



Inspection and Technical Services  
Municipal Relations  
508-401 York Ave  
Winnipeg, Manitoba Canada R3C 0P8  
T 204-945-3373 F 204-948-2089  
[www.firecomm.gov.mb.ca/itsm\\_main](http://www.firecomm.gov.mb.ca/itsm_main)

9/14/2021

VIEGA Holdings GmbH & Co  
Viega Platz 1  
Attendorn 57439  
Germany

Dear Alicia Czerniawski

**Re: Reciprocal CRN Registration in Manitoba**

Your application indicates that a CRN has been received in another Canadian Jurisdiction, and therefore your CRN has been registered in Manitoba as follows:

File Number: 74-R1364  
CRN: 0C23019.54  
Scope: MegaPress G Ball Valves  
Manufacturer: VIEGA Holdings GmbH & Co  
Expiry Date: 7/26/2031

Please find attached invoice for registration.


As indicated by the Regulatory Reconciliation and Cooperation Table and the Reconciliation Agreement for the Canadian Registration Number (CRN) for Pressure Equipment, a CRN issued in any Canadian Jurisdiction will be accepted for use in Manitoba.

In accordance with Steam and Pressure Plants Regulation and CSA B51, it is the manufacturer's responsibility to file a Manufacturers Data Report, including partial data reports with our office, Prior to shipping pressure equipment to Manitoba.

Please contact [qasupport@gov.mb.ca](mailto:qasupport@gov.mb.ca) for any questions or concerns.

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**Scope of CRN Registration - Category “C”  
MegaPress G Ball Valves**

Logo:	
Design Code:	ASME: B31.1, B31.3, B31.9
Sizes	1/2", 3/4 " ,1", 1 1/4",1 1/2", 2"
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC
Part Description	Viega Drawing Number
MegaPressG 3pc Ball Valve, PxP	1045799
MegaPressG 3pc Ball Valve, PxP	1045801
MegaPressG 3pc Ball Valve, PxP	1044682
MegaPressG 3pc Ball Valve, PxP	1045629
MegaPressG 3pc Ball Valve, PxP	1045359
MegaPressG 3pc Ball Valve, PxP	1045458
MegaPressG 3pc Ball Valve, PxFPT	1045908
MegaPressG 3pc Ball Valve, PxFPT	1045921
MegaPressG 3pc Ball Valve, PxFPT	1045928
MegaPressG 3pc Ball Valve, PxFPT	1045938
MegaPressG 3pc Ball Valve, PxFPT	1045958
MegaPressG 3pc Ball Valve, PxFPT	1045968
MegaPressG 3pc Ball Valve, PxMPT	1045995
MegaPressG 3pc Ball Valve, PxMPT	1046125
MegaPressG 3pc Ball Valve, PxMPT	1046146
MegaPressG 3pc Ball Valve, PxMPT	1046164
MegaPressG 3pc Ball Valve, PxMPT	1046178
MegaPressG 3pc Ball Valve, PxMPT	1046185
MegaPressG 3pc Ball Valve, PxP w/ Union	1046825
MegaPressG 3pc Ball Valve, PxP w/ Union	1046852
MegaPressG 3pc Ball Valve, PxP w/ Union	1046870
MegaPressG 3pc Ball Valve, PxP w/ Union	1046882
MegaPressG 3pc Ball Valve, PxP w/ Union	1046941
MegaPressG 3pc Ball Valve, PxP w/ Union	1046908

**THIS IS PART OF CRN**  
**0C23019.5**  
Technical Standards and Safety Authority  
Boilers and Pressure Vessels Safety  
Program

January 3, 2023

AA One  
Box 91072 Burnamthorpe Rd  
Toronto, ON M9C 5N5

**Dear Emma Smith,**

**Re: Reciprocal CRN Registration in Manitoba**

As indicated by the Regulatory Reconciliation and Cooperation Table and the Reconciliation Agreement for the Canadian Registration Number (CRN) for Pressure Equipment, the design reviews conducted and accepted by the Canadian province or territory, or their delegated safety authority, will be mutually recognized in the Province of Manitoba. If a registration is conditionally based on compliance with the notes set by the original issuing Jurisdiction, such compliance shall be applied the same to this Province.

