

Submittal Package

Viega MegaPress® Fittings



Project _____ **Date** _____

Engineer _____ **Contractor** _____

Submitted by _____

Approved by _____ **Date** _____ **Approved by** _____ **Date** _____

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- Chilled Water
- Hydronic Heating
- Fire Protection
- Low-Pressure Steam
- Compressed Air
- Industrial Gases
- Vacuum

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This document is subject to updates. For the most current Viega technical literature, please visit www.viega.us.



Viega products are designed to be installed by licensed and trained plumbing and mechanical professionals who are familiar with Viega products and their installation. **Installation by non-professionals may void Viega LLC's warranty.**

1 System Data Sheet

MegaPress ½" to 2" Fittings



MegaPress is a carbon steel, cold press system designed for use in chilled water, hydronic heating, compressed air, and fire sprinkler applications.

MegaPress fittings in sizes from ½" to 2" are offered in configurations including: elbows, couplings, no-stop couplings, reducers, tees, reducing tees, adapters, reducing adapters, unions, caps, and flanges.

Components

- Alloy: carbon steel with corrosion-resistant zinc/nickel coating
- EPDM sealing element
- 420 stainless steel grip ring
- 304 stainless steel separator ring

Operating Parameters

- Operating Pressure: 200 psi max
- Test Pressure: 600 psi max
- Operating Temperatures: 0°F to 250°F

Listings and Certificates

- ANSI/CAN/UL 213
- ASME ASTM F3226
- CRN 23019.5 A/B/C
- FM Class 1920
- IAPMO/ANSI/CAN Z1117
- ICC-ES LC1002

Compliant With

- ASME B31, B31.1, B31.3, B31.9
- IAPMO Uniform Mechanical Code (UMC)
- ICC International Mechanical Code (IMC)
- ICC International Residential Code (IRC)
- National Building Code of Canada (NBCC)
- National Plumbing Code of Canada (NPCC)
- NFPA 13, 13D, 13R

Approved Applications

- Hydronics
- Low pressure steam
- Industrial gases
- Compress air (no oil)
- Fire sprinkler
- Vacuum

MegaPress fittings with an EPDM seal are not approved for potable water or fuel gas applications. For more specific information on applications for MegaPress, contact Viega Technical Services at 1-800-976-9819.

MegaPress ½" to 2" systems are approved for underground use and must be protected against corrosion in accordance with NFPA 54 section 404.8, NACE Standard RP0169-2002 section 5, 2009 UPC Chapter 6 section 609.3.1, 2009 UMC Chapter 13 section 1312.1.3, and in accordance with local and national codes.

MegaPress fittings are designed for use in piping systems utilizing ASTM A53, A106, A135, and A795 Schedule 5 to Schedule 40 carbon steel pipe.

Recommended Tools

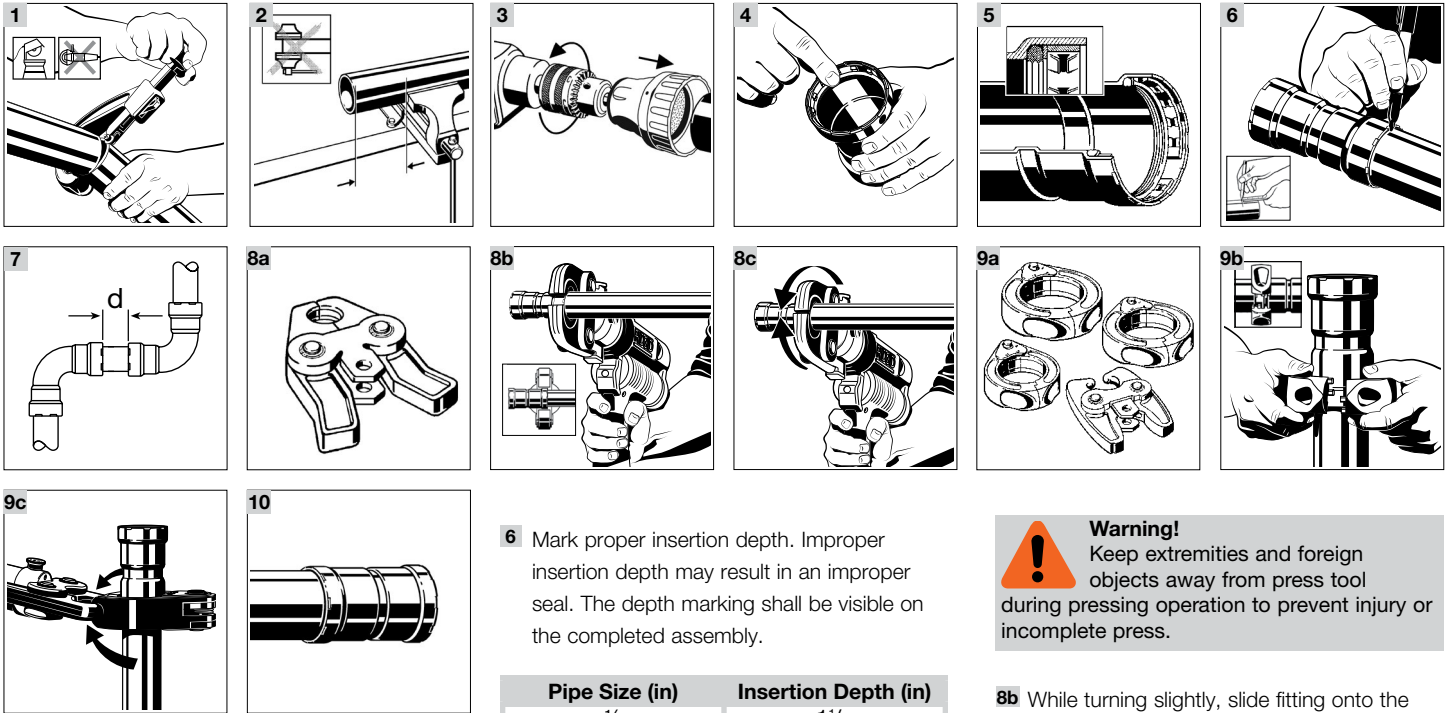
- Standard size press tool (minimum hydraulic ram output of 7200 lbs.)
- #56013 MegaPress jaw/ring kit

Smart Connect® Technology

MegaPress fittings are manufactured with Viega's unique Smart Connect technology. A design of the fitting, Smart Connect technology allows identification of an unpressed fitting during pressure testing.

2 Product Instructions

MegaPress 1/2" to 2" Fittings



- 1 Cut pipe at right angles using displacement type cutter.
- 2 Keep end of pipe a minimum of 4" away from the contact area of the vise to prevent possible damage to the pipe in the press area. See *MegaPress Installation Manual* for minimum clearance required for prep tools.
- 3 Remove burr from inside and outside of the pipe and prep to proper insertion depth using a preparation tool or fine grit sandpaper.
- 4 Check seal, separator ring, and grip ring for correct fit. Do not use oils or lubricants.
- 5 Illustration demonstrates proper fit of grip ring, separation ring and sealing element.


- 6 Mark proper insertion depth. Improper insertion depth may result in an improper seal. The depth marking shall be visible on the completed assembly.

Pipe Size (in)	Insertion Depth (in)
1/2	1 1/16
3/4	1 3/16
1	1 3/8
1 1/4	1 13/16
1 1/2	1 7/8
2	2

- 7 Refer to chart for minimum distance between fittings. To ensure a correct press, a minimum distance between press fittings must be maintained. Failure to provide this distance may result in an improper seal.

Pipe Diameter (in)	d (in)	d (mm)
1/2	1/4	6
3/4	1/4	6
1	1/4	6
1 1/4	1/2	13
1 1/2	1/2	13
2	1/2	13

- 8a Viega MegaPress 1/2" to 1" fitting connections must be performed with MegaPress jaws. See the pressing tool's Operator's Manual for proper tool instructions

Warning!
 Keep extremities and foreign objects away from press tool during pressing operation to prevent injury or incomplete press.

