART OF CRN
0C23019.5ADD4
 Technical Standards and Safety Authority
 Boilers and Pressure Vessels Safety
 Program

| Product | Model # | Part # | Drawing # |
|-----------------------|---------|--------|-----------|
| MegaPress check valve | 5974.2 | 87200 | 1100472 |
| MegaPress check valve | 5974.2 | 87205 | 1100482 |
| MegaPress check valve | 5974.2 | 87210 | 1100496 |
| MegaPress check valve | 5974.2 | 87215 | 1100505 |
| MegaPress check valve | 5974.2 | 87220 | 1100512 |
| MegaPress check valve | 5974.2 | 87225 | 1100521 |

March 21, 2024

Attention: Emma Smith
AAONE
PO BOX 91072
BURNHAMTHORPE PO
TORONTO, ON M9C 5N5

The design submission, Tracking Number 2024-01297, Web Portal Number 2024-S0924, originally received on March 04, 2024 was surveyed and accepted for registration as follows:

CRN : 0E25081.52 **Accepted on:** March 21, 2024
Reg Type: NEW DESIGN **Expiry Date:** February 28, 2034
Drawing No. : Per Scope of Registration (Strainer Models 5981.1)
Fitting type: Wye Strainers (Models 5981.1)
Design registered in the name of : VIEGA GMBH & CO KG

The registration is conditional on your compliance with the following notes:

- As indicated on AB-41 Statutory Declaration form and submitted documentation, the code of construction are ASME B31.1, ASME B31.3 and ASME B31.9.
- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.
- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration form.
- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency, and maintains a valid Certification of Authorization Permit if required by the jurisdiction where manufacturing takes place, until that date.
- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3356 or fax (780) 437-7787 or e-mail Habteyes@absa.ca.

Sincerely,



HABTEYES, KASSA, P. Eng.
DOP Cert. No. D00009639

STATUTORY DECLARATION
Registration of Fittings
Single or Multiple Fitting Designs within one Fitting Category

I, J.P. Fay, Manager, Regulations
(name of applicant) (position title) (must be in a position of authority)
of Viega GmbH & Co. KG.
(name of manufacturer)
located at Viega Platz 1, 57439 Attendorn, Germany with its facilities
(plant address)

In this space, show facsimile of manufacturer's logo or trademark as it will appear on the fitting.



do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act (select only one)

- ☒ comply with the requirements of ASME B31.1, B31.3 & B31.9 which specifies the dimensions, (title of recognized North American Standard)
materials of construction, pressure/temperature ratings and identification marking of the fittings, or
- ☐ are not covered by the provisions of a recognized North American standard and are therefore
manufactured to comply with _____ as supported by the (title of code of construction or other applicable document)
attached data which identifies the dimensions, materials of construction, pressure/temperature ratings and the basis for such ratings, and the identification marking of the fittings.


I further declare that the manufacture of these fittings is controlled by a quality control program which has been verified as described in the below Table as being suitable for the manufacturing of these fittings to the stated standard, regulation, code, guideline or other applicable document. The fittings covered by the declaration for which I seek registration are as provided in the Supplementary Sheet(s) attached.

Quality Program Verification and Manufacturing Sites

A copy of the Quality Certificate from each manufacturing site must be included

| Item # | Product Description, Model or Series | Quality Program | Scope of Certification | Expiry Date | Verifying Organization | Location(s) Plant Name and address |
|--------|--------------------------------------|-----------------|---|-------------|------------------------|--|
| 1. | MegaPress Wye Strainer, Model 5981.1 | ISO 9001 | Production and sales of sanitary and he | 2025-12-19 | MPA NRW | Zum Langen Acker 7, 57439 Attendorn-En |
| 2. | | | | | | |

In support of this application, the following information, calculations and/or test data are attached:


(Signature of the Declarer)

10/31/2023
(Date)

DECLARED before me at Broomfield in the state of Colorado
(city) (province, territory, or state)

this 31 day of October, 2023
(Month) (Year)

(print) Edwina S Howard
(a Commissioner of Oaths or Notary Public)

(sign) Edmund Howard
(a Commissioner of Oaths or Notary Public)

01/27/2025
(expiry date (mm/dd/yy))

EDWINA S HOWARD
NOTARY PUBLIC
STATE OF COLORADO
NOTARY ID 20174004143
MY COMMISSION EXPIRES JANUARY 27, 2025

Commissioner of Oaths / Notary Public in and for: Colorado
(province, territory, or state)

For ABSA Office Use Only:

NOTES: _____

To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard B51, Part 1, Clause 4.2, and is accepted for registration in Category _____

CRN: _____

Registered Date: _____

Expiry Date: Feb 28, 2034

Signature: _____
(Signature of the Administrator/SCO)

The information you provide is necessary only for the administration of the programs as required by the Alberta Safety Codes Act and Regulations in the Pressure Equipment Discipline

2024-01297

ABSA

SAFETY CODES ACT - PROVINCE OF ALBERTA

ACCEPTED: 0E25081.52

See acceptance letter for conditions of registration.