Your submission has been registered, as follows:

File Number:	74-R2846
CRN:	0C23019.54
Scope:	VIEGA MegaPress G Ball Valves XL Model: 6675 XL - See Scope of CRN Registration
Manufacturer:	Viega Holdings GmbH & Co.KG
Expiry Date:	26 July 2031

Along with this letter is the invoice for registration.


In addition, every vessel shall be stamp of the registration number and as required by CSA Code B51, a Manufacturer's Data Report (MDR) must be forwarded to this office immediately at the time a unit is shipped to Manitoba. Send your MDR to [gasupport@gov.mb.ca](mailto:gasupport@gov.mb.ca). In your subject line, indicate "*Manufacturer's Data Report-CRN No.*" A fee shall be billed to the Manufacturer to process data reports in accordance with the Steam and Pressure Plants Regulation section 17.1.

Please contact [gasupport@gov.mb.ca](mailto:gasupport@gov.mb.ca) for any questions or concerns.

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Scope of CRN Registration - Category "C"  
VIEGA MegaPress G Ball Valves XL model: 6675 XL

Logo:			
Design Code:	ASME: B31.1, B31.3, <del>B31.9</del>		
Material:	ASTM A519		
Sizes	2½", 3", 4"		
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)		
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG		
Additional USA locations stated under ISO Certificate 13489	Viega LLC		
Part Description	Viega Drawing Number	Viega Model Number	Viega Part Number
MegaPressG XL Ball Valve, PxP - 2.5" with HNBR Seal	1069612	6675 XL	86840
MegaPressG XL Ball Valve, PxP - 3" with HNBR Seal	1069585	6675 XL	86845
MegaPressG XL Ball Valve, PxP -4" with HNBR Seal	1069255	6675 XL	86850

THIS IS PART OF CRN  
0C23019.5ADD2  
Technical Standards and Safety Authority  
Boilers and Pressure Vessels Safety  
Program

January 3, 2023

AA One  
Box 91072 Burnamthorpe Rd  
Toronto, ON M9C 5N5

**Dear Emma Smith,**

**Re: Reciprocal CRN Registration in Manitoba**

As indicated by the Regulatory Reconciliation and Cooperation Table and the Reconciliation Agreement for the Canadian Registration Number (CRN) for Pressure Equipment, the design reviews conducted and accepted by the Canadian province or territory, or their delegated safety authority, will be mutually recognized in the Province of Manitoba. If a registration is conditionally based on compliance with the notes set by the original issuing Jurisdiction, such compliance shall be applied the same to this Province.

Your submission has been registered, as follows:

File Number:	74-R2842
CRN:	0C23019.54
Scope:	CRN Scope
Manufacturer:	Viega Holding GmbH & Co. KG
Expiry Date:	26 July 2031

Along with this letter is the invoice for registration.


In addition, every vessel shall be stamp of the registration number and as required by CSA Code B51, a Manufacturer's Data Report (MDR) must be forwarded to this office immediately at the time a unit is shipped to Manitoba. Send your MDR to [gasupport@gov.mb.ca](mailto:gasupport@gov.mb.ca). In your subject line, indicate "*Manufacturer's Data Report-CRN No.*" A fee shall be billed to the Manufacturer to process data reports in accordance with the Steam and Pressure Plants Regulation section 17.1.

Please contact [gasupport@gov.mb.ca](mailto:gasupport@gov.mb.ca) for any questions or concerns.

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**Scope of CRN Registration - Category "C"**  
**VIEGA MegaPress 2pc Ball Valves-Carbon Steel**

Logo:	
Design Code:	ASME: B31.1, B31.3, B31.9
Sizes	1/2", 3/4", 1", 1-1/4", 1-1/2", 2"
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

**THIS IS PART OF CRN**  
**0C23019.5ADD1**  
 Technical Standards and Safety Authority  
 Boilers and Pressure Vessels Safety  
 Program