- 8b While turning slightly, slide fitting onto the pipe to the marked depth. End of pipe must contact stop. Open the MegaPress jaw and place at right angles on the fitting. Visually check insertion depth using mark on piping.
- 8c Start pressing process and hold the trigger until the jaw has engaged the fitting.
- 9a Viega MegaPress 1 1/4" to 2" fitting connections must be performed with MegaPress rings and V2 actuator. See the pressing tool's Operator's Manual for proper tool instructions.
- 9b Open the MegaPress ring and place at right angles on the fitting. The MegaPress ring must be engaged on the fitting bead. Check insertion depth.
- 9c Place V2 actuator onto the MegaPress ring and start pressing process. Hold the trigger until the actuator has engaged the MegaPress ring.
- 10 Remove the MegaPress jaw from the fitting or release the V2 actuator from the MegaPress ring and then remove the MegaPress ring from the fitting on completion of press. Remove control label to indicate press has been completed.

3 Engineering Specifications

MegaPress ½" to 2" Fitting System

Part 1: General

1.1 Summary

MegaPress is a Cold Press Mechanical Joint Fitting System utilizing standard Schedule 5 to Schedule 40 Carbon Steel Pipe.

1.2 Definitions

ASME: American Society of Mechanical Engineers

ASTM: American Society for Testing and Materials

CRN: Canadian Registration Number

CSA: Canadian Standards Association

EPDM: Ethylene Propylene Diene Monomer

FM: Factory Mutual

IACS: International Association of Classification Societies

IAPMO: International Association of Plumbing & Mechanical Officials

ICC: International Code Council

MSS: Manufacturers Standardization Society

NACE International: National Association of Corrosion Engineers

NFPA: National Fire Protection Association

UL: Underwriters Laboratory

1.3 References

ASME A13.1 Scheme for the Identification of Piping Systems

ASME B1.20.1 Pipe Threads, General Purpose (inch)

ASME B16.3 Malleable Iron Threaded Fittings

ASME B16.9 Factory Made Wrought Steel Butt Welding Fittings

ASME B31.1 Power Piping

ASME B31.3 Process Piping

ASME B31.9 Building Piping Systems

ASME B36.10 Welded and Seamless Wrought Steel Pipe

ASTM A106 Specification for Seamless Carbon Steel Pipe - High Temperature Service

ASTM A135 Specification for Electric-Resistance-Welded Steel Pipe

ASTM A420 Piping Fittings of Wrought Carbon Steel and Alloy Steel for Low Temperature Service

ASTM A53 Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless Pipe

ASTM A795 Specification for Black and Hot-Dipped Zinc-Coated (Galvanized) Welded and Seamless Steel Pipe for Fire Protection Use

ASTM D2000 Classification System for Rubber Products in Automotive Applications

ASTM F1476 Performance of Gasketed Mechanical Couplings for Use in Piping Applications

ASTM F3226 Standard Specification for Metallic Press-Connect Fittings for Piping and Tubing Systems

IACS Requirements concerning Pipes And Pressure Vessels

IAPMO Uniform Mechanical Code

IAPMO Uniform Plumbing Code

IAPMO/ANSI/CAN Z1117 Press and Nail Connections

ICC International Mechanical Code

ICC International Plumbing Code

NACE RP 0169 Control of External Corrosion on Underground or Submerged Metallic Piping Systems

MSS SP 58 Pipe Hangers and Supports Materials, Design and Manufacturer

NFPA13 Standard for the Installation of Sprinkler Systems

NFPA13D Standard for the Installation of Sprinkler Systems in One/Two Family Dwellings and Mobile Homes

NFPA13R Standard for the Installation of Sprinkler Systems for Residential Occupancies up to and including Four Stories in Height

NFPA14 Standard for the Installation of Standpipe and Hose Systems

1.4 Quality Assurance

- A. Installer shall be qualified, licensed within the jurisdiction, and familiar with the installation of cold press mechanical joint systems.
- B. MegaPress press fittings shall be installed using the proper tool, actuator, jaws and rings as instructed by the press fitting manufacturer.
- C. The installation of carbon steel pipe in sprinkler or standpipe systems shall conform to NFPA13, 13D, 13R and 14.
- D. The installation of carbon steel pipe in Hydronic systems shall conform to the requirements of the ICC International Mechanical Code or the IAPMO Uniform Mechanical Code.
- E. Compliance to ASME B31.9 for building services piping valves..

1.5 Delivery, Storage, and Handling

- A. Carbon steel pipe shall be shipped to the job site in such a manner to protect the pipe. The pipe and fittings shall not be roughly handled during shipment. Pipe and fittings shall be unloaded with reasonable care.
- B. Protect the stored product from moisture and dirt. Elevate above grade. When stored inside, do not exceed the structural capacity of the floor.
- C. Protect fittings and piping specialties from moisture and dirt.

1.6 Project Conditions

Verify length of pipe required by field measurements.

1.7 Warranty

- A. Viega LLC (Viega) warrants to end users, installers and distribution houses that its Viega metal press products (MegaPress) when properly installed shall be free from failure caused by manufacturing defects. Refer to Viega warranties for specific information.
- B. Viega LLC (Viega) manufacturer of the fittings shall not be responsible for the improper use, handling or installation of the product.

Part 2: Products

2.1 Manufacturer

Viega LLC
 585 Interlocken Blvd.
 Broomfield CO, 80021
 Telephone (800) 976-9819
www.viega.us

2.2 Material

- A. Pipe: Carbon steel pipe shall conform to ASTM A53, A106, A135 or A795. Pipe schedule (pipe wall thickness) shall conform to the standard referenced dimensions for Schedule 5 to 40.
- B. Fittings: Cold Press Mechanical Joint Fitting shall conform to material requirements of ASTM A420 or ASME B16.3 and performance criteria of IAPMO/ANSI/CAN Z1117 and ASTM F3226. Sealing elements for press fittings shall be EPDM. Sealing elements shall be factory installed or an alternative supplied by fitting manufacturer. Press ends shall have Smart Connect® technology design (leakage path). MegaPress fittings with the Smart Connect technology assure leakage of liquids and/or gases from inside the system past the sealing element of an unpressed connection. The function of this feature is to provide the installer quick and easy identification of connections which have not been pressed prior to putting the system into operation.
- C. Pipe Thread: Pipe Threads shall conform to ASTM B1.20.1.
- D. Hangers and supports: Hangers and supports shall conform to MSS SP 58.
- E. Hanger spacing: In accordance with ASME B 31.1, NFPA54, UPC, IMC other National or local codes.

2.3 Source Quality Control

- A. Fittings shall be listed & approved for their intended application.
- B. All fittings used in Fire Sprinkler Applications shall be UL listed.
- C. All fittings used in Fire Sprinkler Applications shall be FM listed.

Part 3: Execution

3.1 Examination

- A. The installing contractor shall examine the pipe and fittings for defects, sand holes or cracks. There shall be no defects of the pipe or fittings. Any damaged pipe or fittings shall be rejected.
- B. The installing contractor shall insure that internal components of the cold press mechanical joint press fitting are properly in place and free from damage. This is to include sealing elements, grip ring & separator rings.

3.2 Preparation

- A. Carbon steel pipe shall be cut with an approved pipe cutting tool. The pipe shall be cut square to permit proper joining with the fittings.
- B. Remove scale, slag, dirt and debris from inside and outside of pipe and fittings before assembly. The protective coating shall be removed from the outside of the pipe end and shall be wiped clean and dry. The burrs on the pipe shall be reamed with a deburring or reaming tool.

3.3 Installation General Locations

Plans indicate general location and arrangement of piping systems. Identified locations and arrangements are used to size pipe and calculate friction loss, expansion, pump sizing and other design considerations. Install piping as indicated, except where deviations to layout are approved on coordination drawings.