Date: 2024-03-21

By:

KASSA HABTEYES, P. Eng.
DOP: D00009639

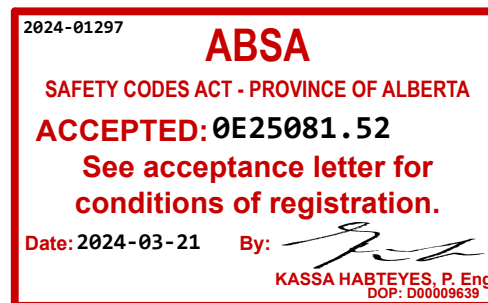
This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

Scope of Registration - Category "E"
VIEGA MegaPress strainers carbon steel

| | |
|---|--|
| Logo: |  |
| Design Code: | ASME: B31.1, B31.3, B31.9 |
| Material: | SA351 CF8M, EN 10305-E235; ASTM 519 Gr. 1015 |
| Sizes | 1/2" , 3/4" , 1" , 1-1/4" , 1-1/2" , 2" |
| Design Pressure @Design Temp. | 200psi @ (4°F to 250 °F) |
| O-ring | FKM |
| Additional Germany locations stated under ISO Certificate 44 100 230669 | Viega GmbH & Co. KG |
| Additional USA locations stated under ISO Certificate 13489 | Viega LLC |

| Product | Model # | Part # | Drawing # |
|------------------------|---------|--------|-----------|
| MegaPress wye strainer | 5981.1 | 87110 | 1097499 |
| MegaPress wye strainer | 5981.1 | 87115 | 1097501 |
| MegaPress wye strainer | 5981.1 | 87120 | 1097502 |
| MegaPress wye strainer | 5981.1 | 87125 | 1097503 |
| MegaPress wye strainer | 5981.1 | 87130 | 1097504 |
| MegaPress wye strainer | 5981.1 | 87135 | 1097506 |

Tracking #: 2024-01297



This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

Certificate

Management system as per
DIN EN ISO 9001:2015



The Certification Body TÜV NORD CERT GmbH hereby confirms as a result of the audit, assessment and certification decision according to ISO/IEC 17021-1:2015, that the organization

Viega GmbH & Co. KG
Viega Platz 1
57439 Attendorn
Germany

with the locations according to the annex

operates a management system in accordance with the requirements of DIN EN ISO 9001:2015 and will be assessed for conformity within the 3 year term of validity of the certificate.

Scope

**Development, production and sales of
sanitary and heating systems**

Certificate Registration No. 44 100 230669
Audit Report No. 3534 6295

Valid from 2023-12-20
Valid until 2026-12-19

Essen, 2023-11-30

A handwritten signature in blue ink, appearing to read 'O. Jansen-Hindell', is written over a horizontal line.

Certification Body at TÜV NORD CERT GmbH



Visit our database
to verify the validity
of this certificate.

TÜV NORD CERT GmbH
Am TÜV 1, 45307 Essen
www.tuev-nord-cert.com



Deutsche
Akkreditierungsstelle
D-ZM-12007-01-00

Annex

to Certificate Registration No. 44 100 230669
DIN EN ISO 9001:2015

Viega GmbH & Co. KG
Viega Platz 1
57439 Attendorn
Germany

| Certificate Registration No. | Location | Scope |
|------------------------------|---|---|
| 44 100 230669-001 | Viega GmbH & Co. KG Zum langen Acker 7 57439 Attendorn Germany | Production and sales of sanitary and heating systems |
| 44 100 230669-002 | Viega GmbH & Co. KG Bielefelder Straße 94 57368 Lennestadt-Elspe Germany | Development and production of sanitary and heating systems |
| 44 100 230669-003 | Viega GmbH & Co. KG Viegastraße 1 99518 Großheringen Germany | Production of sanitary and heating systems |
| 44 100 230669-004 | Viega GmbH & Co. KG Bernrieder Straße 12 94559 Niederwinkling Germany | Production and sales of sanitary and heating systems |

End of the List

Essen, 2023-11-30



Certification Body at TÜV NORD CERT GmbH

Page 1 of 1

TÜV NORD CERT GmbH
Am TÜV 1, 45307 Essen
www.tuev-nord-cert.com



Deutsche
Akkreditierungsstelle
D-ZM-12007-01-00



This is to certify that the Quality Management System of:

Viega LLC

585 Interlocken Blvd.
Broomfield CO 80021
United States of America

This certificate is part of a multi site registration. Refer to certificate 13489 for additional info. The validity of this certificate depends on the validity of the main certificate.

applicable to:

Corporate Headquarters, Management Oversight and Support Functions

has been assessed and approved by
National Quality Assurance, U.S.A., against the provisions of:

ISO 9001:2015

A handwritten signature in black ink, appearing to read 'Mike S. [unclear]', located below the main text and above the ANAB logo.