Part Description	Viega Drawing Number	Viega Model Number	Viega Part Number	size
MegaPress Full Port 2p Ball Valve PxP EPDM	1059306 B	4870	28915	1/2"
MegaPress Full Port 2p Ball Valve PxP EPDM	1059340 B	4870	28920	3/4"
MegaPress Full Port 2p Ball Valve PxP EPDM	1059402 C	4870	28925	1"
MegaPress Full Port 2p Ball Valve PxP EPDM	1059418 B	4870	28930	1-1/4"
MegaPress Full Port 2p Ball Valve PxP EPDM	1059437 B	4870	28935	1-1/2"
MegaPress Full Port 2p Ball Valve PxP EPDM	1059455 B	4870	28940	2"
Description	Drawing#	Model	Part #	Size
MegaPress FKM Full Port 2p Ball Valve PxP	1059467 B	5970	28945	1/2"
MegaPress FKM Full Port 2p Ball Valve PxP	1059491 B	5970	28950	3/4"
MegaPress FKM Full Port 2p Ball Valve PxP	1059498 C	5970	28955	1"
MegaPress FKM Full Port 2p Ball Valve PxP	1059503 B	5970	28960	1-1/4"
MegaPress FKM Full Port 2p Ball Valve PxP	1059530 B	5970	28965	1-1/2"
MegaPress FKM Full Port 2p Ball Valve PxP	1059532 B	5970	28970	2"

March 10, 2023

AAOne  
P.O. Box 91072 Burnhamthorpe Rd.  
Toronto, ON, M9C 5N5

**Dear Emma Smith,**

**Re: Reciprocal CRN Registration in Manitoba**

As indicated by the Regulatory Reconciliation and Cooperation Table and the Reconciliation Agreement for the Canadian Registration Number (CRN) for Pressure Equipment, the design reviews conducted and accepted by the Canadian province or territory, or their delegated safety authority, will be mutually recognized in the Province of Manitoba. If a registration is conditionally based on compliance with the notes set by the original issuing Jurisdiction, such compliance shall be applied the same to this Province.

Your submission has been registered, as follows:

File Number:	74-R2989
CRN:	0C23019.54
Scope:	CRN scope "Part of CRN"
Manufacturer:	Viega Holding GmbH & Co. KG
Expiry Date:	26 July 2031

Along with this letter is the invoice for registration.


In addition, every vessel shall be stamped with the registration number and as required by CSA Code B51, a Manufacturer's Data Report (MDR) must be forwarded to this office immediately at the time a unit is shipped to Manitoba. Send your MDR to [gasupport@gov.mb.ca](mailto:gasupport@gov.mb.ca). In your subject line, indicate "*Manufacturer's Data Report-CRN No.*" A fee shall be billed to the Manufacturer to process data reports in accordance with the Steam and Pressure Plants Regulation section 17.1.

Please contact [gasupport@gov.mb.ca](mailto:gasupport@gov.mb.ca) for any questions or concerns.

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**Scope of CRN Registration**  
**VIEGA MegaPress XL 2-PC \_Ball Valves - Carbon Steel**  
**Model 5970XL**

Logo:	
Design Code:	ASME: B31.1, B31.3, B31.9
Sizes	2½", 3", 4"
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

Part Description	Viega Drawing Number	Viega Model Number	Viega Part Number	size
MegaPress Full-Port 2-Piece Ball Valve Press x Press (Carbon Steel Body with Carbon Steel Press Ends)	1062852	5970XL	86790	2½"
MegaPress Full-Port 2-Piece Ball Valve Press x Press (Carbon Steel Body with Carbon Steel Press Ends)	1062860	5970XL	86795	3"
MegaPress Full-Port 2-Piece Ball Valve Press x Press (Carbon Steel Body with Carbon Steel Press Ends)	1062868	5970XL	86800	4"

**THIS IS PART OF CRN**  
0C23019.5ADD3  
Technical Standards and Safety Authority  
Boilers and Pressure Vessels Safety Program



This Document has been digitally signed and approved. The stamp size has been optimized for 11 x 17 documents.



July 11, 2024

AAOne  
P.O. Box 91072 Burnhamthorpe Rd.  
Toronto, ON, M9C 5N5

**Dear Emma Smith,**

**Re: Reciprocal CRN Registration in Manitoba**

As indicated by the Regulatory Reconciliation and Cooperation Table and the Reconciliation Agreement for the Canadian Registration Number (CRN) for Pressure Equipment, the design reviews conducted and accepted by the Canadian province or territory, or their delegated safety authority, will be mutually recognized in the Province of Manitoba. If a registration is conditionally based on compliance with the notes set by the original issuing Jurisdiction, such compliance shall be applied the same to this Province.