3.4 Installation, Stainless Steel Pipe

- A. Pressure ratings: Components shall have a pressure rating equal to or greater than the system operating pressure.
- B. Install piping free of sags, bends and kinks.
- C. Change of Direction: Fittings shall be used for changes in direction and branch connections.
- D. Threaded Joints: Threaded joints shall have pipe joint compound or teflon tape applied to the male threads only. Tighten joint with a wrench and backup wrench as required.
- E. Press Fittings: MegaPress Cold Press Mechanical Joint Fittings shall be installed in accordance with the manufacturer's installation instructions. The protective corrosion coating shall be removed from the outside of the pipe end. The pipe shall be fully inserted into the fitting and the pipe marked at the shoulder of the fitting. The fitting alignment shall be checked against the mark on the pipe to assure the pipe is fully engaged (inserted) in the fitting. The joints shall be pressed using the tool(s) approved by the manufacturer.
- F. Pipe Protection: Pipe shall be protected against abrasion where pipe is in contact with other building members by an approved tape, pipe insulation or otherwise suitable method of isolation.
- G. Penetration Protection: Provide allowance for thermal expansion and contraction of pipe passing through a wall, floor, ceiling or partition by wrapping with an approved tape or pipe insulation or by installing through an appropriately sized sleeve. Penetrations for fire resistant rated assemblies shall maintain the rating of the assembly.
- H. Backfill Material: Backfill material shall not include any ashes, cinders, refuse, stones, boulders or other materials which can damage or break the piping or promote corrosive action in any trench or excavation in which piping is installed.
- I. Horizontal Support: Install hangers for horizontal piping in accordance with MSS SP 58.
- J. Vertical Support: Pipe shall be supported at each floor.
- K. Galvanic Corrosion: Hangers and supports shall be applicable to prevent galvanic corrosion between the system and the supporting members.
- L. Seismic Restraint: In areas where seismic conditions exist, the system shall be installed per the applicable seismic recommendations.
- M. Pipe Identification: Systems shall be identified in accordance with the requirements of ASME A13.1.

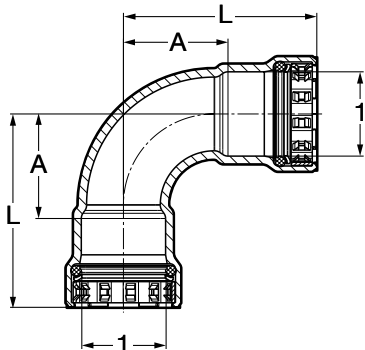
3.5 Field Quality Control

- A. All piping systems shall be tested per applicable local codes for joint tightness & leak detection prior to being placed in service.
- B. Water Testing: The piping system shall be water tested for joint tightness. The piping system shall be filled with water. The system shall be pressurized to the maximum pressure and length of time required by the code or standard. The system shall have no leaks at the rated pressure.
- C. Air Testing: The piping system shall be air tested for joint tightness. The piping system shall be pressurized with air to the maximum pressure of the system or to the code or standard required minimum for the required length of time. The system shall have no leaks at the rated pressure.

4 Dimensional Documents

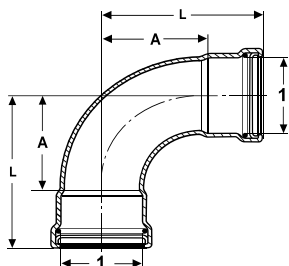
MegaPress ½" to 4" Fittings

MegaPress 90° Elbow, Carbon Steel, P x P – Models 4816 / 5916 / 6616



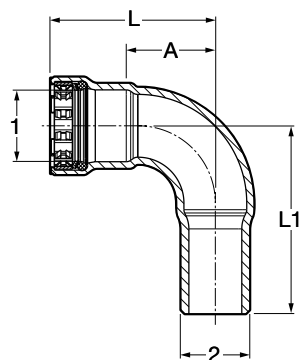
EPDM	Part No.		Size (in)	A (in)	L (in)
	FKM	HNBR			
25200	84305	25201	½	1.17	2.24
25205	84310	25206	¾	1.36	2.52
25210	84315	25211	1	1.72	3.07
25215	84320	25216	1¼	2.00	3.82
25220	84325	25221	1½	2.26	4.13
25225	84330	25226	2	2.80	4.78

Viega MegaPress 90° Elbow P x P – Models 4816XL / 6616XL



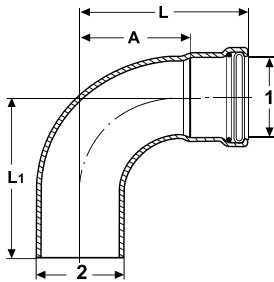
FKM	Part No.		Size (in)	A (in)	L (in)
	HNBR				
26500	28600		2½	4.15	5.94
26505	28605		3	4.76	7.09
26510	28610		4	6.00	9.17

MegaPress 90° Elbow, Carbon Steel, P x FTG – Models 4816.1 / 5916.1 / 6616.1



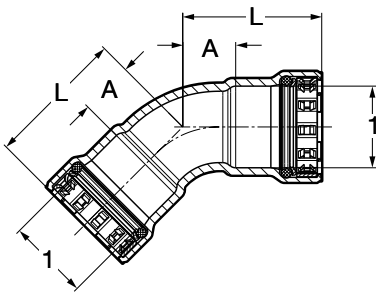
EPDM	Part No.		Size (in)		A (in)	L (in)	L1 (in)
	FKM	HNBR	1	2			
26050	84875	26051	½ x ½		1.17	2.24	2.56
26055	84880	26056	¾ x ¾		1.36	2.52	2.87
26060	84885	26061	1 x 1		1.72	3.07	3.39
26065	84890	26066	1¼ x 1¼		2.00	3.82	4.04
26070	84895	26071	1½ x 1½		2.26	4.13	4.21
26075	84900	26076	2 x 2		2.80	4.78	5.08

Viega MegaPress 90° Street Elbow P x FTG – Models 4816.1XL / 6616.1XL



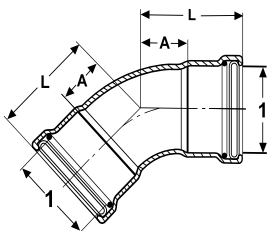
Part No.		Size (in)		A (in)	L (in)	L1 (in)
FKM	HNBR	1	2			
26515	28615	2½ x 2½		4.15	5.94	6.06
26520	28620	3 x 3		4.76	7.09	6.81
26525	28625	4 x 4		6.00	9.17	8.78

MegaPress 45° Elbow, Carbon Steel, P x P – Models 4826 / 5926 / 6626



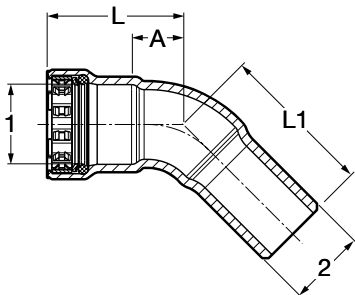
Part No.		Size (in)		A (in)	L (in)
EPDM	FKM	HNBR	1		
25230	84335	25231	½	0.60	1.67
25235	84340	25236	¾	0.71	1.87
25240	84345	25241	1	0.86	2.20
25245	84350	25246	1¼	0.98	2.80
25250	84355	25251	1½	1.12	2.99
25255	84360	25256	2	1.32	3.31

Viega MegaPress 45° Elbow P x P – Models 4826XL / 6626XL



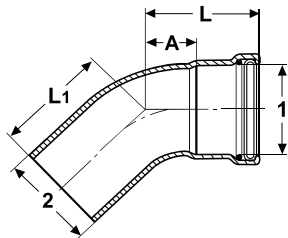
Part No.		Size (in)		A (in)	L (in)
FKM	HNBR	1			
26530	28630	2½		2.10	3.90
26535	28635	3		2.26	4.56
26540	28640	4		2.74	5.92