For and on behalf of NQA, USA



Certificate Number: 13489/4
EAC Code: 18, 14
Certified Since: September 27, 2010
Valid Until: September 19, 2025
Reissued: September 20, 2022
Cycle Issued: September 20, 2022



This is to certify that the Quality Management System of:

Viega LLC

1490 Dennison Circle
Carlisle PA 17013
United States of America

This certificate is part of a multi site registration. Refer to certificate 13489 for additional info. The validity of this certificate depends on the validity of the main certificate.

applicable to:

Distribution of Plumbing and Heating Systems

has been assessed and approved by
National Quality Assurance, U.S.A., against the provisions of:

ISO 9001:2015

A handwritten signature in black ink, likely belonging to a representative of NQA, USA.

For and on behalf of NQA, USA



Certificate Number: 13489/3
EAC Code: 29, 18
Certified Since: September 27, 2011
Valid Until: September 19, 2025
Reissued: September 20, 2022
Cycle Issued: September 20, 2022



global assurance

This is to certify that the Quality Management System of:

Viega LLC

12040 Moya Blvd
Reno NV 89506-2632
United States of America

This certificate is part of a multi site registration. Refer to certificate 13489 for additional info. The validity of this certificate depends on the validity of the main certificate.

applicable to:

Distribution of Plumbing and Heating Systems

has been assessed and approved by
National Quality Assurance, U.S.A., against the provisions of:

ISO 9001:2015

A handwritten signature in black ink, appearing to read 'Mike S. [unclear]', positioned above the text 'For and on behalf of NQA, USA'.

For and on behalf of NQA, USA



Certificate Number: 13489/1
EAC Code: 18
Certified Since: September 27, 2010
Valid Until: September 19, 2025
Reissued: September 20, 2022
Cycle Issued: September 20, 2022



global assurance

This is to certify that the Quality Management System of:

Viega, LLC

2211 Viega Avenue
McPherson KS 67460
United States of America

(Central function listed above. See appendix for additional locations)

applicable to:

Design, Develop, Manufacture, and Distribution of Plumbing and Heating Systems

has been assessed and approved by
National Quality Assurance, U.S.A., against the provisions of:

ISO 9001:2015

A handwritten signature in black ink, appearing to read 'Mike S. [unclear]', is written over a large, faint, light blue 'nqa' watermark.

For and on behalf of NQA, USA



Certificate Number: 13489
EAC Code: 18
Certified Since: September 27, 2010
Valid Until: September 19, 2025
Reissued: September 20, 2022
Cycle Issued: September 20, 2022

Certificate of Registration



global assurance

Appendix to Certificate Number: 13489

Includes Facilities Located at:

Viega, LLC

Certificate Number 13489
2211 Viega Avenue
McPherson KS 67460
United States of America

Quality Management, Quality Assurance, Manufacturing (Plastics Injection molding and Extrusion), Distribution, Research & Development, Production planning, Human Resources, Supply Chain Operations & Viegafit & Purchasing, Control of Externally Provided Processes, Product and Services, Control of Nonconforming Outputs, Release of Products and Services.

Viega, LLC

Certificate Number 13489
2210 Viega Avenue
McPherson KS 67460
United States of America

Manufacturing- Steel and Copper Fittings

Viega, LLC

Certificate Number 13489
2208 Viega Avenue
McPherson KS 67460
United States of America

Manufacturing- Copper Fittings

Viega LLC

Certificate Number 13489/1
12040 Moya Blvd
Reno NV 89506-2632
United States of America

Distribution of Plumbing and Heating Systems

Certified Since: September 27, 2010

Valid Until: September 19, 2025

Reissued: September 20, 2022

Cycle Issued: September 20, 2022

Certificate of Registration



global assurance

Appendix to Certificate Number: 13489

Includes Facilities Located at:

Viega LLC

Certificate Number 13489/3
1490 Dennison Circle
Carlisle PA 17013
United States of America

Distribution of Plumbing and Heating Systems

Viega LLC

Certificate Number 13489/4
585 Interlocken Blvd.
Broomfield CO 80021
United States of America

Corporate Headquarters, Management Oversight and
Support Functions

nqa

Certified Since: September 27, 2010

Valid Until: September 19, 2025

Reissued: September 20, 2022

Cycle Issued: September 20, 2022