

Montréal, le 12 mai 2021.

MRS. EMMA SMITH
AAONE
PO BOX 91072 BURNHAMTHORPE ROAD
TORONTO ONTARIO
CANADA M9C 5N5

Manufacturer : VIEGA HOLDING GMBH CO. KG
1 VIEGA PLATZ
ATTENDOM
GERMANY 57439

OUR REFERENCE : 949611

Design number : ProPress - ProPress G and ProPress Zero Lead (ZL)

Subject: Design registration confirmation

Hi,

We wish to inform you that your design registration application has been evaluated and that it was registered under the following Canadian Registration Number (CRN): **0C14541.56**.

The following is a reminder of your obligations regarding certain requirements of the regulation respecting pressure vessels, and the referenced codes and standards:

- The manufacturer must maintain a valid quality control program to manufacture equipment according to the CRN.
- The CRN remains valid as long as there are no changes to the design calculations that might affect the pressure boundary. The design registration of fittings expires 10 years after acceptance. It must, therefore, be resubmitted for validation.
- The manufacturer shall submit a copy of the *Manufacturer's Data Report* to us for each equipment manufactured according to this CRN within 30 days following the signing of this report.
- The drawing number and the revision number registered under this CRN must be indicated on the *Manufacturer's Data Report* for equipment manufactured according to the CRN.

This notice of approval does not relieve the manufacturer of their responsibilities with respect to the design or fabrication of equipment manufactured according to this CRN.

Yours sincerely,

Bureau d'expertise et d'homologation en équipements sous pression

Montréal

545, boul. Crémazie Est, 7ième étage
Montréal (Québec) H2M 2V2
Téléphone : 514 873-6459
Sans frais : 1 866 262-2084
www.rbq.gouv.qc.ca

Scope of CRN Renewal Registration - Category “C”
ProPress - ProPress G and ProPress Zero Lead (ZL)

Logo:	
Product Catalog	704753-CAT-0110
Product Catalog	724855_CAT_USA_0512
Design Code:	ASME: B31.1, B31.3, B31.9
Materials: Cooper ASTM B88(UNS C12200) Bronze ASTM B62 (UNS C83600),ASTM B124(UNS C87700)&(UNS C87710)	
Sizes – Design Pressure @Design Temp.	1/2", 3/4", 1", 1 1/4", 1 1/2", 2
Sizes XL – Design Pressure @Design Temp.	2 1/2", 3", 4"
Design Pressure	200psi @ Ambient Temp. 160psi @ Design Temp
Design Temperature	250 °F
O-RING	EPDM,FKM, HNBR
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC



Statutory Declaration Registration of Fittings

(a) Design Qualification

I¹ J.P. Fay

(Name of applicant)

Manager, Regulations

(Position eg. president, plant manager, chief eng.)

of Viega Holding GmbH & Co. KG

(name of company)



Located at Viega Platz 1, 57439 Attendorn, Germany with its facilities

(plant address)

do solemnly declare that the fittings listed hereunder, which are subject to the Boilers & Pressure Vessels Act:

☒ comply with all the requirements of the ANSI/ASME codes as to their dimensions, material, identification & service for which are required: **ASME B31.3, B31.1, B31.9**

Or

☐ are not covered by the provisions of the ANSI/ASME codes, and are therefore constructed to comply with _____ code and standard, and are designed to the best current engineering practice, as shown by the supporting test data.

(b) Quality control of Manufacture

I further declare the manufacture of these fittings is controlled by a quality control program which complies with the requirements of **ISO 9001-2015**, and has been verified by the following authority or authorized agency **MPA NRW**

The fittings² covered by this declaration, for which I seek registration, are **Category C**

In support of the application, the following information, calculations and/or test data are attached:

Scope of Registration - ProPress - Cooper/Bronze

Declared before me at **Viega LLC**

In the of _____ state _____ of **Colorado**

The **8** day of **February** AD **2021**

Edwina S Howard
A (commissioner for oaths)

EDWINA S HOWARD
NOTARY PUBLIC
STATE OF COLORADO
NOTARY ID 20174004143
MY COMMISSION EXPIRES JANUARY 27, 2025

Jenifer Y
Signature of Declarer³

For Official Use Only

The application is accepted for registration in Category _____ in accordance with the Boilers and Pressure Vessels Act and CSA Standard B51.