Your submission has been registered, as follows:

File Number:	74-R4220
CRN:	0C23019.54
Scope:	CRN scope "Part of CRN"
Manufacturer:	VIEGA GMBH & CO KG
Expiry Date:	26 July 2031

Along with this letter is the invoice for registration.

In addition, every Pressure Vessel, Boiler, and Heat Exchanger shall be stamped with the registration number and as required by CSA Code B51, a Manufacturer's Data Report (MDR) must be forwarded to this office immediately at the time a unit is shipped to Manitoba. Send your MDR to [gasupport@gov.mb.ca](mailto:gasupport@gov.mb.ca). In your subject line, indicate "*Manufacturer's Data Report-CRN No.*" A fee shall be billed to the Manufacturer to process data reports in accordance with the Steam and Pressure Plants Regulation section 17.1.

Please contact [gasupport@gov.mb.ca](mailto:gasupport@gov.mb.ca) for any questions or concerns.

**Inspection and Technical Services**

Labour and Immigration  
508 – 401 York Avenue, Winnipeg, MB R3C 0P8  
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**THIS IS PART OF CRN**

**0C23019.5ADD5**

Technical Standards and Safety Authority

Boilers and Pressure Vessels Safety  
Program

**Scope of CRN Registration - Category "C"**  
**MegaPress & MagaPress XL Carbon Steel**

Product:		MegaPress & MagaPress XL		
Design Code:		ASME B31.1, B31.3, B31.9		
Materials:		EN 10305-E235, A53		
Sizes:		½", ¾" 1", 1-1/4", 1-1/2" 2", 2-1/2", 3", 4"		
Design Pressure @Design Temp.		200psi @ (4°F- 250 °F)		
O-RING		EPDM,FKM, HNBR		
Additional Germany locations stated under ISO Certificate 44 100 230669		Viega GmbH Co. KG		
Additional USA locations stated under ISO Certificate 13489		Viega LLC		
		Part #	Size	Model#
USA MegaPress 3 piece Ball Valve Steel EPDM		28500	1/2	1023918 48758
USA MegaPress 3 piece Ball Valve Steel EPDM		28501	¾	1023922 48758
USA MegaPress 3 piece Ball Valve Steel EPDM		28502	1	1023931 48758
USA MegaPress 3 piece Ball Valve Steel EPDM		28503	1 ¼	1023935 48758
USA MegaPress 3 piece Ball Valve Steel EPDM		28504	1 ½	1023958 48758
USA MegaPress 3 piece Ball Valve Steel EPDM		28505	2	1023966 48758
USA MegaPress 3 piece Ball Valve Steel FKM		86400	1/2	1024850 59758
USA MegaPress 3 piece Ball Valve Steel FKM		86405	¾	1025336 59758
USA MegaPress 3 piece Ball Valve Steel FKM		86410	1	1025341 59758
USA MegaPress 3 piece Ball Valve Steel FKM		86415	1 ¼	1025343 59758
USA MegaPress 3 piece Ball Valve Steel FKM		86420	1 ½	1025350 59758
USA MegaPress 3 piece Ball Valve Steel FKM		86425	2	1025358 59758
		Part #	Size	Model#
MegaPress 3-piece XL Ball Valve Steel FKM		86680	2- ½"	1024624 5975.8XL
MegaPress 3-piece XL Ball Valve Steel FKM		86685	3	1050239 5975.8XL
MegaPress 3-piece XL Ball Valve Steel FKM		86690	4	1050242 5975.8XL



April 13, 2024

AAOne  
PO Box 91072 Burnhamthorpe Rd.  
Toronto, ON M9C 5N5

**Dear Emma Smith,**

**Re: Reciprocal CRN Registration in Manitoba**

As indicated by the Regulatory Reconciliation and Cooperation Table and the Reconciliation Agreement for the Canadian Registration Number (CRN) for Pressure Equipment, the design reviews conducted and accepted by the Canadian province or territory, or their delegated safety authority, will be mutually recognized in the Province of Manitoba. If a registration is conditionally based on compliance with the notes set by the original issuing Jurisdiction, such compliance shall be applied the same to this Province.

Your submission has been registered, as follows:

File Number:	74-R3958
CRN:	0C23019.54
Scope:	CRN scope " Part of CRN"
Manufacturer:	VIEGA GMBH & CO KG
Expiry Date:	26 July 2031

Along with this letter is the invoice for registration.