MegaPress 45° Elbow, Carbon Steel, P x FTG – Models 4826.1 / 5926.1 / 6626.1



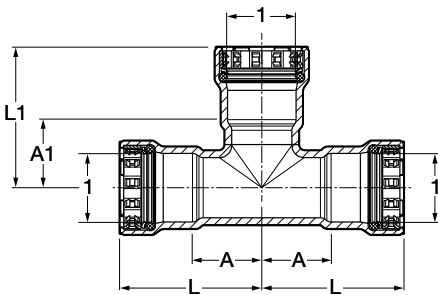
Part No.		Size (in)		A (in)	L (in)	L1 (in)
EPDM	FKM	HNBR	1 2			
26100	84905	26101	½ x ½	0.60	1.67	1.97
26105	84910	26106	¾ x ¾	0.71	1.87	2.13
26110	84915	26111	1 x 1	0.86	2.20	2.52
26115	84920	26116	1¼ x 1¼	0.98	2.80	2.99
26120	84925	26121	1½ x 1½	1.12	2.99	3.07
26125	84930	26126	2 x 2	1.32	3.31	3.58

Viega MegaPress 45° Street Elbow P x FTG – Models 4826.1XL /6626.1XL



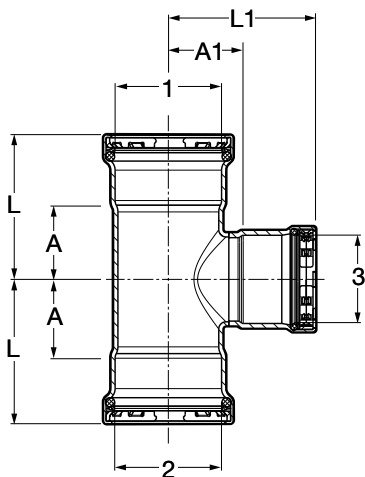
Part No.		Size (in)		A (in)	L (in)	L1 (in)
FKM	HNBR	1	2			
26545	28645	2½	2½	2.10	3.90	3.95
26550	28650	3	3	2.26	4.56	4.34
26555	28655	4	4	2.74	5.92	5.62

MegaPress Tee, Carbon Steel, P x P x P – Models 4818 / 5918 / 6618

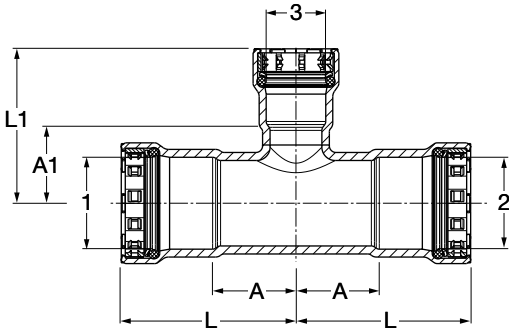


Part No.			Size (in)	A (in)	A1 (in)	L (in)	L1 (in)
EPDM	FKM	HNBR	1				
25300	84365	25301	½	0.97	0.93	2.04	2.00
25305	84370	25306	¾	1.11	1.09	2.26	2.24
25310	84375	25311	1	1.23	1.23	2.57	2.57
25315	84395	25316	1¼	1.41	1.38	3.23	3.20
25320	84400	25321	1½	1.57	1.54	3.44	3.41
25325	84405	25326	2	1.81	1.80	3.80	3.79

Viega MegaPress Tee P x P x P – Models 4818XL / 6618XL

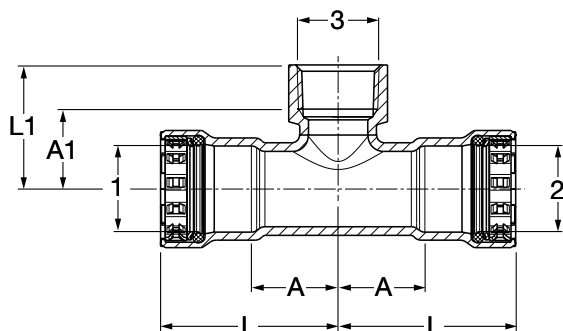


Part No.		Size (in)			A (in)	A1 (in)	L (in)	L1 (in)
FKM	HNBR	1	2	3				
NA	28910	2½	2½	1	1.35	2.04	3.15	3.38
NA	28905	2½	2½	1¼	1.72	2.06	3.52	3.87
26575	28675	2½	2½	1½	1.72	2.08	3.52	3.95
26580	28680	2½	2½	2	2.16	2.05	3.96	4.04
26560	28660	2½	2½	2½	2.16	2.26	3.96	4.06
26595	28695	3	3	1¼	1.70	2.31	4.04	4.13
26590	28690	3	3	1½	1.80	2.33	4.13	4.20
26585	28685	3	3	2	2.11	2.30	4.41	4.29
26600	28700	3	3	2½	2.32	2.51	4.63	4.31
26565	28665	3	3	3	2.55	2.52	4.88	4.82
26605	28705	4	4	1½	1.86	2.90	5.04	4.77
26610	28710	4	4	2	2.18	2.87	5.35	4.86
26615	28715	4	4	2½	2.40	3.08	5.55	4.88
26620	28720	4	4	3	2.66	3.13	5.81	5.43
26570	28670	4	4	4	3.22	3.08	6.40	6.26

MegaPress Reducing Tee, Carbon Steel, P x P x P – Models 4818 / 5918 / 6618


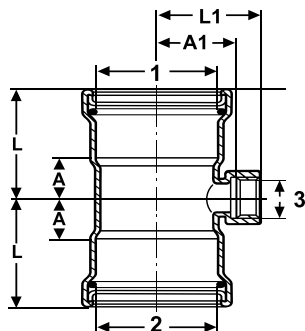
EPDM	Part No.		Size (in)			A (in)	A1 (in)	L (in)	L1 (in)
	FKM	HNBR	1	2	3				
25330	84410	25331	¾	¾	½	1.11	1.07	2.26	2.14
25335	84415	25336	1	1	½	1.23	1.20	2.57	2.28
25340	84420	25341	1	1	¾	1.23	1.24	2.57	2.40
25510	84380	25491	1¼	1¼	½	1.41	1.35	3.23	2.42
25515	84385	25496	1¼	1¼	¾	1.41	1.39	3.23	2.55
25350	84390	25351	1¼	1¼	1	1.41	1.38	3.23	2.73
25360	84425	25361	1½	1½	½	1.57	1.44	3.44	2.51
25365	84430	25366	1½	1½	¾	1.57	1.48	3.44	2.64
25370	84435	25371	1½	1½	1	1.57	1.48	3.44	2.83
25375	84440	25376	1½	1½	1¼	1.57	1.50	3.44	3.32
25380	84445	25381	2	2	½	1.81	1.74	3.80	2.81
25385	84450	25386	2	2	¾	1.81	1.80	3.80	2.95
25390	84455	25391	2	2	1	1.81	1.75	3.80	3.10
25395	84460	25396	2	2	1¼	1.81	1.78	3.80	3.60
25400	84465	25401	2	2	1½	1.81	1.84	3.80	3.71

MegaPress Reducing Tee, Carbon Steel, P x P x FPT – Models 4817.2 / 5917.2 / 6617.2

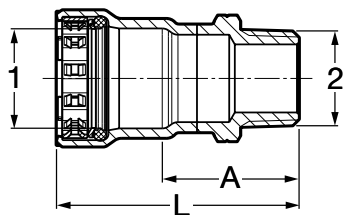


EPDM	Part No.		Size (in)			A (in)	A1 (in)	L (in)	L1 (in)
	FKM	HNBR	1	2	3				
25405	84545	25406	¾	¾	½	1.11	1.02	2.26	1.55
25480	84550	25481	¾	¾	¾	1.11	1.03	2.26	1.58
25410	84555	25411	1	1	½	1.23	1.19	2.57	1.73
25415	84560	25416	1	1	¾	1.23	1.18	2.57	1.73
25485	84575	25486	1¼	1¼	½	1.41	1.31	3.23	1.85
25505	84570	25506	1¼	1¼	¾	1.41	1.33	3.23	1.89
25500	84565	25501	1¼	1¼	1	1.41	1.37	3.23	2.03
25435	84580	25436	1½	1½	½	1.57	1.42	3.44	1.95
25440	84585	25441	1½	1½	¾	1.57	1.41	3.44	1.97
25445	84590	25446	1½	1½	1	1.57	1.57	3.44	2.24
25450	NA	25451	1½	1½	1¼	1.57	1.47	3.44	2.15
25455	84595	25456	2	2	½	1.81	1.70	3.80	2.24
25460	84600	25461	2	2	¾	1.81	1.72	3.80	2.28
25465	84605	25466	2	2	1	1.81	1.89	3.80	2.55
25470	NA	25471	2	2	1¼	1.81	1.77	3.80	2.45
25475	NA	25476	2	2	1½	1.81	1.73	3.80	2.41