This registration must be revalidated after ten (10) years from the date of acceptance.

Registered Number CRN _____

For the Chief Inspector _____

Date _____

Régie
du bâtiment

Québec

05/07/2021

Revue par la RBQ

REVISION

¹ Three completed copies of Statutory Declaration and three copies of Catalogs, drawings of Bulletins illustrating above fittings shall be submitted.

² All fittings are required to be registered in the province of Quebec.

³ This form shall be completed and signed by the president, chief executive officer or highest official in the manufacturing plant where the fitting is produced.

Montréal, le 16 novembre 2021.

MRS. EMMA SMITH
AAONE
PO BOX 91072 BURNHAMTHORPE ROAD
TORONTO ONTARIO
CANADA M9C 5N5

Manufacturer : VIEGA HOLDING GMBH CO. KG
1 VIEGA PLATZ
ATTENDOM
GERMANY 57439

OUR REFERENCE : 948778
Design number : SCOPE OF REGISTRATION -PROGRESS
BALL VALVES REV.0

Subject: Design registration confirmation

Hi,

We wish to inform you that your design registration application has been evaluated and that it was registered under the following Canadian Registration Number (CRN): **0C14541.56.**

The following is a reminder of your obligations regarding certain requirements of the regulation respecting pressure vessels, and the referenced codes and standards:

- The manufacturer must maintain a valid quality control program to manufacture equipment according to the CRN.
- The CRN remains valid as long as there are no changes to the design calculations that might affect the pressure boundary. The design registration of fittings expires 10 years after acceptance. It must, therefore, be resubmitted for validation.
- The manufacturer shall submit a copy of the *Manufacturer's Data Report* to us for each equipment manufactured according to this CRN within 30 days following the signing of this report.
- The drawing number and the revision number registered under this CRN must be indicated on the *Manufacturer's Data Report* for equipment manufactured according to the CRN.

This notice of approval does not relieve the manufacturer of their responsibilities with respect to the design or fabrication of equipment manufactured according to this CRN.

Yours sincerely,

Bureau d'expertise et d'homologation en équipements sous pression

Montréal

545, boul. Crémazie Est, 7ième étage
Montréal (Québec) H2M 2V2
Téléphone : 514 873-6459
Sans frais : 1 866 262-2084
www.rbq.gouv.qc.ca

Montréal, 16 novembre 2021.

MADAME EMMA SMITH
AAONE
PO BOX 91072 BURNHAMTHORPE ROAD
TORONTO ONTARIO
CANADA M9C 5N5

Fabricant : VIEGA HOLDING GMBH CO. KG
1 VIEGA PLATZ
ATTENDOM
GERMANY 57439

Numéro de dossier : 948778
Numéro(s) de dessin(s) : SCOPE OF REGISTRATION -PROPRESS
BALL VALVES REV.0

Objet : Enregistrement des plans et devis – Confirmation de l'enregistrement

Bonjour,

Nous vous informons que votre demande d'enregistrement de plans et devis a été traitée et que cette conception a été enregistrée sous le numéro d'enregistrement canadien (NEC\CRN) suivant : **0C14541.56**.

Nous portons votre attention sur certaines exigences réglementaires concernant les installations sous pression, ainsi que des codes et normes qui y sont associés :

- Le fabricant doit maintenir un programme de contrôle de la qualité valide pour fabriquer un équipement selon ce NEC;
- Ce numéro d'enregistrement demeure valide tant et aussi longtemps que les paramètres de conception demeurent inchangés. Dans le cas d'accessoires, l'enregistrement est valide pour une durée de 10 ans à partir de la date d'enregistrement. Les documents de conception doivent alors être resoumis pour validation;
- Le fabricant doit nous transmettre une copie de la *Déclaration de conformité du constructeur (Manufacturer's Data Report)* pour chaque appareil ou chaudière fabriqué selon ce NEC dans les 30 jours suivant la signature de cette déclaration;
- Le numéro de dessin enregistré et le numéro de révision doivent être indiqués sur la déclaration de conformité pour les équipements fabriqués selon ce NEC.

