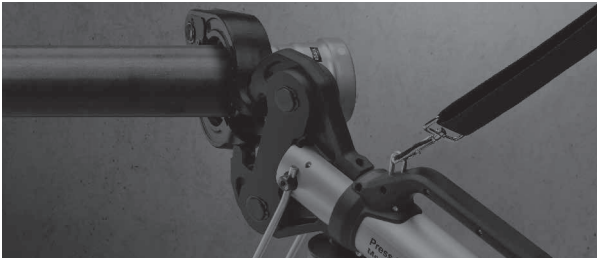


Product Instructions

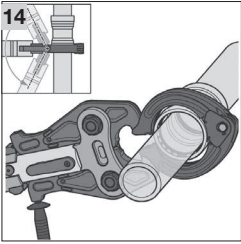
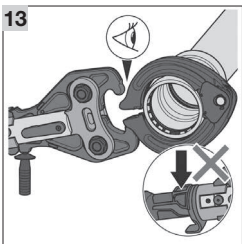
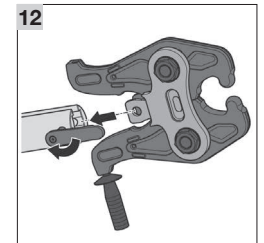
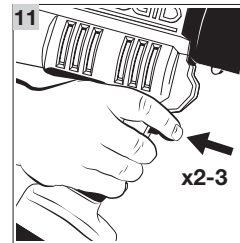
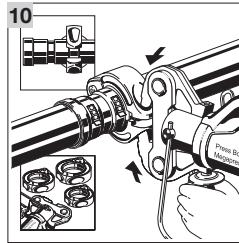
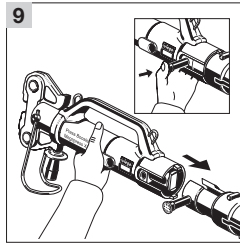
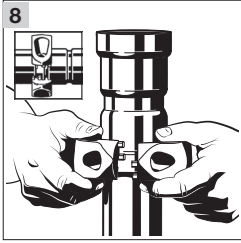
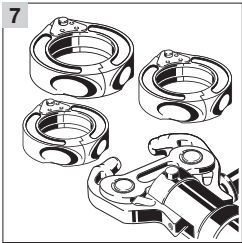
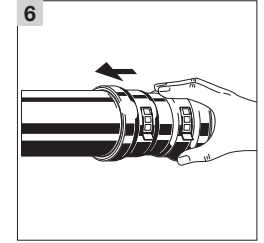
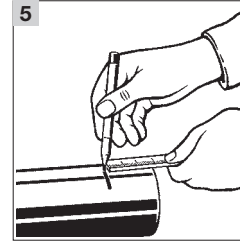
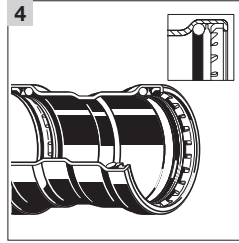
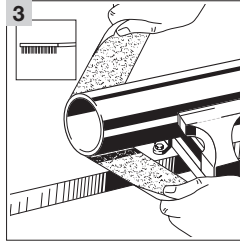
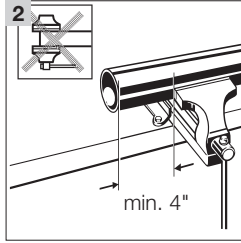
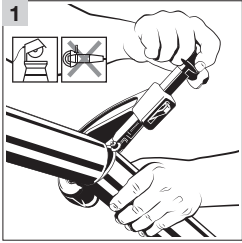
Viega MegaPress® FKM 2½" to 4" Fittings



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Phone (800) 976-9819
www.viega.us

PI-MP 590084 0622 MegaPress FKM 2½ to 4



- 5 Mark proper insertion depth. Improper insertion depth may result in an improper seal. It is recommended that the depth marking be visible on the completed assembly.

| Insertion Depth (in) | d (in) |
|----------------------|---------------------------------|
| 2½ | 1 ¹³ / ₁₆ |
| 3 | 2 ⁵ / ₁₆ |
| 4 | 3 ³ / ₈ |

- 6 While turning slightly, slide fitting onto the pipe to the marked depth. End of pipe must contact stop.
- 7 Viega MegaPress 2½" to 4" fitting connections must be made using MegaPress XL rings and either the MegaPress XL PressBooster or the MegaPress Z3 actuator.



Warning!

Keep extremities and foreign objects away from press tool during pressing operation to prevent injury or incomplete press.

- 8 Open MegaPress XL ring and place at right angles on the fitting. The MegaPress XL ring must be engaged on the fitting bead. Check insertion depth.

Pressing with MegaPress XL PressBooster

- 9 Remove the retaining bolt of the press machine. Slide the PressBooster in via the press jaw fixture. Slide the retaining bolt of the press machine in as far as it will go.
- 10 To open the PressBooster jaw, pull back the handle at the hinged adapter jaw. Place PressBooster onto the MegaPress XL ring by inserting the ball heads of the hinged adapter jaw into the contact points of the XL ring. Push the handle forward to close the hinged adapter jaw.
- 11 Hold the trigger until the actuator has engaged the MegaPress XL ring. The PressBooster requires two presses of the trigger to execute a complete press. A third press may be needed to initiate a release cycle to reset the rollers back to the original position.

EN Product Instructions Viega MegaPress FKM 2½" to 4" Fittings

This document is subject to updates. For the most current Viega technical literature please visit www.viega.us.

EN

Viega MegaPress FKM 2½" to 4" Fittings



Viega products are designed to be installed by licensed and trained plumbing and mechanical professionals who are familiar with Viega products and their installation. **Installation by non-professionals may void Viega LLC's warranty.**



DANGER!

Read and understand all instructions for installing Viega MegaPress FKM fittings. Failure to follow all instructions may result in extensive property damage, serious injury, or death.

- 1 Cut pipe at right angles using displacement type cutter.
- 2 Keep end of pipe a minimum of 4" away from the contact area of the vise to prevent possible damage to the pipe in the press area.
- 3 Remove burr from inside and outside of the pipe and prep to proper insertion depth using a preparation tool or fine-grit sandpaper.
- 4 Illustration demonstrates proper fit of grip ring, separator ring, and sealing element.