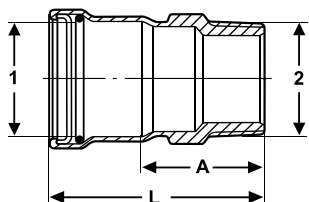
Viega MegaPress Tee P x P x FPT – Models 4817.2XL / 6617.2XL



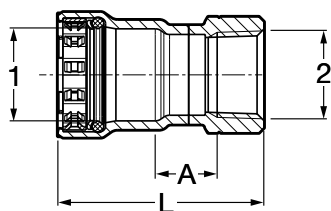
Part No.		Size (in)			A (in)	A1 (in)	L (in)	L1 (in)
FKM	HNBR	1	2	3				
26625	28725	2½	2½	¾	1.35	2.00	3.15	2.55
26630	28730	3	3	¾	1.44	2.24	3.74	2.80
26635	28735	4	4	¾	1.55	2.76	4.72	3.31

MegaPress Adapter, Carbon Steel, P x MPT – Models 4811 / 5911 / 6611


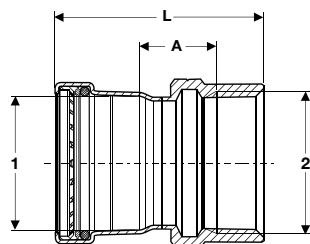
EPDM	Part No.		Size (in)		A (in)	L (in)
	FKM	HNBR	1	2		
25100	84245	25101	½ x ½		1.45	2.52
25105	84250	25106	¾ x ¾		1.50	2.66
25110	84255	25111	1 x 1		1.66	3.00
25115	84260	25116	1¼ x 1¼		1.90	3.70
25120	84265	25121	1½ x 1½		1.93	3.80
25125	84270	25126	2 x 2		1.93	3.92

Viega MegaPress Adapter P x MPT – Models 4811XL / 6611XL


FKM	Part No.		Size (in)		A (in)	L (in)
	HNBR		1	2		
26640	28740		2½ x 2½		2.75	4.55
26645	28745		3 x 3		2.89	5.20
26650	28750		4 x 4		3.03	6.21

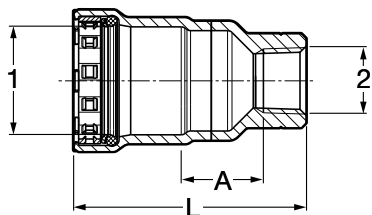
MegaPress Adapter, Carbon Steel, P x FPT – Models 4812 / 5912 / 6612


EPDM	Part No.		Size (in)		A (in)	L (in)
	FKM	HNBR	1	2		
25130	84275	25131	½ x ½		0.69	2.29
25135	84280	25136	¾ x ¾		0.74	2.45
25140	84285	25141	1 x 1		0.73	2.74
25145	84290	25146	1¼ x 1¼		0.77	3.27
25150	84295	25151	1½ x 1½		0.72	3.28
25155	84300	25156	2 x 2		0.76	3.44

Viega MegaPress Adapter P x FPT – Models 4812XL / 6612XL


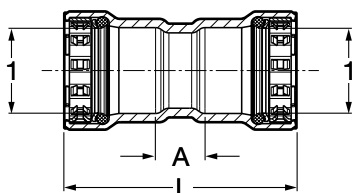
FKM	Part No.		Size (in)		A (in)	L (in)
	HNBR		1	2		
26655	28755		2½ x 2½		1.13	3.86
26660	28760		3 x 3		1.17	4.49
26665	28765		4 x 4		1.15	5.42

MegaPress Reducing Adapter, Carbon Steel, P x FPT – Models 4812 / 5912 / 6612



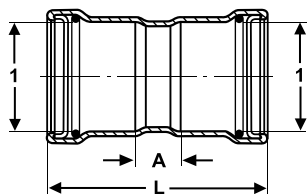
EPDM	Part No. FKM	HNBR	Size (in)		A (in)	L (in)
			1	2		
25575	84750	25576	3/4	1/2	0.73	2.43
25580	84755	25581	1	1/2	1.03	2.91
25585	84760	25586	1	3/4	0.78	2.68
25590	84765	25591	1 1/4	1/2	1.15	3.50
25595	84770	25596	1 1/4	3/4	1.11	3.48
25600	84775	25601	1 1/4	1	0.76	3.24
25605	84780	25606	1 1/2	1/2	1.31	3.72
25610	84785	25611	1 1/2	3/4	1.27	3.70
25615	84790	25616	1 1/2	1	1.11	3.64
25620	84795	25621	1 1/2	1 1/4	0.86	3.41
25625	NA	25626	2	1/2	1.56	4.06
25630	84800	25631	2	3/4	1.54	4.08
25635	84805	25636	2	1	1.35	4.00
25640	NA	25641	2	1 1/4	1.28	3.93
25645	84810	25646	2	1 1/2	1.03	3.70

MegaPress Coupling with Stop, Carbon Steel, P x P – Models 4815 / 5915 / 6615



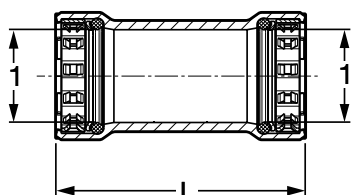
EPDM	Part No. FKM	HNBR	Size (in)		A (in)	L (in)
			1	2		
25000	84215	25001	1/2		0.56	2.70
22005	84220	22009	3/4		0.63	2.94
25010	84225	25011	1		0.59	3.29
25015	84230	25016	1 1/4		0.70	4.34
25020	84235	25021	1 1/2		0.89	4.63
25025	84240	25026	2		0.77	4.75

Viega MegaPress Coupling with Stop P x P – Models 4815XL / 6615XL

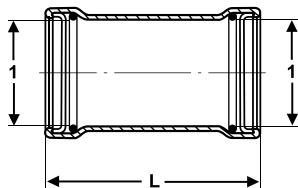


FKM	Part No. HNBR	Size (in)		A (in)	L (in)
		1	2		
26670	28770	2 1/2		1.32	4.92
26675	28775	3		1.38	5.98
26680	28780	4		1.57	7.87

MegaPress Coupling No Stop, Carbon Steel, P x P – Models 4815.5 / 5915.5 / 6615.5



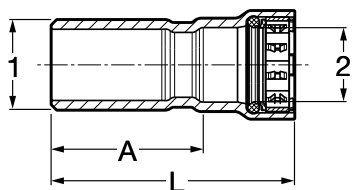
EPDM	Part No. FKM	HNBR	Size (in)		L (in)
			1	2	
25030	84130	25031	1/2		2.71
25035	84135	25036	3/4		2.94
25040	84140	25041	1		3.29
25045	84145	25046	1 1/4		4.34
25050	84150	25051	1 1/2		4.63
25055	84155	25056	2		4.74

Viega MegaPress Coupling No Stop P x P – Models 4815.5XL / 6615.5XL


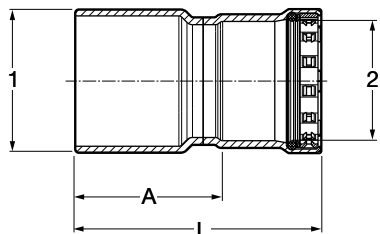
Part No.		Size (in)	L (in)
FKM	HNBR	1	
26685	28785	2½	4.92
26690	28790	3	5.98
26695	28795	4	7.91

MegaPress Extended No Stop Coupling, Carbon Steel, P x P – Models 4815.3 / 6615.3

