
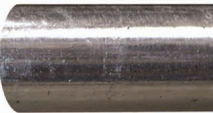

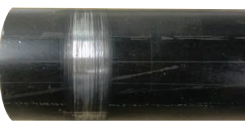

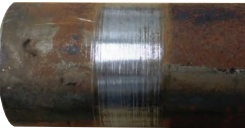




Tech Data

Viega MegaPress® Pipe Preparation Guide

Description	Different kinds of pipe surface	Prep necessary Yes / No	Surface after prepping	Comments
Clean, bare piper		No		If the pipe has no lacquer and there is no rust on the surface and the surface is smooth, no preparing is necessary.
Galvanized steel pipe		No		If the surface of the galvanized pipe is smooth, then no preparing is necessary.
Pipe with black shellac or lacquer		Yes		If the pipe is coated with black shellac or lacquer, the coating has to be smoothed. It is not necessary to completely remove the coating.
Pipe with rust		Yes		If the pipe has no lacquer and there is a rust film on the surface, the surface has to be prepped until the rust film is removed and the pipe surface is smooth.
Epoxy coating		No		The epoxy coating must be reduced to allow the pipe to be inserted into the fitting. If the pipe has been coated, the maximum external diameter must not exceed the limit in the Insertion Depth table.
Cataphoretic paint (KTL)		No		If the pipe is cataphoretic painted (KTL) and the surface is smooth, it is not necessary to prep the pipe. If there are scratches on the KTL, the surface has to be smoothed.



This document is subject to updates. For the most current Viega technical literature please visit www.viega.us.



Viega products are designed to be installed by licensed and trained plumbing and mechanical professionals who are familiar with Viega products and their installation. **Installation by non-professionals may void Viega LLC's warranty.**

V Viega LLC
585 Interlocken Blvd.
Broomfield, CO 80021

Phone (800) 976-9819
www.viega.us

TD-MP 1119 Pipe Preparation Guide