Le présent avis d'approbation ne dégage pas le fabricant de ses responsabilités quant à la conception ou à la construction des équipements ou d'accessoires fabriqués selon un NEC.

Bureau d'expertise et d'homologation en équipements sous pression

Montréal

545, boul. Crémazie Est, 7ième étage

Montréal (Québec) H2M 2V2

Téléphone : 514 873-6459

Sans frais : 1 866 262-2084

www.rbq.gouv.qc.ca

Statutory Declaration Registration of Fittings**(a) Design Qualification**

I¹ J.P. Fay _____
 (Name of applicant)
Manager, Regulations _____
 (Position eg, president, plant manager, chief eng.)
 of Viega Holding GmbH & Co. KG _____
 (name of company)
 Located at Viega Platz 1, 57439 Attendorn, Germany with its facilities _____
 (plant address)



do solemnly declare that the fittings listed hereunder, which are subject to the Boilers & Pressure Vessels Act:

☒ comply with all the requirements of the ANSI/ASME codes as to their dimensions, material, identification & service for which are required: ASME B31.3, B31.1, B31.9

Or
☐ are not covered by the provisions of the ANSI/ASME codes, and are therefore constructed to comply with _____
 _____ code and standard, and are designed to the best current engineering practice, as shown by the supporting test data.

(b) Quality control of Manufacture

I further declare the manufacture of these fittings is controlled by a quality control program which complies with the requirements of ISO 9001-2015, and has been verified by the following authority or authorized agency MPA NRW

The fittings² covered by this declaration, for which I seek registration, are Category C

In support of the application, the following information, calculations and/or test data are attached:

VEIGA ProPress Cooper/Bronze XL ball valves model: 2971.1

Declared before me at Viega LLC

In the of State of Colorado

The 8 day of September AD 2021

Edwina S. Howard
 A (commissioner for oaths)

EDWINA S HOWARD
 NOTARY PUBLIC
 STATE OF COLORADO
 NOTARY ID 20174004143
 MY COMMISSION EXPIRES JANUARY 27, 2025

Signature of Declarer

For Official Use Only

The application is accepted for registration in Category _____ in accordance with the Boilers and Pressure Vessels Act and CSA Standard B51.

This registration must be revalidated after ten (10) years from the date of acceptance.

Registered Number CRN _____

For the Chief Inspector _____

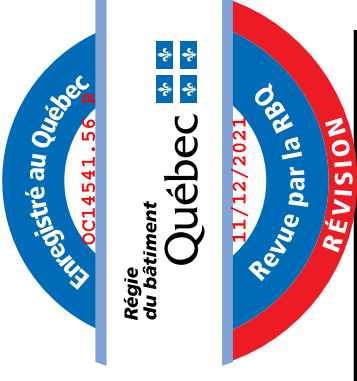
Date _____



¹ Three completed copies of Statutory Declaration form together with three copies of Catalogs, drawings of Bulletins illustrating above fittings shall be submitted.

² All fittings are required to be registered in the name of the Manufacturer.

³ This form shall be completed and signed by the president of highest official in the manufacturing plan where the fitting is produced.



Scope of Registration - Category "C"
ProPress Ball Valves

Logo:		
Design Code:		ASME: B31.1, B31.3, B31.9
Materials:		ASTM B927 (UNS C27453)
Sizes XL – Design Pressure @Design Temp.		2 1/2", 3", 4"
Design Pressure		200psi @ Ambient Temp. 160psi @ Design Temp
Design Temperature		250 �F
O-RING		EPDM
Additional Germany locations stated under ISO Certificate 535734		Viega Holding GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489		Viega LLC
Model No.	Part Number	Product description
2971.1ZL	78300	ProPress 2-piece Ball Valve EPDM 2-1/2"
2971.1ZL	78305	ProPress 2-piece Ball Valve EPDM 3"
2971.1ZL	78310	ProPress 2-piece Ball Valve EPDM 4"
		Drawing #
		H68F00065_3115
		H68F00080_3115
		H68F00100_3115