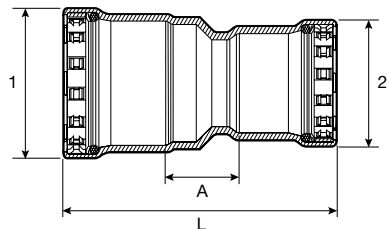

Part No.		Size (in)	L (in)
EPDM	HNBR	1	
25070	25071	½	3.82
25075	25076	¾	4.00
25080	25081	1	4.38
25085	25086	1¼	5.33
25090	25091	1½	5.44
25095	25096	2	5.63

MegaPress Reducer, Carbon Steel, FTG x P – Models 4815.1 / 5915.1 / 6615.1


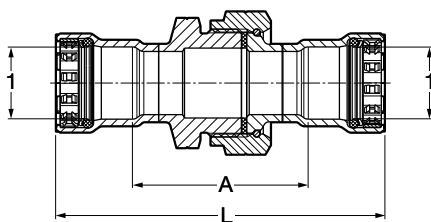
EPDM	Part No.		Size (in)	A (in)	L (in)
	FKM	HNBR	1 2		
26000	84160	26001	¾ x ½	1.78	2.85
26005	84165	26006	1 x ½	2.14	3.21
26010	84170	26011	1 x ¾	2.09	3.24
NA	84175	NA	1¼ x ¾	2.81	3.97
26015	84180	26016	1¼ x 1	2.63	3.98
26020	84185	26021	1½ x ¾	2.98	4.13
26025	84190	26031	1½ x 1	2.81	4.16
26030	84195	26026	1½ x 1¼	2.70	4.52
26035	84200	26036	2 x 1	3.14	4.49
26040	84205	26041	2 x 1¼	3.02	4.83
26045	84210	26046	2 x 1½	2.96	4.83

Viega MegaPress Reducer FTG x P – Models 4815.1XL / 6615.1XL


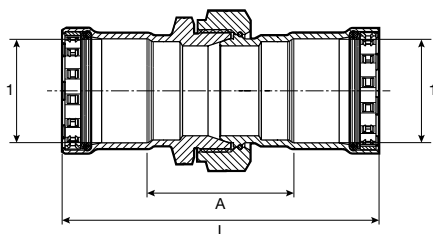
Part No.		Size (in)		A (in)	L (in)
FKM	HNBR	1	2		
26700	28800	2½	x 1	3.49	4.83
26705	28805	2½	x 1¼	3.37	5.19
26710	28810	2½	x 1½	3.30	5.17
26715	28815	2½	x 2	2.97	4.96
26720	28820	3	x 1¼	4.16	5.98
26725	28825	3	x 1½	4.08	5.95
26730	28830	3	x 2	3.76	5.75
26735	28835	3	x 2½	3.75	5.55
26740	28840	4	x 1½	5.60	7.47
26745	28845	4	x 2	5.28	7.27
26750	28850	4	x 2½	5.27	7.06
26755	28855	4	x 3	5.03	7.33

MegaPress Reducer, Carbon Steel, P x P – Models 4815.2 / 6615.2


Part No.		Size (in)		A (in)	L (in)
EPDM	HNBR	1	2		
25930	25931	¾	x ½	1.20	3.43
25935	25936	1	x ½	1.37	3.79
25940	25941	1	x ¾	1.24	3.74
25945	25946	1¼	x ¾	1.40	4.37
25950	25951	1¼	x 1	1.23	4.39
25955	25956	1½	x 1¼	1.21	4.90
25960	25961	2	x 1¼	1.45	5.27
25965	25966	2	x 1½	1.43	5.26

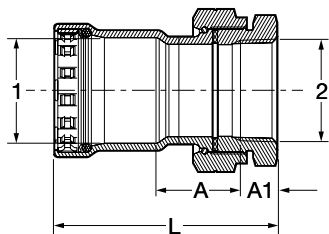
MegaPress Union, Carbon Steel, P x P – Model 4860 / 5960


Part No.		Size (in)		A (in)	L (in)
EPDM	FKM	1			
25700	84815	½		2.35	4.50
25705	84820	¾		2.67	4.99
25710	84825	1		2.65	5.34
25715	84830	1¼		2.84	6.48
25720	84835	1½		2.89	6.63
25725	84840	2		3.92	7.89

MegaPress Union, Carbon Steel, P x P – Model 6660


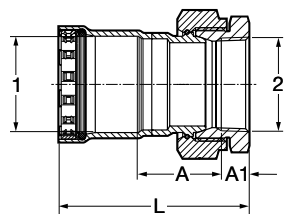
Part No.	Size (in)	A (in)	L (in)
25701	½	2.33	4.47
25706	¾	2.67	4.98
25711	1	2.60	5.29
25716	1¼	2.85	6.49
25721	1½	2.90	6.64
25726	2	3.41	7.35

MegaPress Union, Carbon Steel, P x FPT – Model 4862



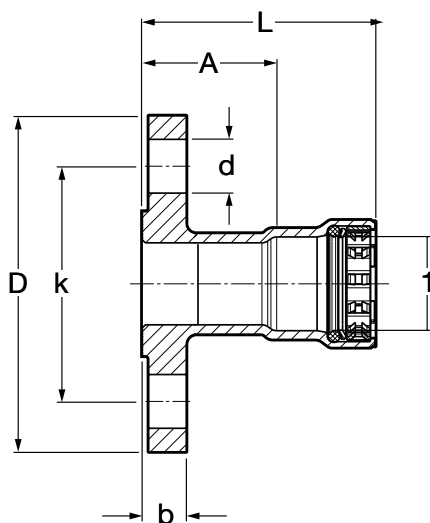
Part No.	Size (in)		A (in)	A1 (in)	L (in)
	1	2			
25650	1/2	1/2	1.25	0.54	2.85
25655	3/4	3/4	1.48	0.56	3.20
25660	1	1	1.37	0.66	3.38
25665	1 1/4	1 1/4	1.53	0.68	4.03
25670	1 1/2	1 1/2	1.55	0.68	4.10
25675	2	2	2.33	0.70	5.00

MegaPress Union, Carbon Steel, P x FPT – Model 6662

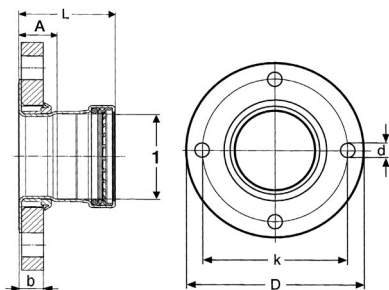


Part No.	Size (in)		A (in)	A1 (in)	L (in)
	1	2			
25651	1/2	1/2	1.38	0.54	2.98
25656	3/4	3/4	1.64	0.56	3.35
25661	1	1	1.62	0.66	3.63
25666	1 1/4	1 1/4	1.85	0.68	4.35
25671	1 1/2	1 1/2	1.80	0.68	4.35
25676	2	2	2.11	0.70	4.77

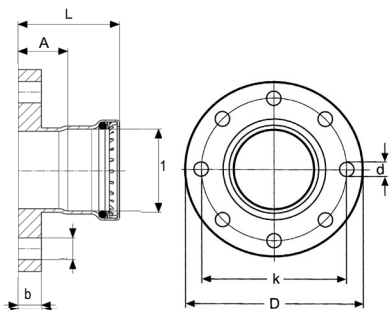
MegaPress Flange Class 150 Raised Face, Carbon Steel, P – Models 5959.5 / 6659.5



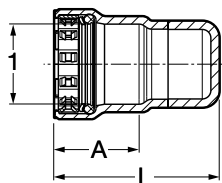
Part No.	Part No.	Size (in)		A (in)	L (in)	b (in)	k (in)	D (in)	d (in)	
		FKM	HNBR							1
84845	25761	FKM	HNBR	1/2	1.51	2.58	0.46	2.36	3.54	0.63
84850	25766	FKM	HNBR	3/4	1.58	2.74	0.52	2.76	3.94	0.63
84855	25771	FKM	HNBR	1	1.75	3.10	0.58	3.11	4.33	0.63
84860	25776	FKM	HNBR	1 1/4	1.89	3.71	0.64	3.50	4.53	0.63
84865	25781	FKM	HNBR	1 1/2	2.06	3.93	0.70	3.86	4.92	0.63
84870	25786	FKM	HNBR	2	2.07	4.06	0.77	4.76	5.91	0.75