In addition, every Pressure Vessel, Boiler, and Heat Exchanger shall be stamped with the registration number and as required by CSA Code B51, a Manufacturer's Data Report (MDR) must be forwarded to this office immediately at the time a unit is shipped to Manitoba. Send your MDR to [gasupport@gov.mb.ca](mailto:gasupport@gov.mb.ca). In your subject line, indicate "*Manufacturer's Data Report-CRN No.*" A fee shall be billed to the Manufacturer to process data reports in accordance with the Steam and Pressure Plants Regulation section 17.1.

Please contact [gasupport@gov.mb.ca](mailto:gasupport@gov.mb.ca) for any questions or concerns.

**Inspection and Technical Services**

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508 – 401 York Avenue, Winnipeg, MB R3C 0P8  
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**Scope of CRN Registration - Category "C"**  
**VIEGA MegaPress check valves carbon steel**

Logo:	
Design Code:	ASME: B31.1, B31.3, B31.9
Material:	EN 10305-E235; ASTM 519 Gr. 1015
Sizes	½" , ¾" , 1", 1-¼", 1-½", 2"
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)
O-ring	FKM
Additional Germany locations stated under ISO Certificate 44 100 230669	Viega GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

**THIS IS PART OF CRN**  
**0C23019.5ADD4**  
 Technical Standards and Safety Authority  
 Boilers and Pressure Vessels Safety  
 Program

<b>Product</b>	<b>Model #</b>	<b>Part #</b>	<b>Drawing #</b>
MegaPress check valve	5974.2	87200	1100472
MegaPress check valve	5974.2	87205	1100482
MegaPress check valve	5974.2	87210	1100496
MegaPress check valve	5974.2	87215	1100505
MegaPress check valve	5974.2	87220	1100512
MegaPress check valve	5974.2	87225	1100521



April 13, 2024

AAOne  
PO Box 91072 Burnhamthorpe Rd.  
Toronto, ON M9C 5N5

**Dear Emma Smith,**

**Re: Reciprocal CRN Registration in Manitoba**

As indicated by the Regulatory Reconciliation and Cooperation Table and the Reconciliation Agreement for the Canadian Registration Number (CRN) for Pressure Equipment, the design reviews conducted and accepted by the Canadian province or territory, or their delegated safety authority, will be mutually recognized in the Province of Manitoba. If a registration is conditionally based on compliance with the notes set by the original issuing Jurisdiction, such compliance shall be applied the same to this Province.

Your submission has been registered, as follows:

File Number:	74-R3957
CRN:	0E25081.54
Scope:	Scope of Registration- Category E
Manufacturer:	VIEGA GMBH & CO KG
Expiry Date:	28 February 2034

Along with this letter is the invoice for registration.


In addition, every Pressure Vessel, Boiler, and Heat Exchanger shall be stamped with the registration number and as required by CSA Code B51, a Manufacturer's Data Report (MDR) must be forwarded to this office immediately at the time a unit is shipped to Manitoba. Send your MDR to [gasupport@gov.mb.ca](mailto:gasupport@gov.mb.ca). In your subject line, indicate "*Manufacturer's Data Report-CRN No.*" A fee shall be billed to the Manufacturer to process data reports in accordance with the Steam and Pressure Plants Regulation section 17.1.

Please contact [gasupport@gov.mb.ca](mailto:gasupport@gov.mb.ca) for any questions or concerns.

**Inspection and Technical Services**

Labour and Immigration  
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**Scope of Registration - Category "E"**  
**VIEGA MegaPress strainers carbon steel**

Logo:	
Design Code:	ASME: B31.1, B31.3, B31.9
Material:	SA351 CF8M, EN 10305-E235; ASTM 519 Gr. 1015
Sizes	½" , ¾" , 1" , 1-¼" , 1-½" , 2"
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)
O-ring	FKM
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

**THIS IS PART OF CRN**  
**0E25081.5**

Technical Standards and Safety Authority  
Boilers and Pressure Vessels Safety  
Program

Product	Model #	Part #	Drawing #
MegaPress wye strainer	5981.1	87110	1097499
MegaPress wye strainer	5981.1	87115	1097501
MegaPress wye strainer	5981.1	87120	1097502
MegaPress wye strainer	5981.1	87125	1097503
MegaPress wye strainer	5981.1	87130	1097504
MegaPress wye strainer	5981.1	87135	1097506