Viega MegaPress Adapter Flange Class 150 Raised Face, P – Model 4859.5XL


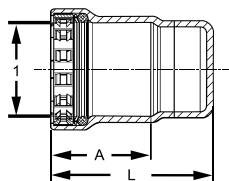
Part No.	Size (in)	A (in)	L (in)	b (in)	k (in)	D (in)	d (in)
FKM	1						
26775	2½	1.54	3.33	0.89	5.51	7.09	0.75
26780	3	1.65	3.95	0.96	5.98	7.48	0.75
26785	4	1.63	4.80	0.96	7.52	9.06	0.75

Viega MegaPressG Adapter Flange Class 125 Flat Face, P – Model 6659.5XL


Part No.	Size (in)	A (in)	L (in)	b (in)	k (in)	D (in)	d (in)
HNBR	1						
28875	2½	1.54	3.33	0.89	5.51	7.09	0.75
28880	3	1.65	3.95	0.96	5.98	7.48	0.75
28885	4	1.63	4.80	0.96	7.52	9.06	0.75

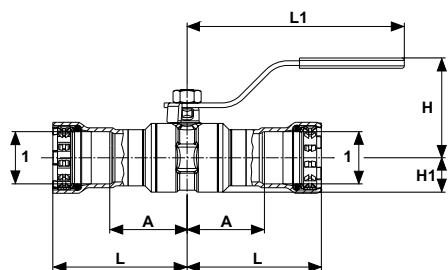
MegaPress Cap, Carbon Steel, P x Cap – Models 4856 / 5956 / 6656


	Part No.	Size (in)	A (in)	L (in)
EPDM	FKM	HNBR	1	
25730	84100	25731	½	2.14
25735	84105	25736	¾	2.26
25740	84110	25741	1	2.43
25745	84115	25746	1¼	2.93
25750	84120	25751	1½	3.02
25755	84125	25756	2	3.11

Viega MegaPress Cap P – Models 4856.1XL / 6656.1XL


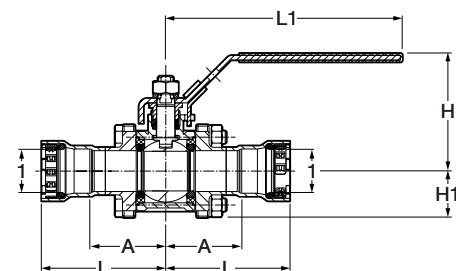
	Part No.	Size (in)	A (in)	L (in)
FKM	HNBR	1		
26760	28860	2½	1.80	3.27
26765	28865	3	2.30	3.78
26770	28870	4	3.18	4.65

MegaPress Ball Valve, Carbon Steel, P x P – Models 4870 / 5970 / 5970XL



Part No.		Size (in)	A (in)	L (in)	L1 (in)	H (in)	H1 (in)
EPDM	FKM	1					
28915	28945	½	1.535	2.618	4.567	1.992	0.634
28920	28950	¾	1.638	2.795	4.567	2.102	0.748
28925	28955	1	1.811	3.157	5.768	2.469	0.878
28930	28960	1¼	1.976	3.795	5.768	2.709	1.142
28935	28965	1½	2.142	4.012	6.122	3.016	1.358
28940	28970	2	2.382	4.370	6.122	3.315	1.654
NA	86790	2½	3.720	5.520	11.090	5.130	2.390
NA	86795	3	4.070	6.400	11.090	5.520	2.800
NA	86800	4	4.670	7.840	13.060	6.700	3.450

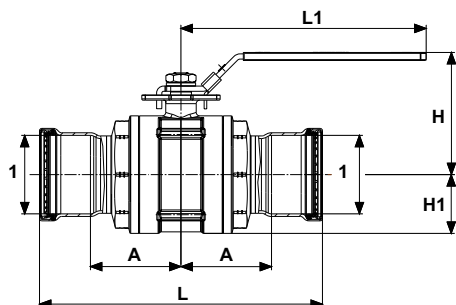
MegaPress 3-Piece Ball Valve, Carbon Steel, P x P – Models 4875.8 / 5975.8 / 5975.8XL



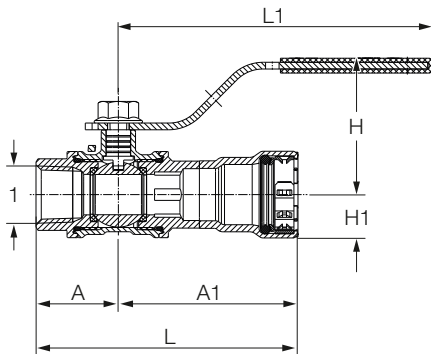
Part No.		Size (in)*	A (in)	L (in)	L1 (in)	H (in)	H1 (in)
EPDM	FKM	1					
28500	86400	½	1.72	2.80	5.88	2.85	1.04
28501	86405	¾	1.91	3.06	5.88	2.93	1.16
28502	86410	1	2.19	3.54	7.54	3.33	1.40
28503	86415	1¼	2.50	4.31	7.54	3.57	1.57
28504	86420	1½	2.92	4.79	7.54	3.89	1.83
28505	86425	2	3.09	5.07	7.54	3.89	1.83
NA	86680	2½	3.74	5.54	11.06	5.08	2.28
NA	86685	3	4.37	6.67	11.06	5.47	2.68
NA	86690	4	4.88	8.06	13.07	6.89	3.79

Sizes up to 3" have 4-bolt flanges; 4" has 6-bolt flanges.

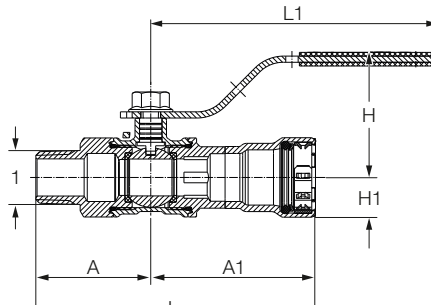
Viega MegaPressG Ball Valve – Model 6675 / 6675XL



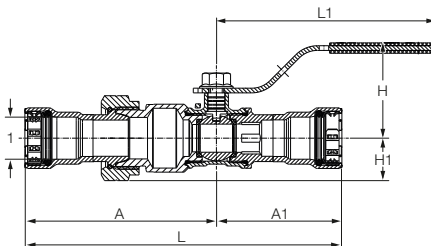
Part No.	Size (in)	A (in)	L (in)	L1 (in)	H (in)	H1 (in)
HNBR	1					
30600	½	2.62	5.24	4.57	1.99	0.63
30605	¾	2.80	5.59	4.57	2.10	0.77
30610	1	3.16	6.31	5.77	2.46	0.91
30615	1¼	3.78	7.55	5.77	2.69	1.14
30620	1½	3.98	7.97	6.12	3.02	1.36
30625	2	4.35	8.70	6.12	3.31	1.65
86840	2½	3.72	11.04	11.09	5.14	2.40
86845	3	4.07	12.80	11.09	5.54	2.80
86850	4	4.67	15.68	13.06	6.70	3.45

Viega MegaPressG Ball Valve – Model 6675.1


Part No. HNBR	Size (in)	A (in)	A1 (in)	L (in)	L1 (in)	H (in)	H1 (in)
	1						
30630	½	1.20	2.62	3.82	4.57	1.99	0.63
30635	¾	1.36	2.80	4.15	4.57	2.10	0.77
30640	1	1.85	3.16	5.00	5.77	2.46	0.91
30645	1¼	1.87	3.78	5.64	5.77	2.69	1.14
30650	1½	2.05	3.98	6.03	6.12	3.02	1.36
30655	2	2.43	4.35	6.78	6.12	3.31	1.65

Viega MegaPressG Ball Valve – Model 6675.2


Part No. HNBR	Size (in)	A (in)	A1 (in)	L (in)	L1 (in)	H (in)	H1 (in)
	1						
30660	½	1.81	2.62	4.44	4.57	0.63	1.99
30665	¾	1.87	2.80	4.64	4.57	0.77	2.10
30670	1	2.53	3.16	5.69	5.77	0.91	2.46
30675	1¼	2.56	3.78	6.33	5.77	1.14	2.69
30680	1½	2.67	3.98	6.65	6.12	1.36	3.02
30685	2	2.92	4.35	7.28	6.12	1.65	3.31

Viega MegaPressG Ball Valve – Model 6675.3


Part No. HNBR	Size (in)	A (in)	A1 (in)	L (in)	L1 (in)	H (in)	H1 (in)
	1						
30690	½	4.00	2.62	6.62	4.57	1.99	0.89
30695	¾	4.19	2.80	6.99	4.57	2.10	1.08
30700	1	4.53	3.16	7.69	5.77	2.46	1.18
30705	1¼	5.65	3.78	9.43	5.77	2.69	1.50
30710	1½	5.59	3.98	9.57	6.12	3.02	1.50
30715	2	6.53	4.35	10.88	6.12	3.31	1.65

5 Limited Warranty

Viega MegaPress

Subject to the conditions and limitations in this Limited Warranty, Viega LLC (Viega) warrants to end users, installers, and distribution houses that its Viega MegaPress metal press fittings including MegaPress, MegaPress FKM, MegaPress 304 FKM, MegaPress 316, and MegaPress 316 FKM (Viega Product) with application appropriate sealing element when properly installed in non-industrial and non-marine applications and under specified operating conditions of use shall be free from failure caused by manufacturing defects for a period of fifteen (15) years from date of installation. MegaPress valves, when properly installed and under normal conditions of use, will be free of failure from manufacturing defects for a period of five (5) years from date of installation.

Under this Limited Warranty, you only have a right to a remedy if the failure or leak resulted from a manufacturing defect in the Viega Product and the failure or leak occurs during the warranty period. You do not have a remedy under this warranty and the warranty remedy does not apply if the failure or any resulting damage is caused by (1) components other than those manufactured or sold by Viega, such as black iron pipe; (2) not designing, installing, inspecting, testing, or maintaining the Viega Product in accordance with Viega's installation and product instructions in effect at the time of installation, and other specifications and approvals applicable to the installation; (3) use of Viega Product under non recommended system operating conditions, improper handling, and protection of the Viega Product prior to, during, and after installation, inadequate freeze protection, or exposure to environmental conditions not recommended for the application; or (4) acts of nature, such as, but not limited to, earthquakes, fire, or weather damage.

In the event of a leak or other failure of the Viega Product covered by this warranty, it is the responsibility of the end user to take appropriate measures to mitigate any damage, to include making timely repairs. Only if the warranty applies will Viega be responsible for the remedy under this warranty. The part or parts which you claim failed should be kept and Viega contacted by writing to

the address below or telephoning 1-800-976-9819 within thirty (30) calendar days after the leak or other failure and identifying yourself as having a warranty claim. You should be prepared to ship, at your expense, the product which you claim failed due to a manufacturing defect, and document the date of installation and the amount of the repair or replacement if performed by you. Within a reasonable time after receiving the product, Viega will investigate the reasons for the failure, which includes the right to inspect the product at a Viega location and reasonable access to the site of damage. Viega will notify you in writing as to the results of its review.

In the event that Viega determines that the failure or leak was the result of a manufacturing defect in the Viega Product covered by this warranty and this warranty applies, the EXCLUSIVE AND ONLY REMEDY under this warranty shall be the reimbursement for reasonable charges for repair or replacement of the Viega Product itself. VIEGA SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL OR OTHER DAMAGE (FOR EXAMPLE, ECONOMIC LOSS, WATER OR PROPERTY OR MOLD REMEDIATION) UNDER ANY LEGAL THEORY AND WHETHER ASSERTED BY DIRECT ACTION, FOR CONTRIBUTION OR INDEMNITY OR OTHERWISE.

THE ABOVE WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE OR ANY STATUTE OF LIMITATIONS RELATING TO SUCH WARRANTIES. Other than this Limited Warranty, Viega does not authorize any person or firm to create for it any other obligation or liability in connection with its products.

This Limited Warranty gives you specific legal rights and you also may have other rights which may vary from state to state. This warranty shall be interpreted and applied under the law of the state in which the product is installed and is intended as a COMMERCIAL WARRANTY.

Limited Warranty

Viega Metal Systems for Industrial Applications

Industrial applications are defined as non-residential and non-commercial applications not normally accessible to the general public, including manufacturing, mining, process or fabrication environments.

Subject to the terms and conditions of this Limited Warranty, Viega LLC (Viega) warrants to end users, installers and distribution houses that its Viega metal press products (Viega product) when properly installed in industrial applications shall be free from failure caused by manufacturing defects for a period of two (2) years from date of installation.

Under this Limited Warranty, you only have a right to a remedy if the failure or leak resulted from a manufacturing defect in the Viega product and the failure or leak occurs during the warranty period. You do not have a remedy under this warranty and the warranty remedy does not apply if the failure or any resulting damage is caused by (1) components other than those sold by Viega; (2) not designing, installing, inspecting, testing, or maintaining the Viega product in accordance with Viega's installation and product instructions in effect at the time of installation and other specifications and approvals applicable to the installation; (3) improper handling and protection of the Viega product prior to, during and after installation, inadequate freeze protection, or exposure to environmental or operating conditions not recommended for the application; or (4) acts of nature, such as, but not limited to earthquakes, fire, or weather damage. Final approval as to use compatibility to a specific process or fluid application is the responsibility of the engineer of record or responsible design/facilities personnel and this Limited Warranty only applies to manufacturing defects in the Viega Product.


In the event of a leak or other failure in the Viega product covered by this warranty, it is the responsibility of the end user to take appropriate measures to diminish any damage, to include making timely repairs. Only if the warranty applies will Viega be responsible for the remedy under this warranty. The part or parts which you claim failed should be kept and Viega contacted by writing to the address below or

telephoning 1-800-976-9819 within thirty (30) calendar days after the leak or other failure and identifying yourself as having a warranty claim. You should be prepared to ship, at your expense, the product which you claim failed due to a manufacturing defect, document the date of installation, and the amount of the repair or replacement if performed by you. Within a reasonable time after receiving the product, Viega will investigate the reasons for the failure, which includes the right to inspect the product at a Viega location and reasonable access to the site of damage. Viega will notify you in writing as to the results of its review.

In the event that Viega determines that the failure or leak was the result of a manufacturing defect in the Viega Product covered by this warranty and to which this warranty applies, the EXCLUSIVE AND ONLY REMEDY under this warranty shall be the reimbursement for reasonable charges for repair or replacement of the Viega Product itself. VIEGA SHALL NOT BE LIABLE FOR CONSEQUENTIAL OR OTHER DAMAGE (FOR EXAMPLE, ECONOMIC LOSS, WATER OR PROPERTY OR MOLD REMEDIATION) UNDER ANY LEGAL THEORY AND WHETHER ASSERTED BY DIRECT ACTION, FOR CONTRIBUTION OR INDEMNITY OR OTHERWISE.

THE ABOVE WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OR ANY STATUTE OF LIMITATIONS RELATING TO SUCH WARRANTIES. Other than this Limited Warranty, Viega does not authorize any person or firm to create for it any other obligation or liability in connection with its products.

This Limited Warranty gives you specific legal rights and you also may have other rights which may vary from state to state. This warranty shall be interpreted and applied under the law of the state in which the product is installed and is intended as a Commercial Warranty.

 **Viega LLC**
585 Interlocken Blvd.
Broomfield, CO 80021

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SM-MP 0324 MegaPress Fittings

